

Sensitivity of Wind Turbine Airfoil Sections to Geometry Variations Inherent in Modular Blades



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Motivation

Wind turbine blades need to grow longer to lower the cost of electricity

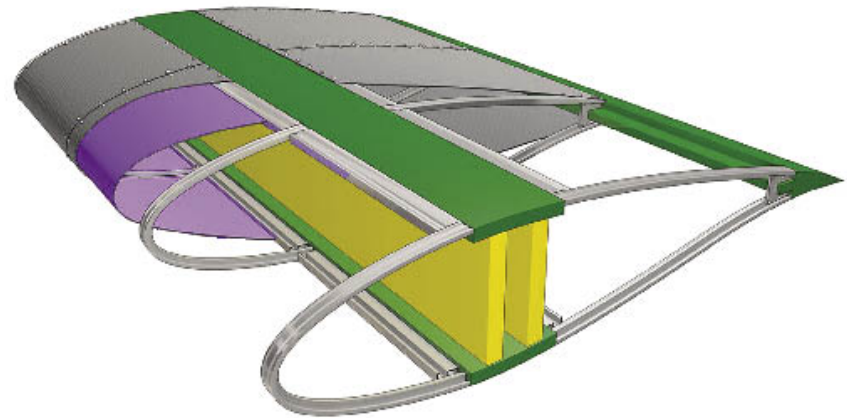


Conventional



Modular

Photo: courtesy of GE Power and Water



- | | | |
|----------------------------------|---|--|
| 2-piece mold shell manufacturing | → | Modular manufacturing |
| Transportation difficulties | → | Build on-site |
| Low stiffness/weight ratio | → | Tailor-able stiffness/weight ratio |
| Fixed outer mold line | → | Misaligned/flexible outer mold line |

Dutton *et al.* (2000), Vionis *et al.* (2006), Saenz *et al.* (2014)

Modular wind turbine blades

Misaligned sections

- Literature
- Configuration
- Test setup
- Results

Fabric sections

- Literature
- Configuration
- Test setup
- Results

Summary

Misaligned sections: literature

Transition behavior



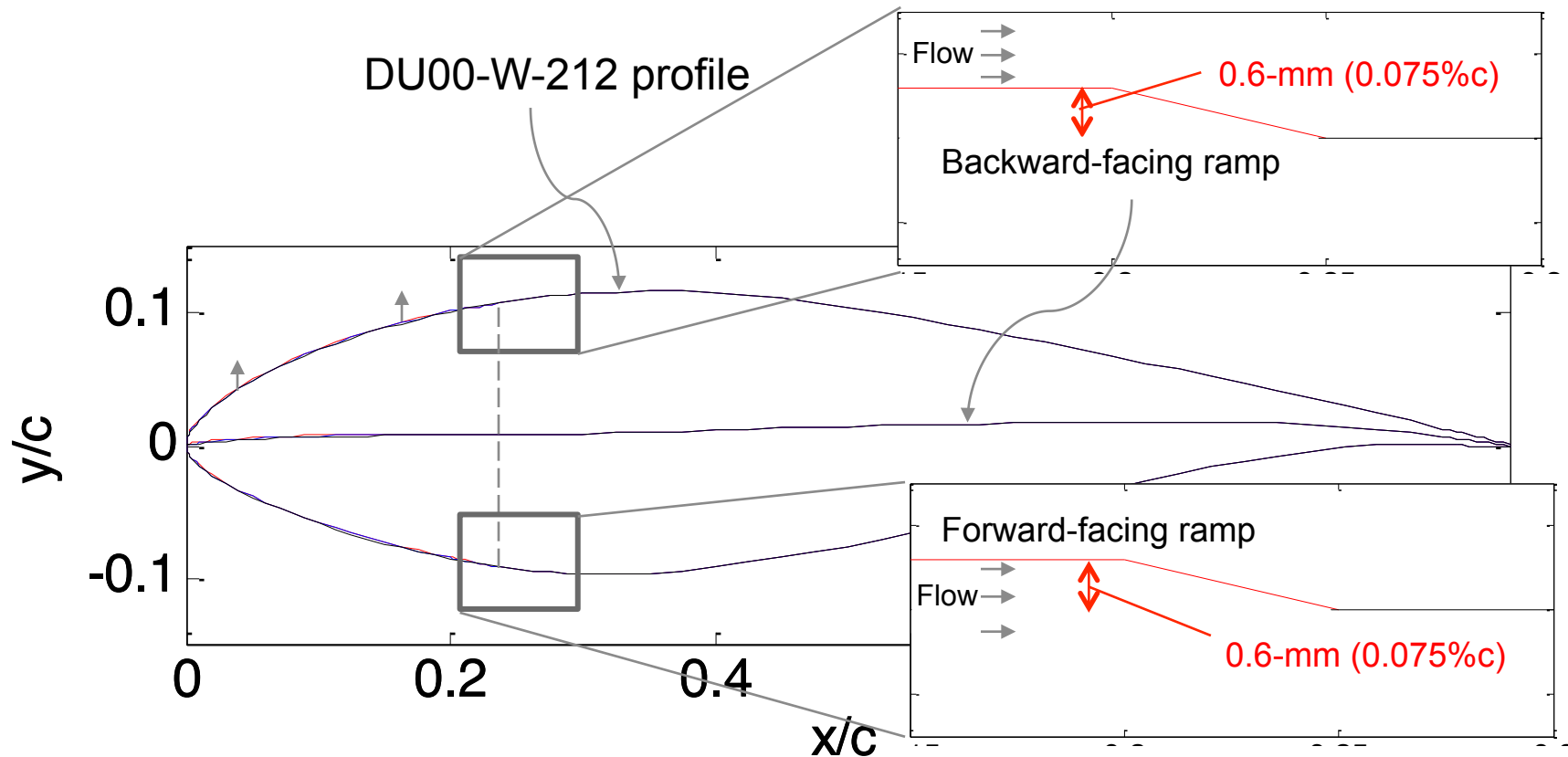
2D disturbances thought to contribute to Tollmein-Schlichting type transition (Braslow, 1960)

Roughness Reynolds number: $Re_k = \frac{U_{\infty} k}{\nu}$
 U_{∞} - flow velocity at top of roughness in undisturbed ca
 k - roughness height
 ν - kinematic viscosity at roughness location

Study	Geometry	$Re_{k,critical}$
Fage (1943)	Flat/arched ridge	204-240
Smith and Clutter (1959)	Spanwise wires	40-260
Drake <i>et al.</i> (2010)	Forward-facing step	150-2,100
Drake <i>et al.</i> (2010)	Backward-facing step	75-800
Current study	Backward- and forward-facing ramp	?

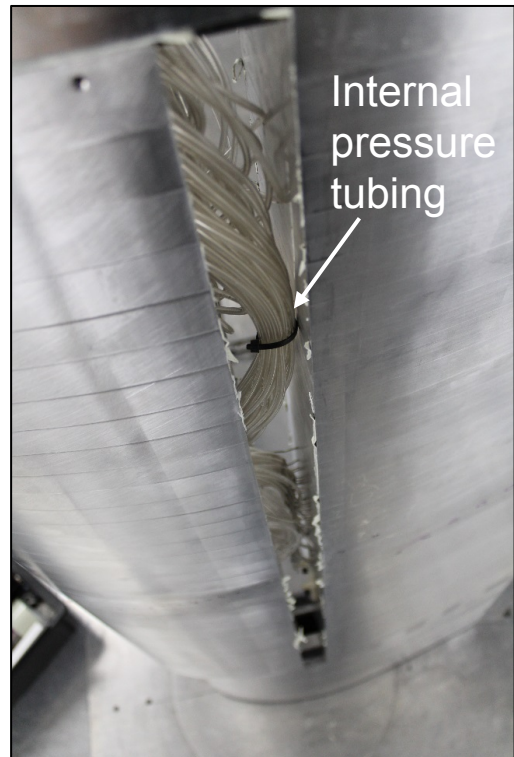
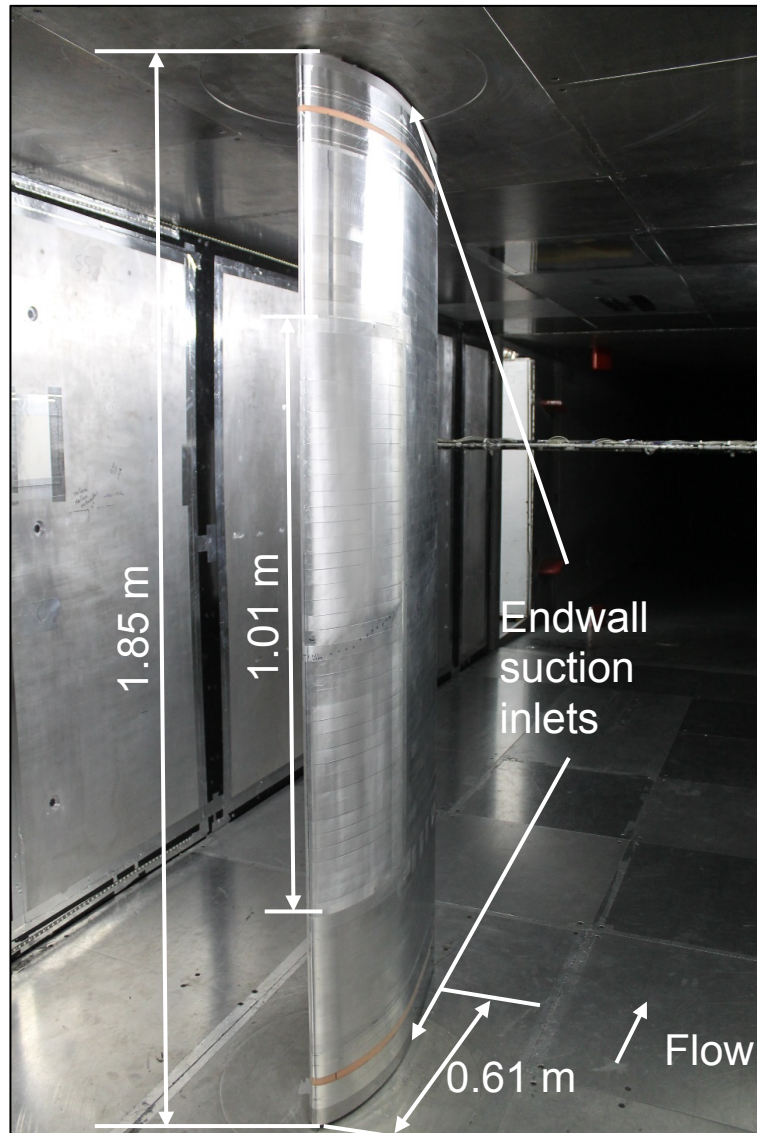
$Re_{k,critical}$ may be influenced by length of preceding laminar boundary layer, width of geometric feature, **type of the geometric feature**, and **pressure gradient in boundary layer**

Misaligned sections: configuration



Offset results in an effective increase in camber
and, more importantly, produce discontinuities in the profile

Misaligned sections: test setup



Model:

- DU00-W-212
- 0.6-m chord
- 64 aluminum laminates
- 73 pressure taps
- 3 nose modules: baseline, 0.3-, and 0.6-mm offsets
- Endwall suction on

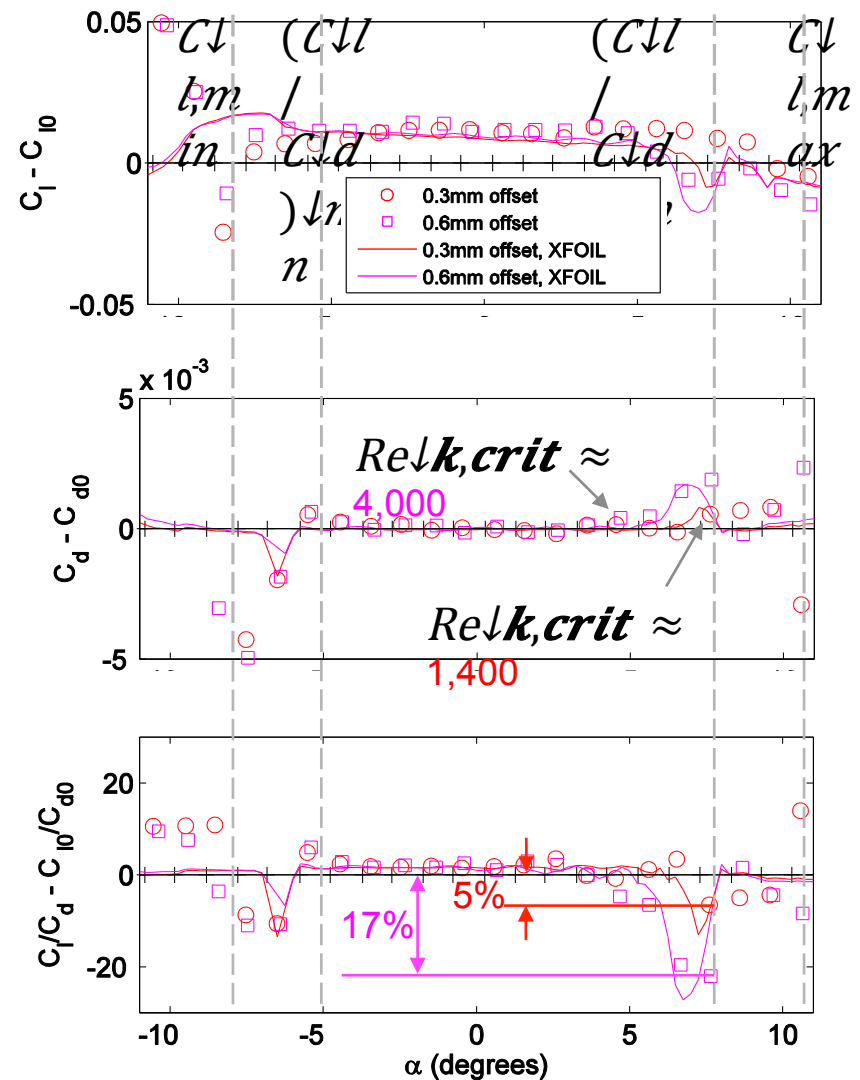
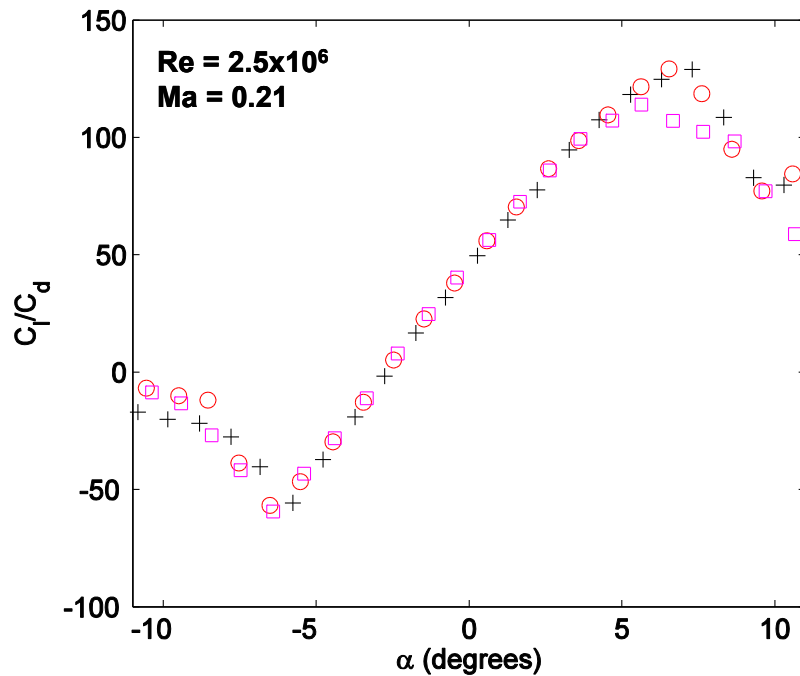
Measurements:

- Mean surface pressure
- Wake profiles

Test Conditions:

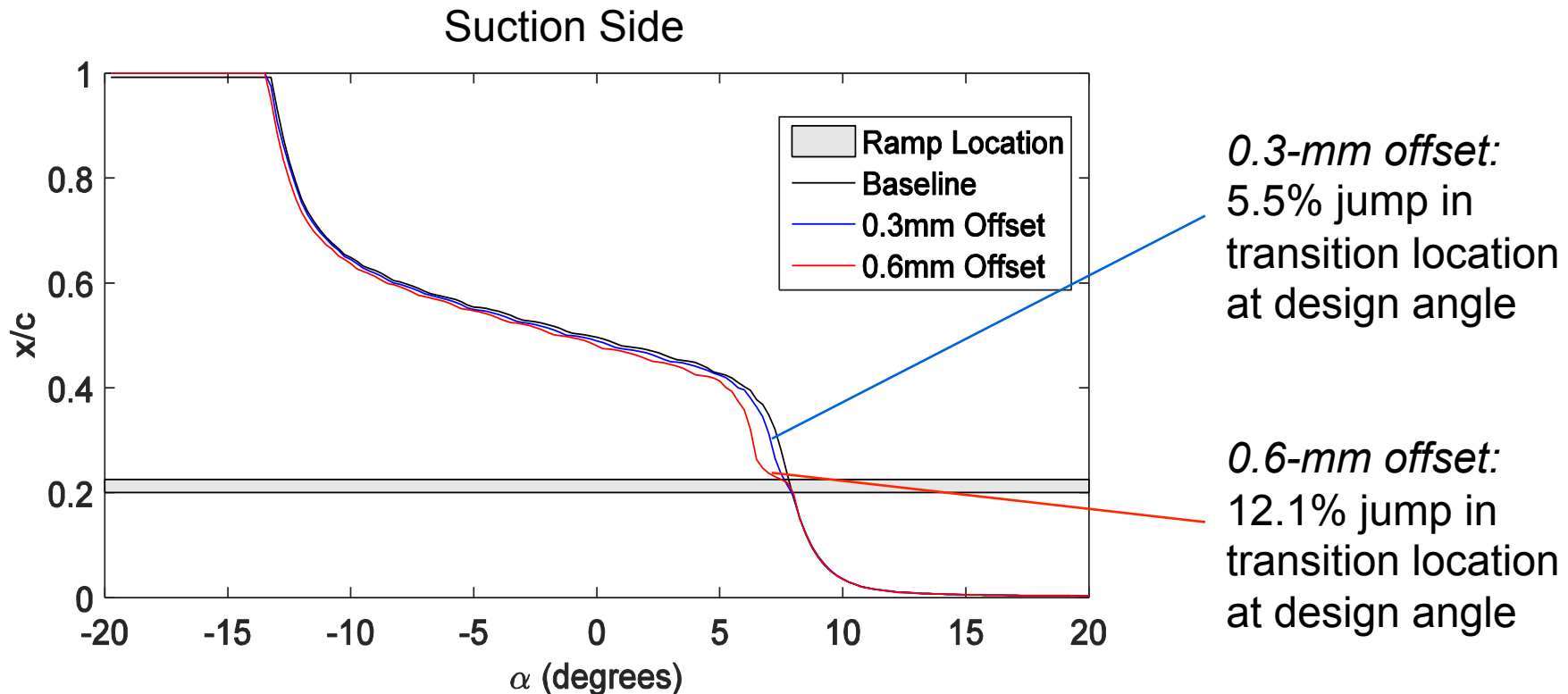
- $Re = 2.5 \times 10^6$
- $Ma = 0.21$

Misaligned sections: results



Misaligned sections: results

XFOIL transition prediction



Boundary layer predictions from XFOIL support premature transition hypothesis

Fabric sections: literature

Micro-aerial vehicle wings:

Low-aspect ratio, low Reynolds number, single-membrane wings

Increased camber increases C_{ll} and C_{ld} ; overall effect of these changes producing a C_{ll}/C_{ld} comparable to similar rigid wings



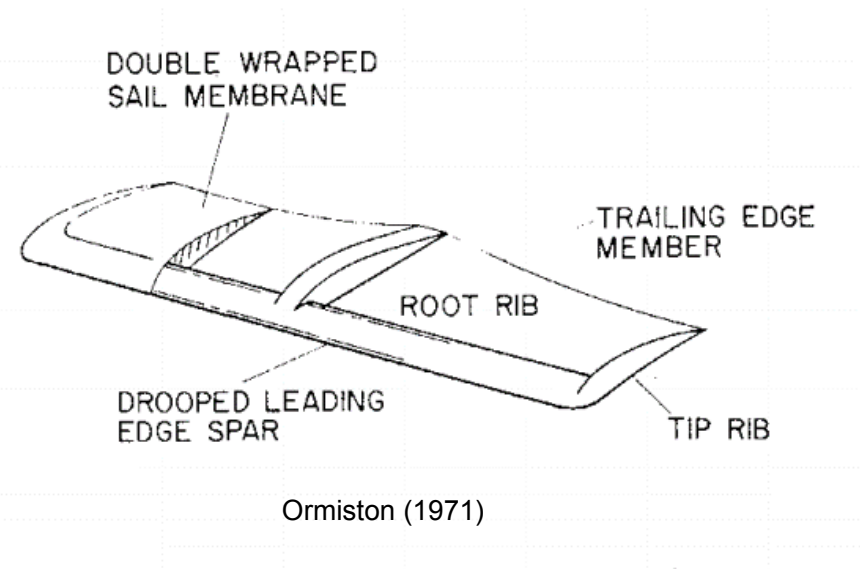
Stanford et al. (2007)

Princeton sailing:

Higher aspect ratio, high Reynolds number, double-membrane wings

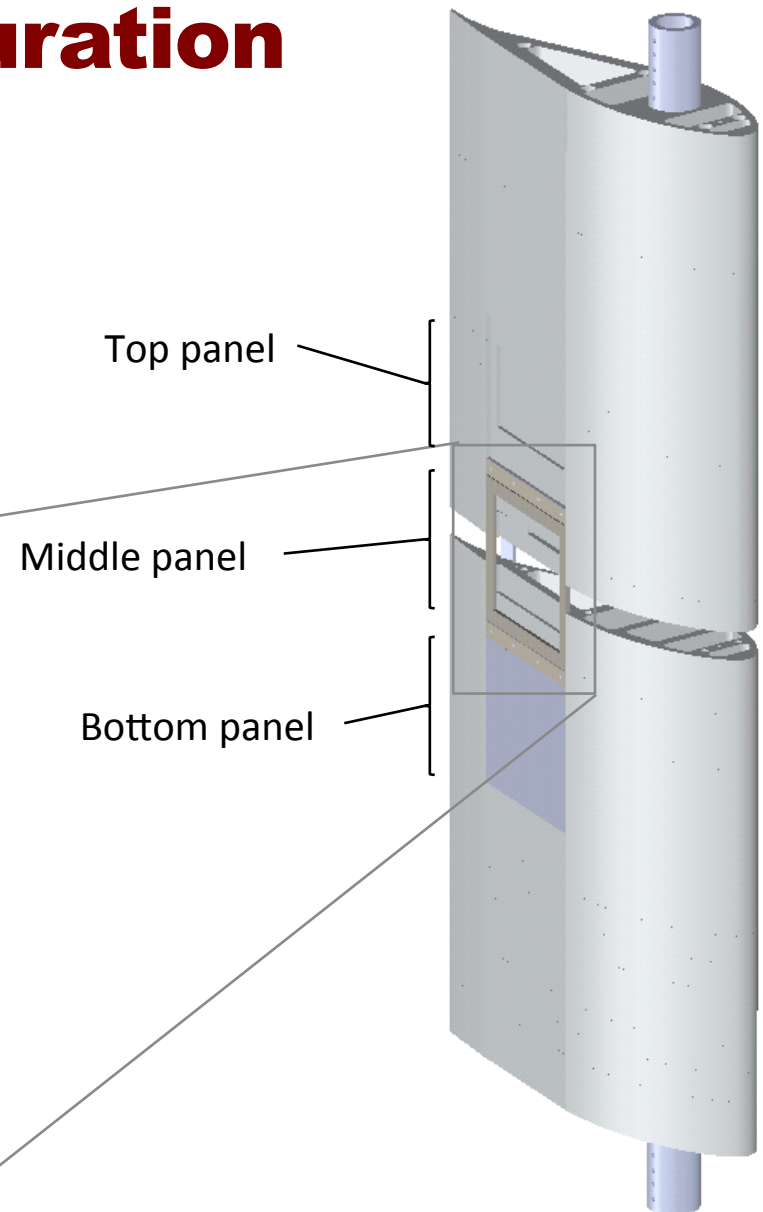
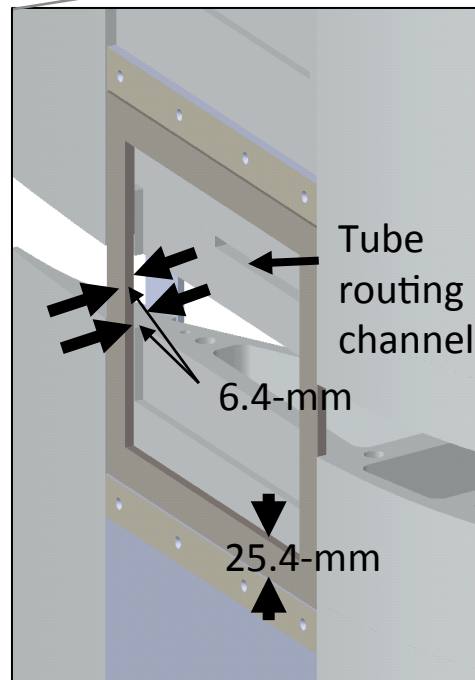
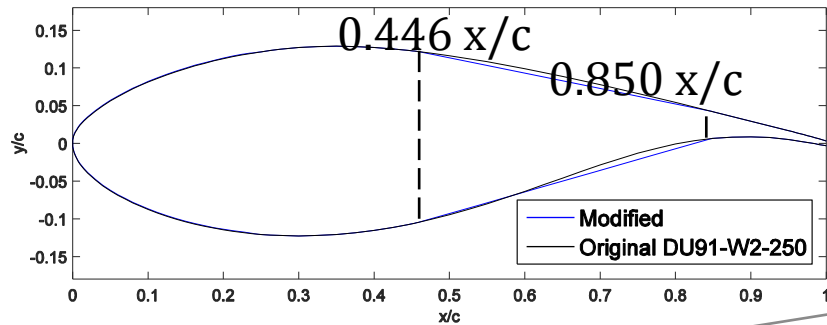
Lift curve nonlinear due to the changes in induced tension in the membrane with angle of attack

Predicted C_{ll}/C_{ld} ratio for flexible wing similar to that of rigid wing and even exceeding in certain cases

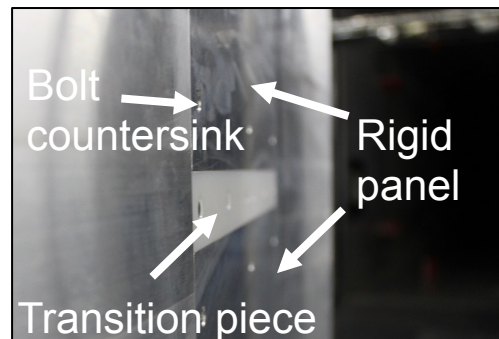
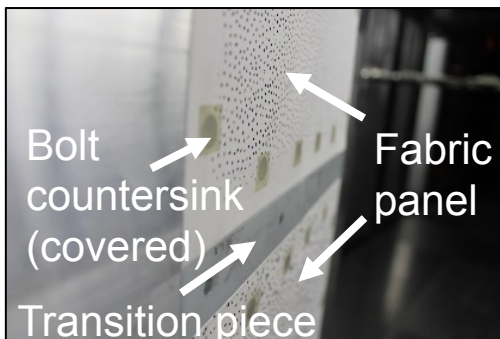


Ormiston (1971)

Fabric section: configuration



Fabric section: test setup



Model:

- Modified DU91-W2-250
- 0.8-m chord
- 34 aluminum laminates
- 64 pressure taps
- 6 removable panels (3 suction side, 3 pressure side)
- No endwall suction

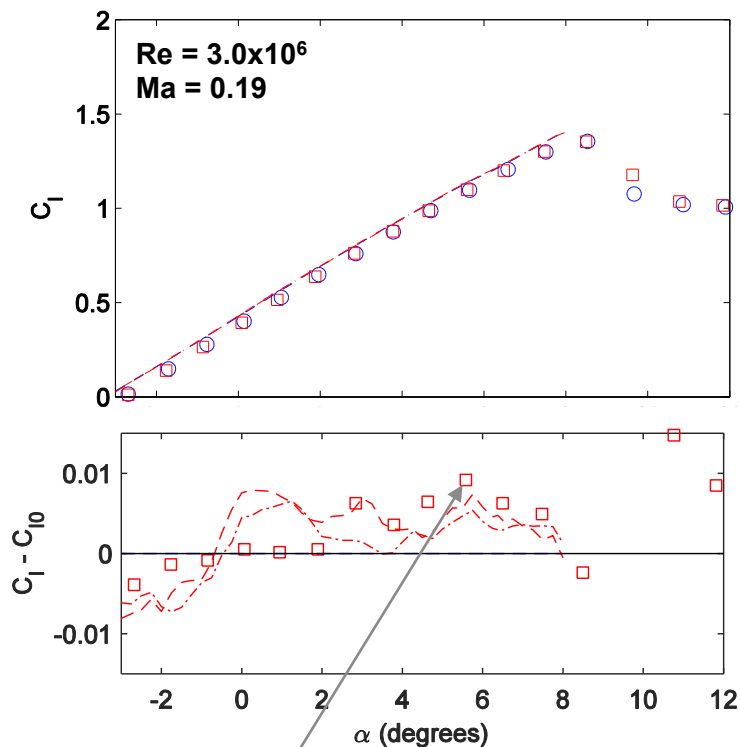
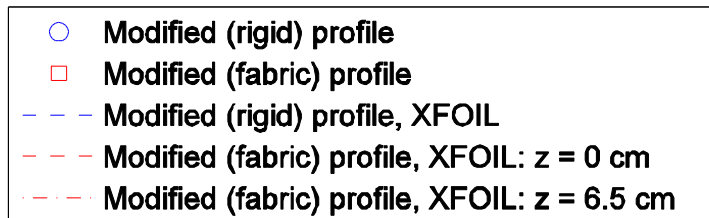
Measurements:

- Mean surface pressure
- Wake profiles
- Fabric deflection (DIC)

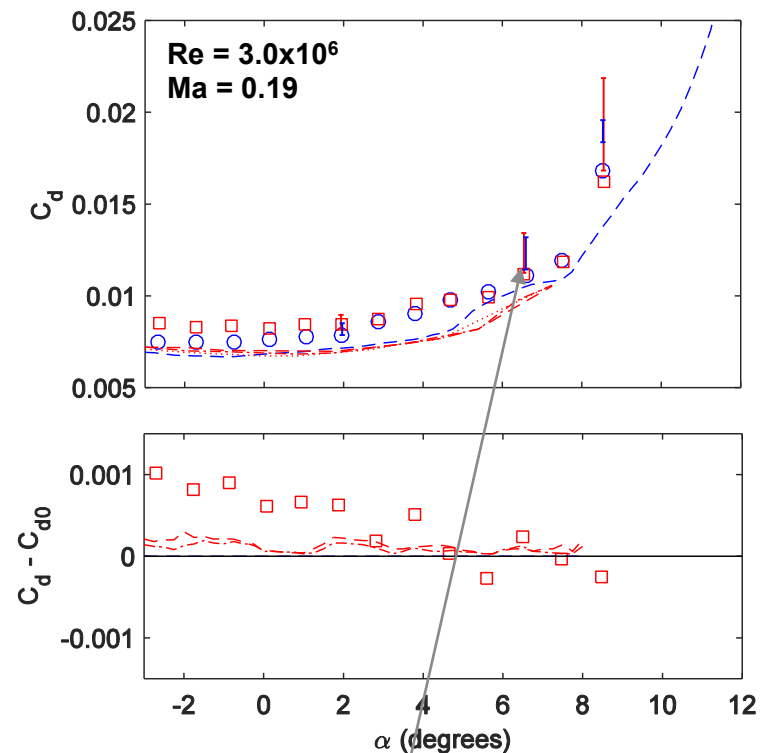
Test Conditions:

- $Re = 2.5 - 3.0 \times 10^6$
- $Ma = 0.15 - 0.19$

Fabric sections: results

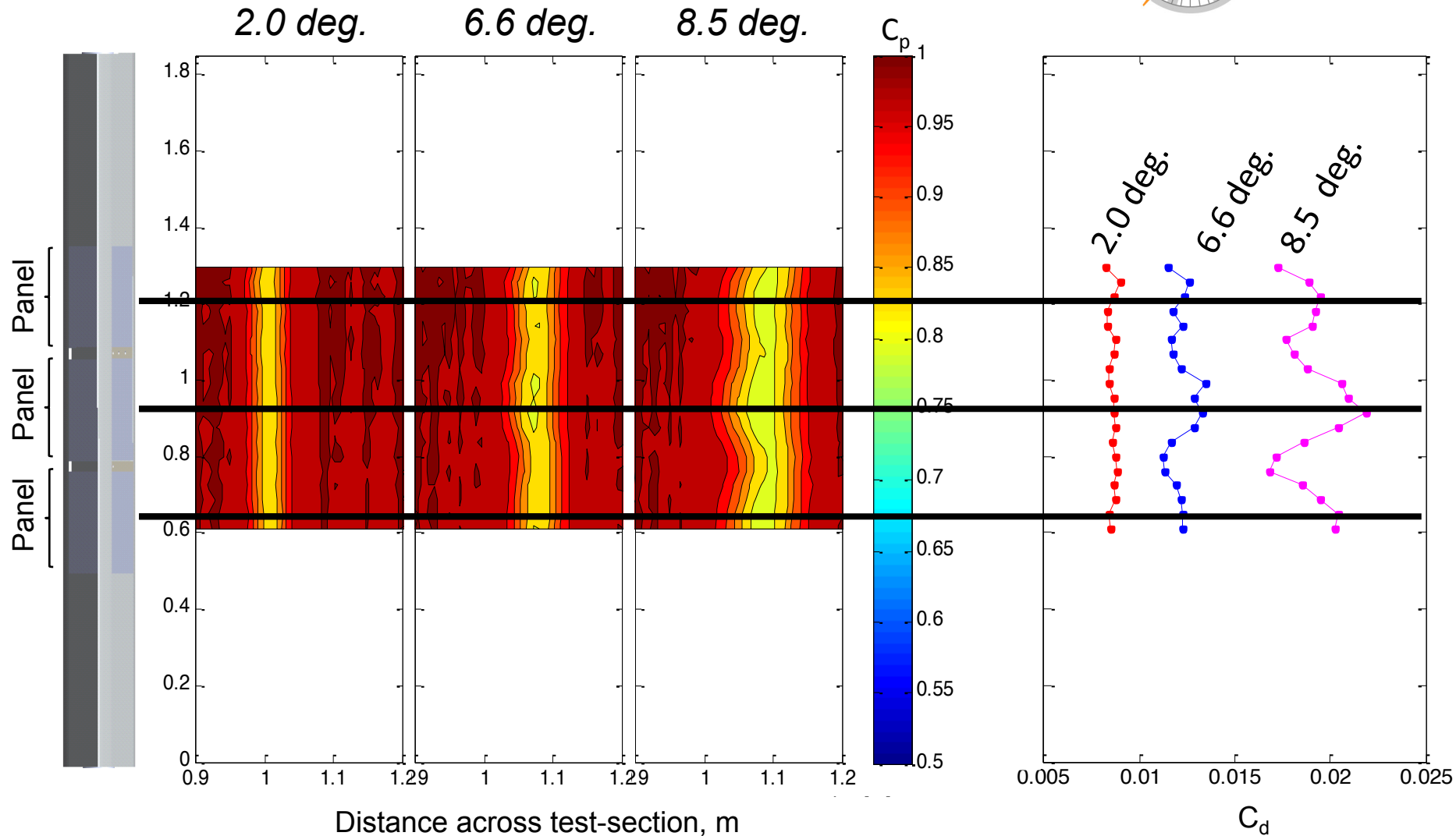


0.8% higher C_l at design angle of attack



19% variation in spanwise drag

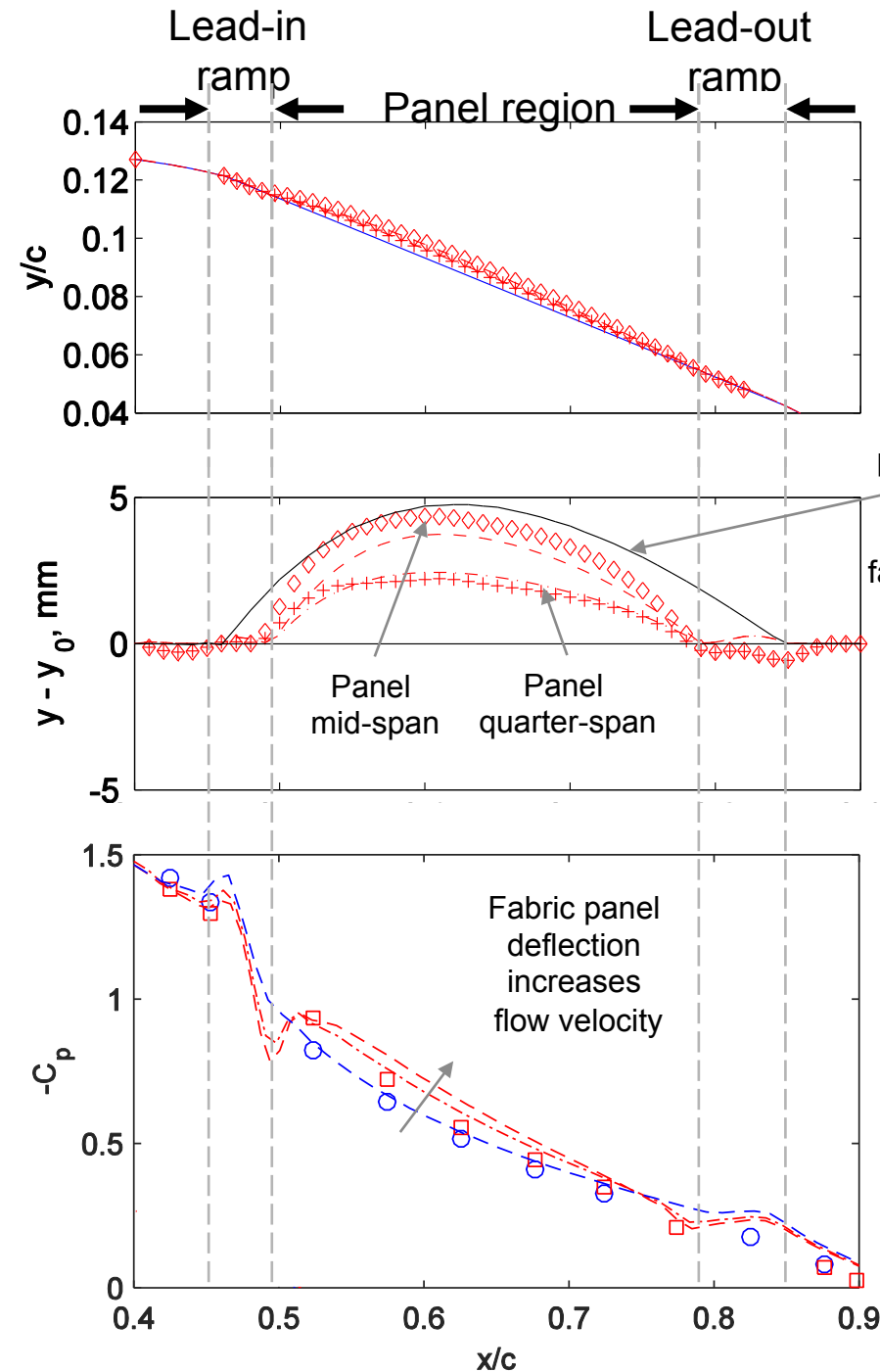
Fabric sections: results



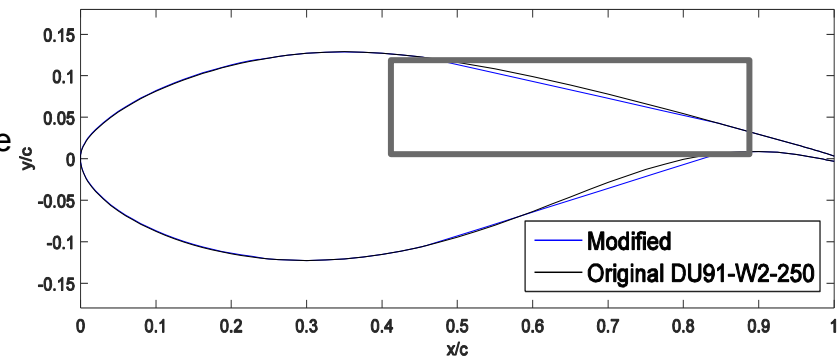
Fabric flexibility produces spanwise drag variation

Fabric sections: results

Suction side deflection



Original profile has similar camber to fabric profile



- Modified (rigid) panels
 - ◇ Modified (fabric) panels: $z = 0 \text{ cm}$
 - + Modified (fabric) panels: $z = 6.5 \text{ cm}$
 - - - Modified (fabric) panels, XFOIL: $z = 0 \text{ cm}$
 - · - · Modified (fabric) panels, XFOIL: $z = 6.5 \text{ cm}$
-
- Modified (rigid) profile, $\alpha = 6.59^\circ$
 - Modified (fabric) profile, $\alpha = 6.59^\circ$
 - - - Modified (rigid) profile, XFOIL, $\alpha = 6.38^\circ$
 - - - Modified (fabric) profile, XFOIL: $z = 0 \text{ cm}$, $\alpha = 6.38^\circ$
 - · - · Modified (fabric) profile, XFOIL: $z = 6.5 \text{ cm}$, $\alpha = 6.38^\circ$

Summary/Conclusions



Misaligned model:

- Small variation ($<1\%$) in linear region lift due to effective camber increase
- Premature transition responsible for increased drag and $(C_{ll}/C_{ld})_{\downarrow max}$ decrease of $\sim 5\%$ for a typical misalignment and $\sim 17\%$ for severe misalignment

Fabric model:

- 0.8% increase in C_{ll} for fabric versus baseline model at $(C_{ll}/C_{ld})_{\downarrow max}$ and above due to camber increase
- Large spanwise variation in drag due to fabric deflection requires detailed spanwise measurement
- Deflected fabric shape is not far from baseline shape, at least on suction side
- Fabric models afford opportunity for tuning performance with fabric properties

Thank you!

References



¹Dutton, A., Kildegaard, C., Dobbe, T., Bensoussan, R., Kensche, C., Hahn, F., van Delft, D., and de Winkel, G., "Design, structural design, structural testing, and cost effectiveness of sectional wind turbine blades. (Publishable Final Report)," Tech. rep., The European Commission, 2000.

²Vionis, P., Lekou, D., Gonzalez, F., Mieres, J., Kossivas, T., Soria, E., Gutierrez, E., Galiotis, C., Philippidis, T., Voutsinas, S., and Hofmann, D., "Development of a MW scale wind turbine for high wind complex terrain sites; the MEGAWIND project." Tech. rep., 2006 European Wind Energy Conference, 2006.

³Saenz, E., Nuin, I., Montejo, R., and Sanz, J., "Development and validation of a new joint system for sectional blades," *Wind Energy*, Vol. 18, No. 3, 2014, pp. 419-428.

⁶Braslow, A. L., "Review of the effect of distributed surface roughness on boundary-layer transition," Tech. rep., DTIC Document, 1960.

⁷Fage, A., "The smallest size of a spanwise surface corrugation which affects boundary-layer transition on an aerofoil," *HM Stationery Office*, 1943.

⁸Smith, A., "The smallest height of roughness capable of affecting boundary-layer transition," *Journal of the Aerospace Sciences*, Vol. 26, No. 4, 1959, pp. 229-245.

¹⁰Drake, A., Bender, A. M., Korntheuer, A., Westphal, R. V., McKeon, B. J., Gerashchenko, S., Rohe, W., and Dale, G., "Step Excrescence Effects for Manufacturing Tolerances on Laminar Flow Wings," *AIAA Paper*, Vol. 375, 2010.

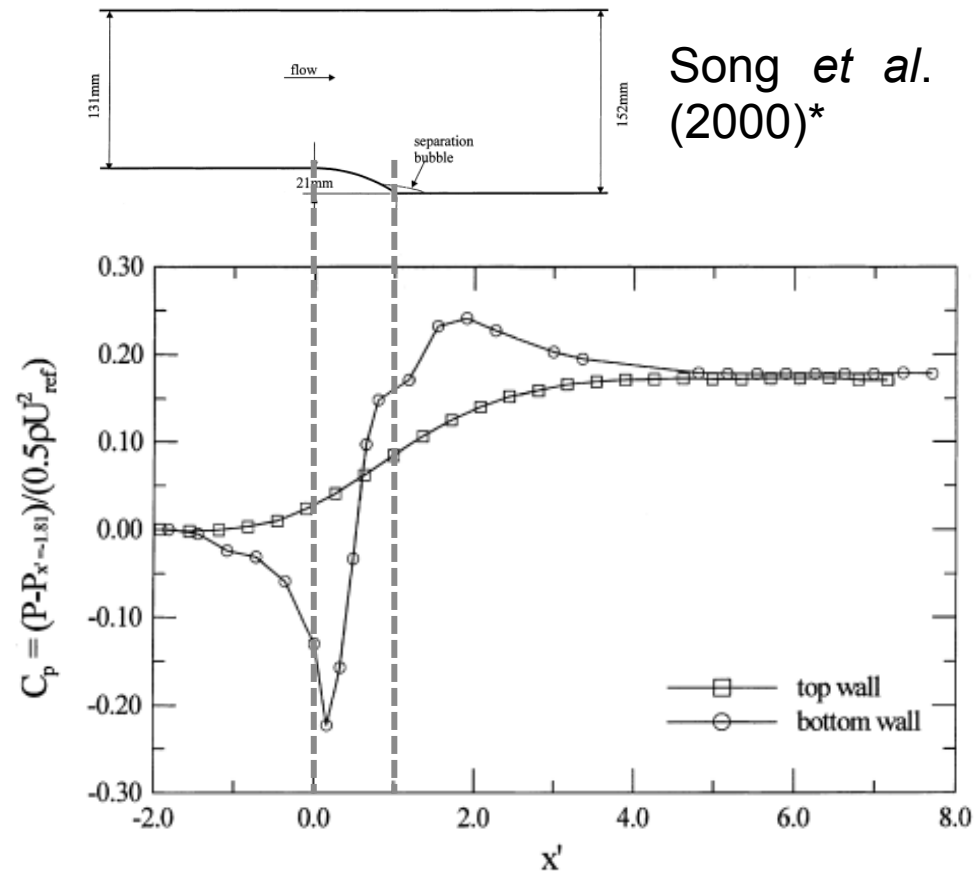
¹⁸Stanford, B., Sytsma, M., Albertani, R., Viieru, D., Shyy, W., and Ifju, P., "Static aeroelastic model validation of membrane micro air vehicle wings," *AIAA journal*, Vol. 45, No. 12, 2007, pp. 2828-2837.

¹⁹Ormiston, R. A., "Theoretical and experimental aerodynamics of the sailwing," *Journal of Aircraft*, Vol. 8, No. 2, 1971, pp. 77-84.

DU00

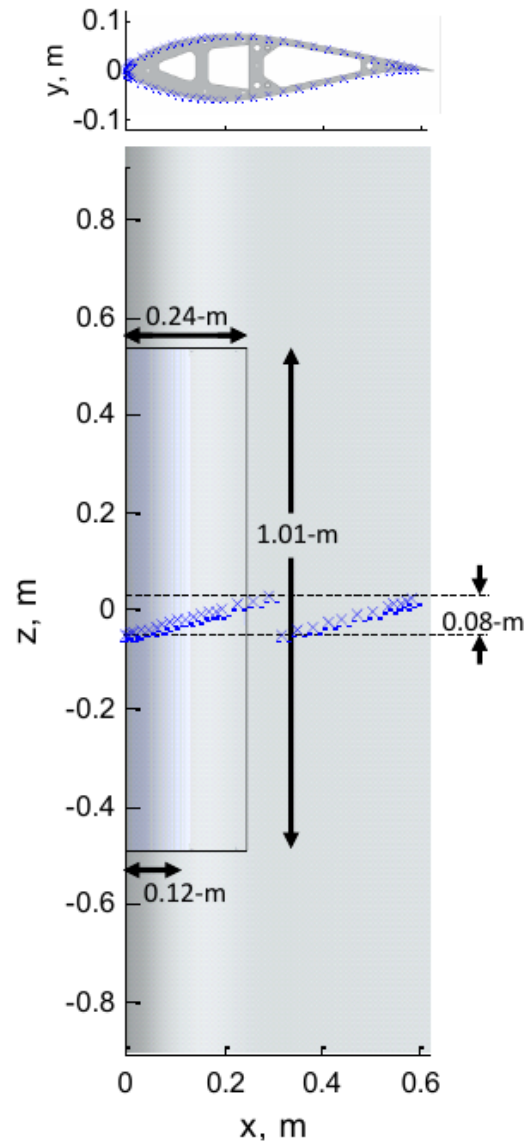


Misaligned sections: literature

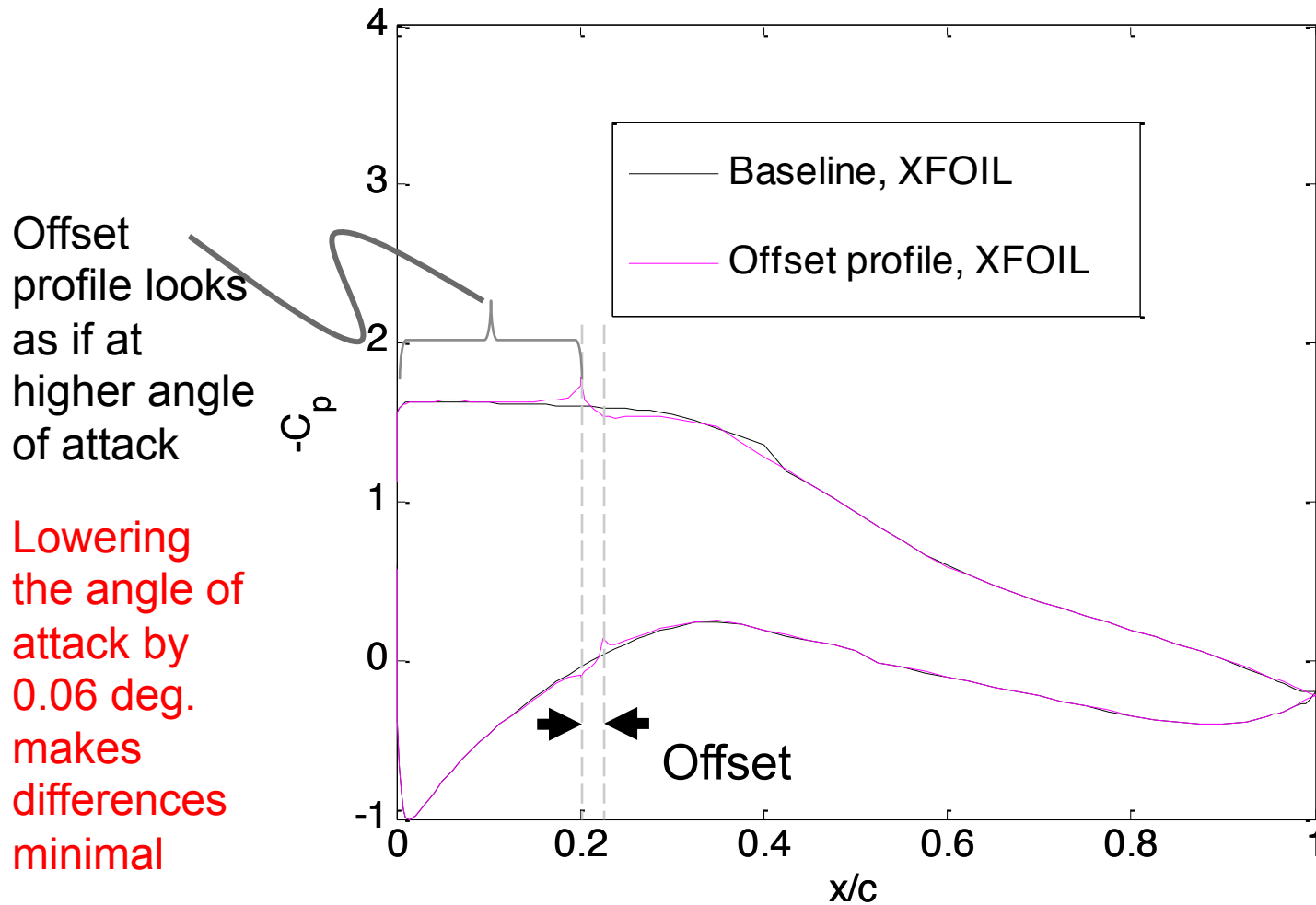


*Song *et al.* (2000) - Experimental study of a separating, reattaching, and redeveloping flow over a smoothly contoured ramp

Misaligned sections: setup

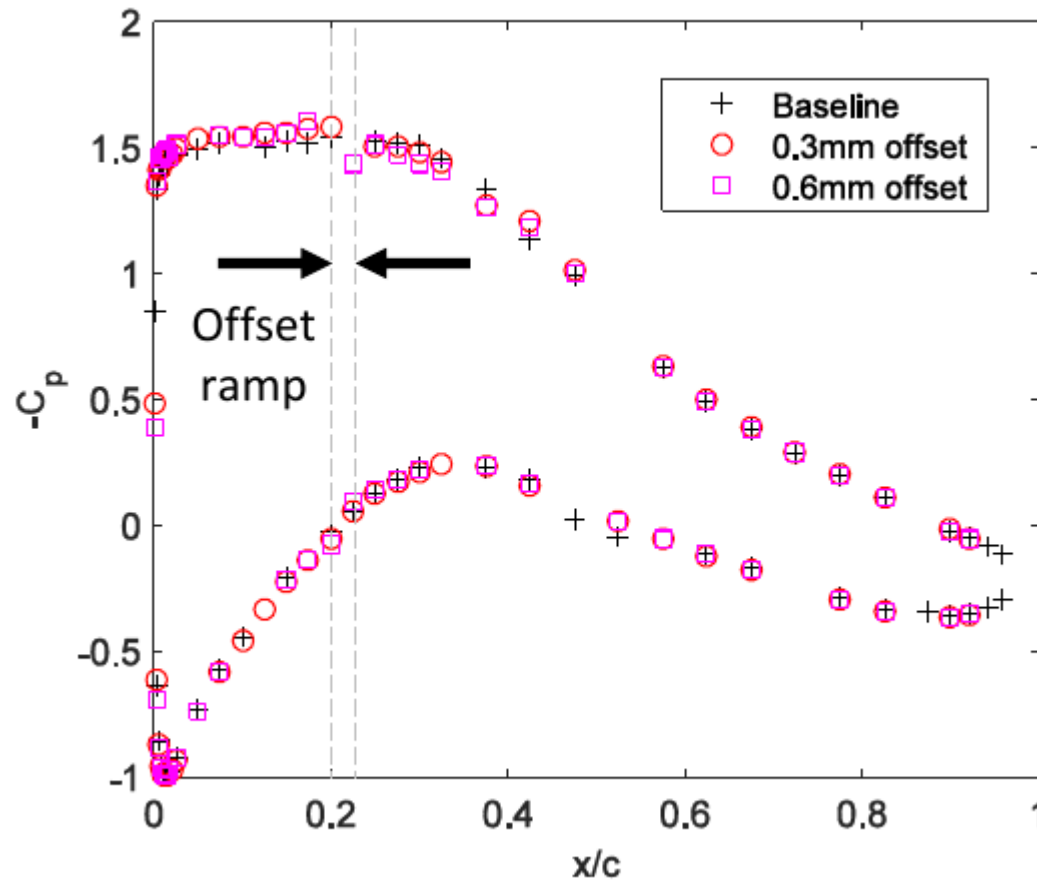


Effective Angle of Attack Increase

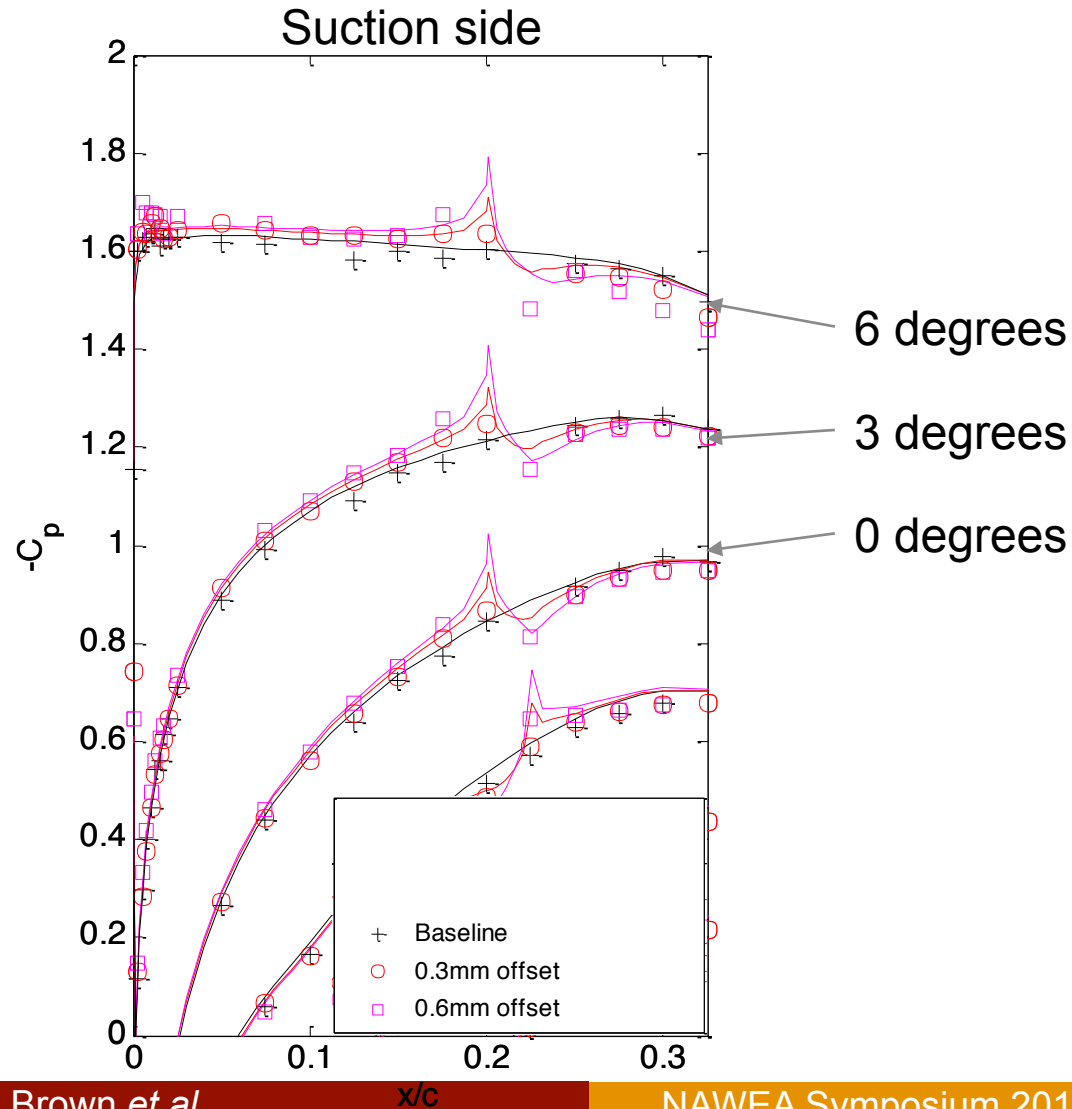


Offset effect predominantly at nose

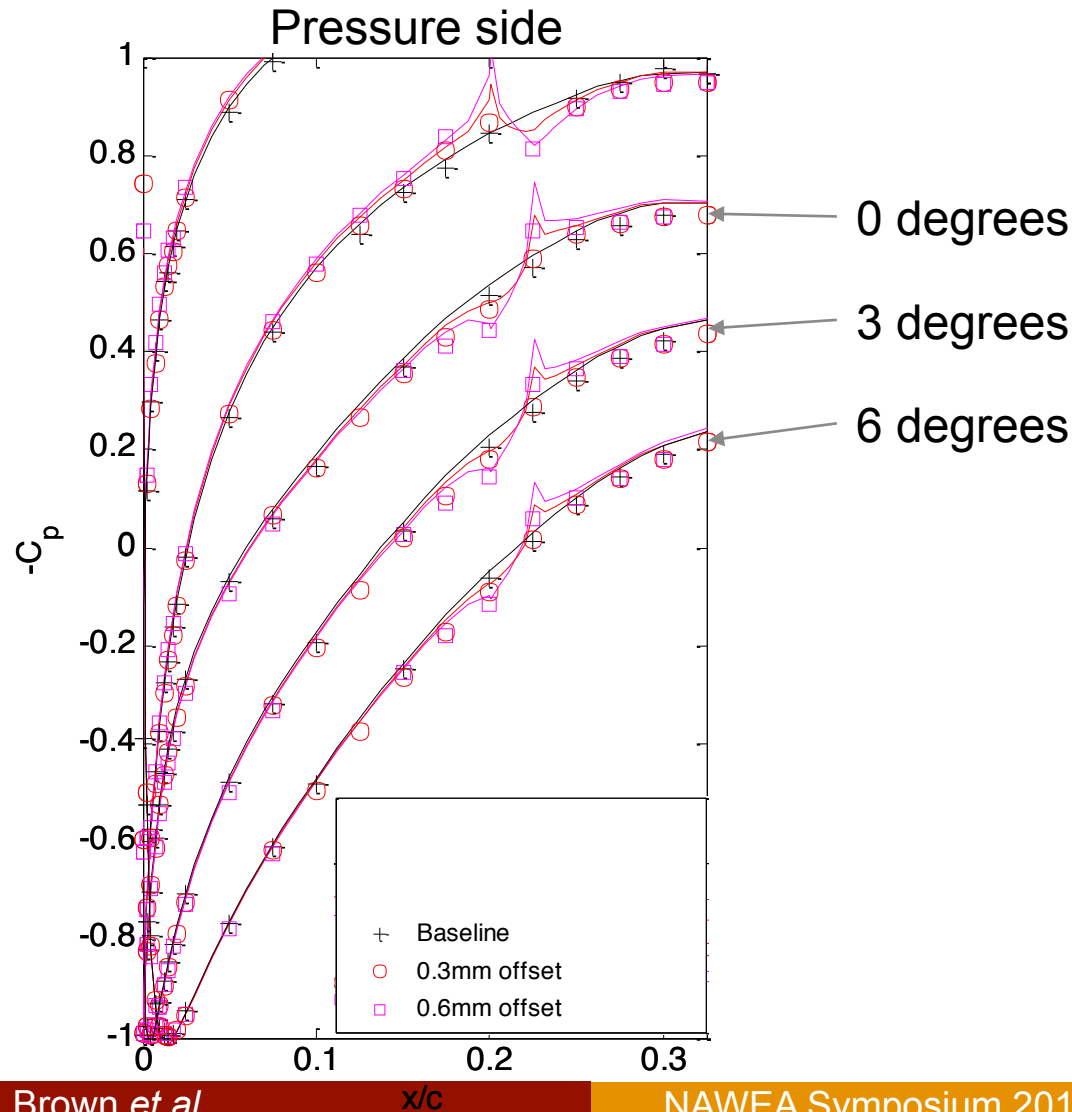
Misaligned sections: results



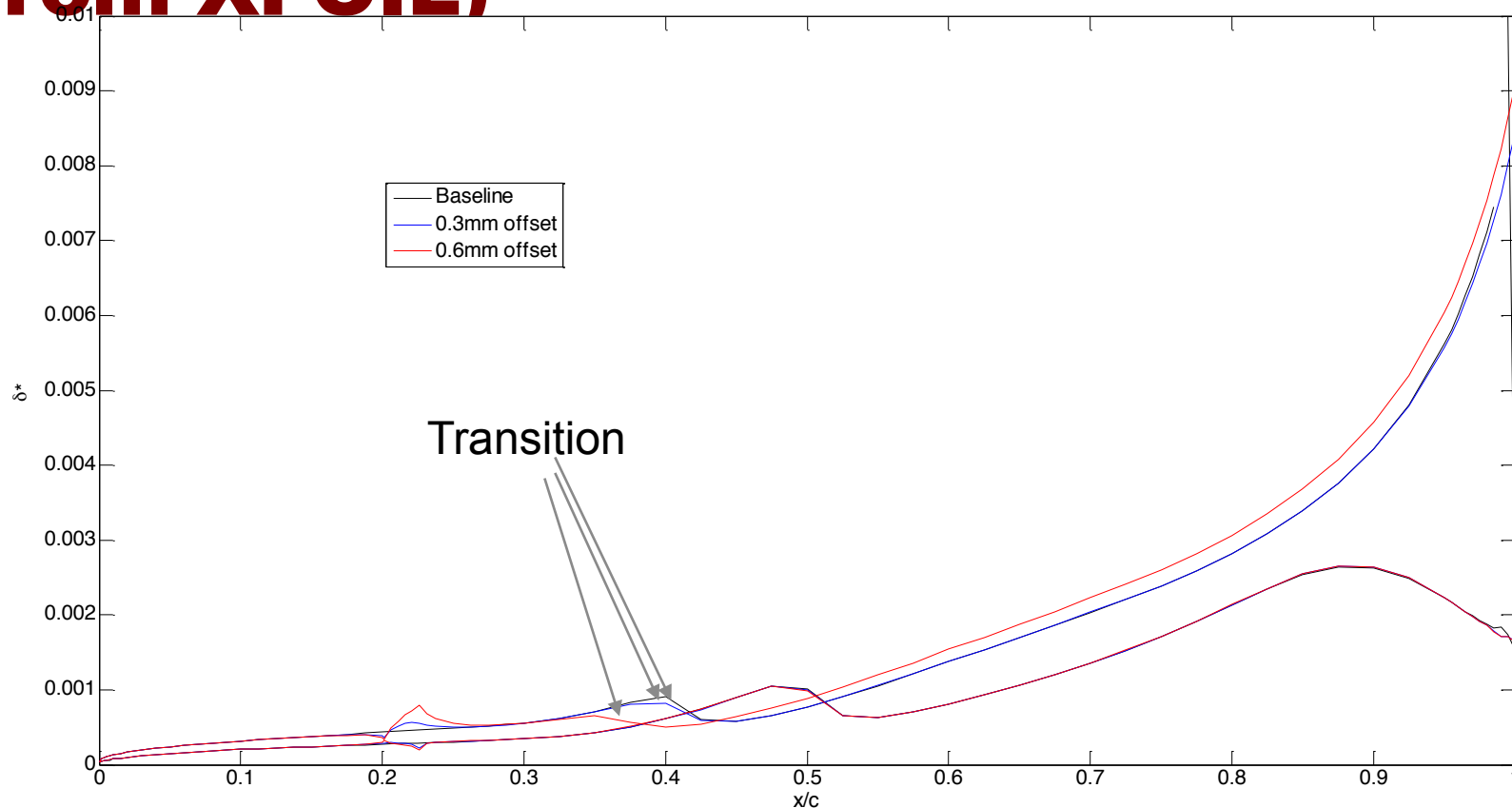
Misaligned sections: results



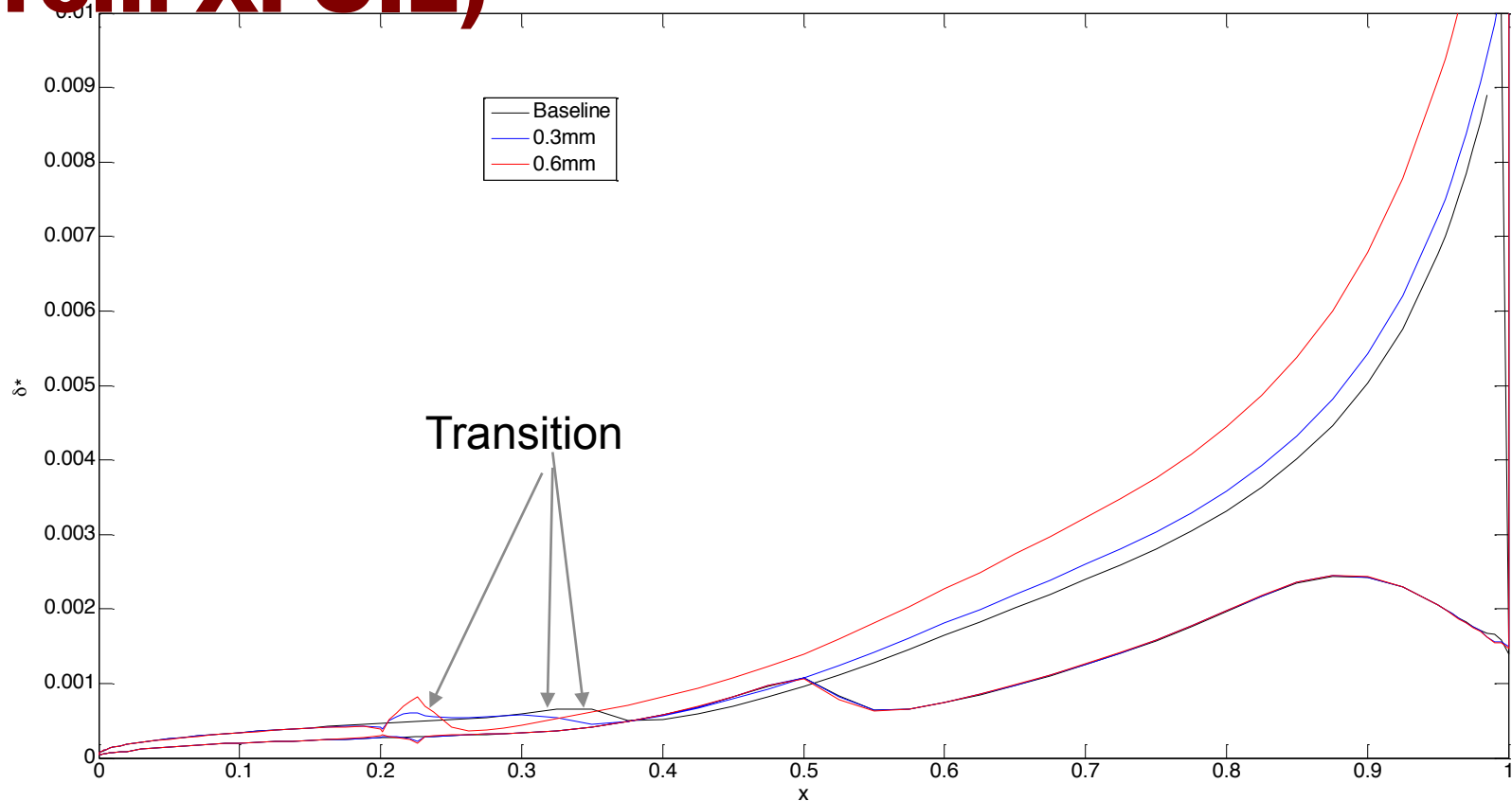
Misaligned sections: results



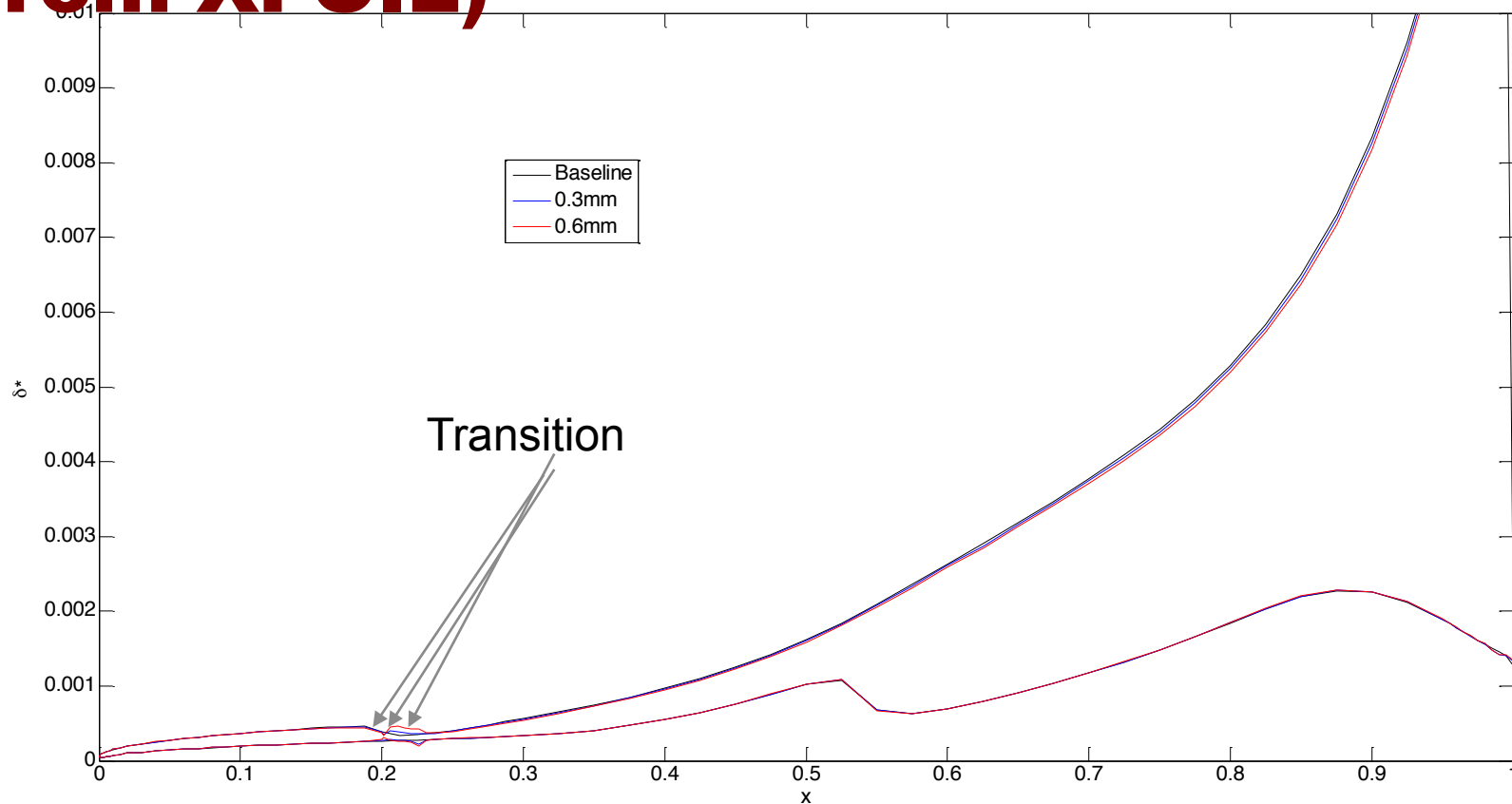
Boundary layer comparison at 6 deg. (from XFOIL)



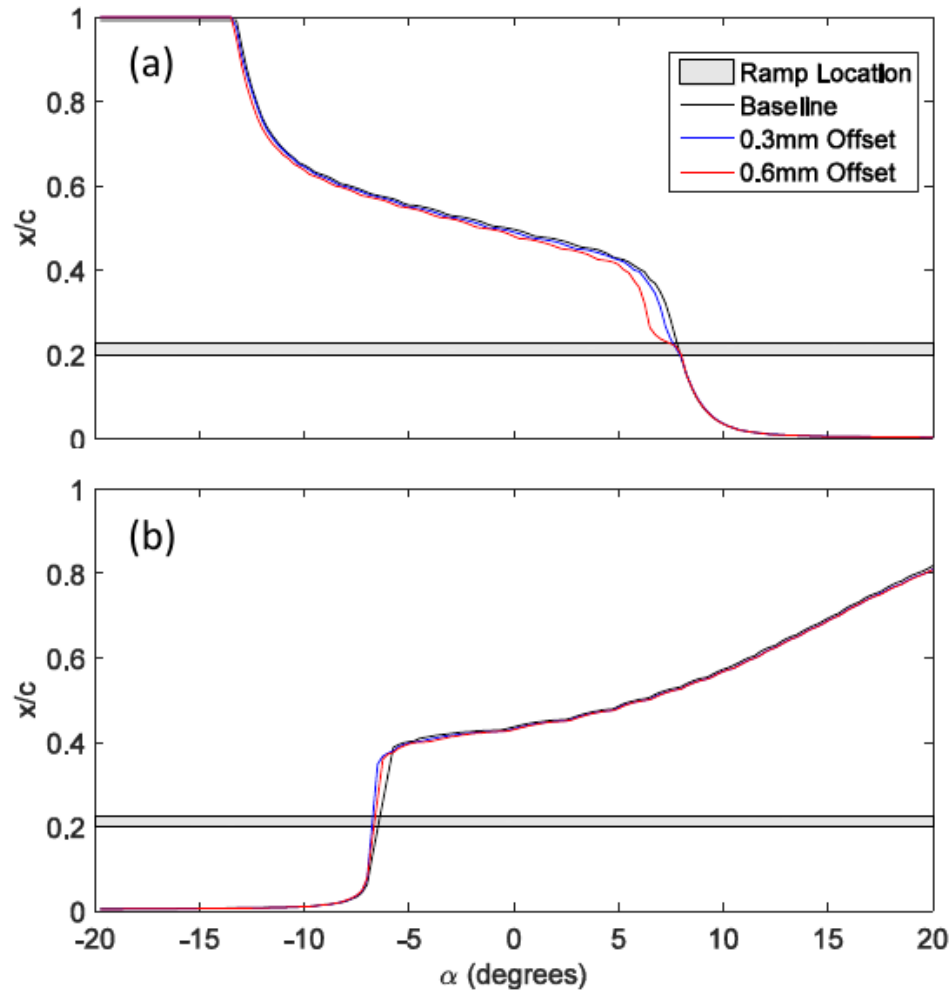
Boundary layer comparison at 7 deg. (from XFOIL)



Boundary layer comparison at 8 deg. (from XFOIL)



Misaligned sections: results



Fabric sections: literature

Smith and Shyy¹⁸ note that the static aeroelastic problem for a single membrane in two-dimensions can be fully described by five non-dimensional variables: Reynolds number, angle of attack, excess ratio (equal to zero for a taut membrane), non-dimensionalized elastic modulus

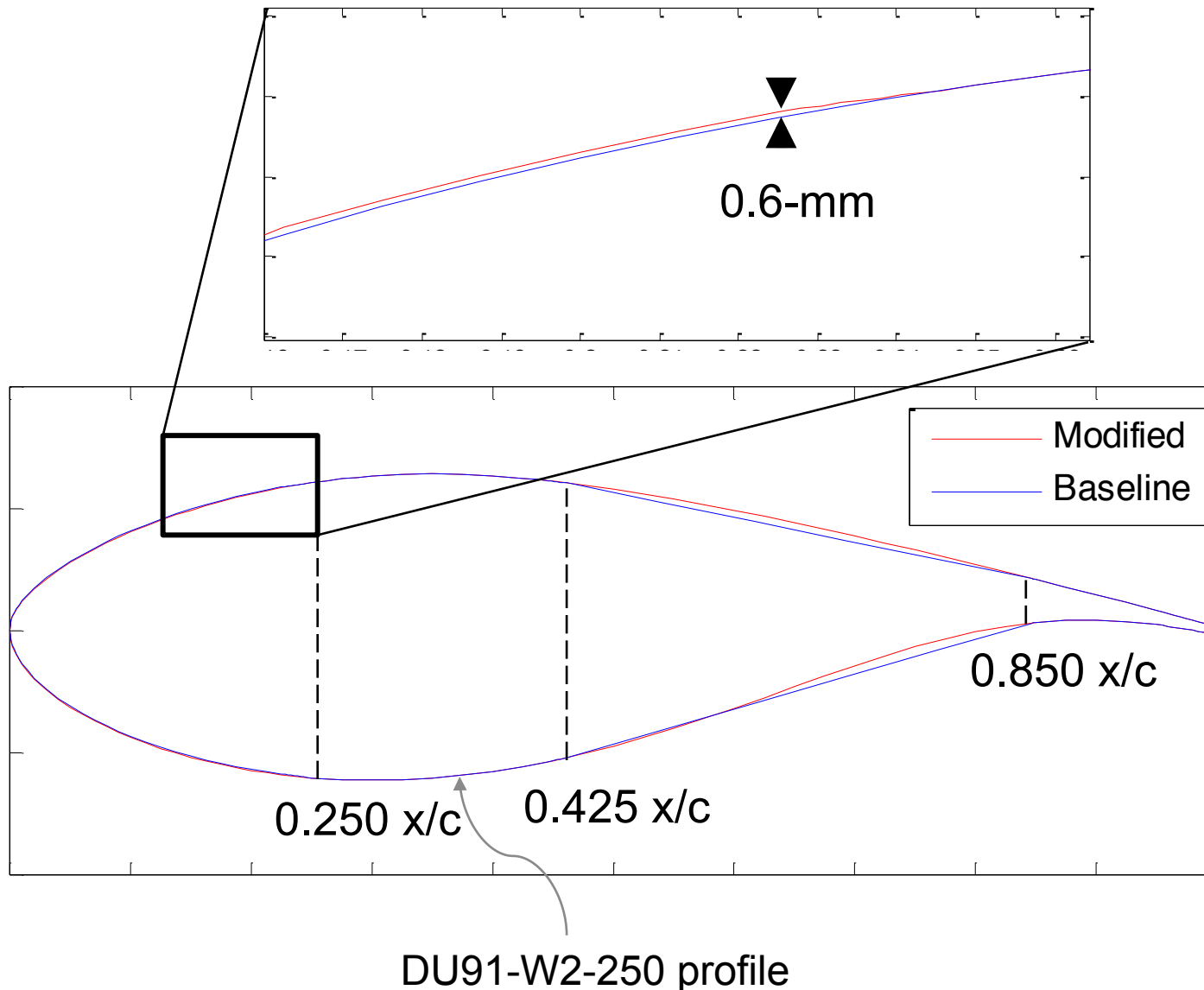
$$\Pi_1 = (Eh/q_\infty c)^{1/3} \quad (2)$$

and non-dimensionalized pre-stress

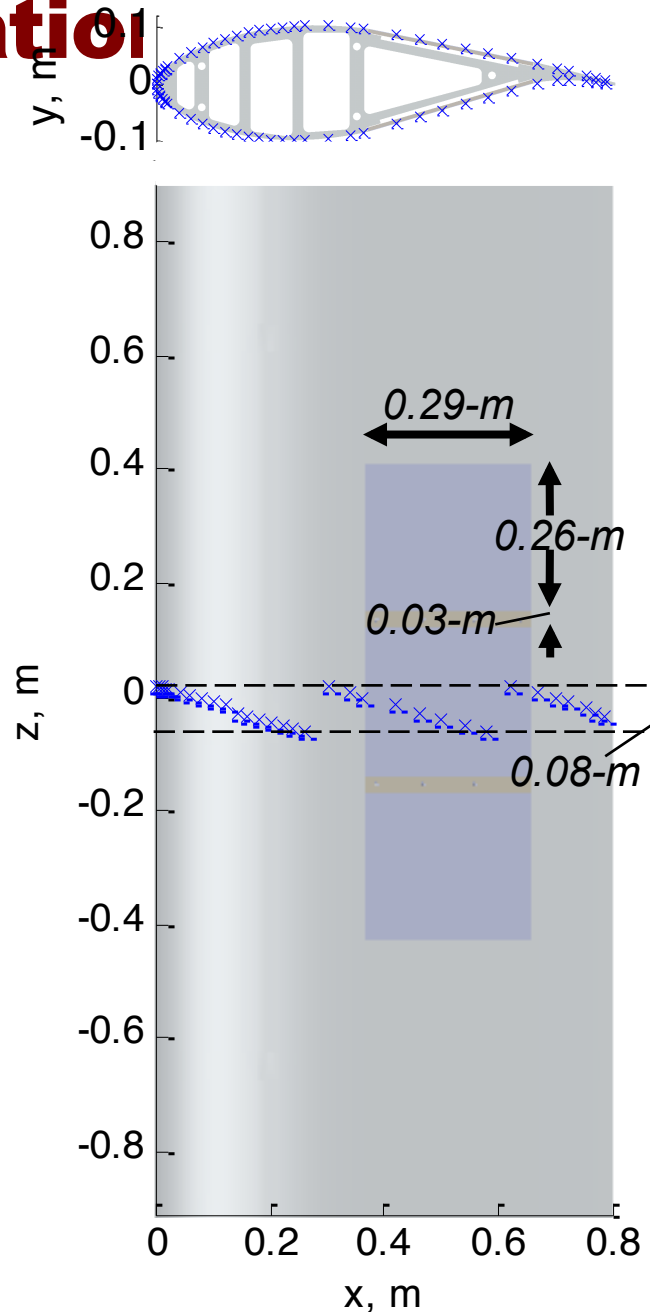
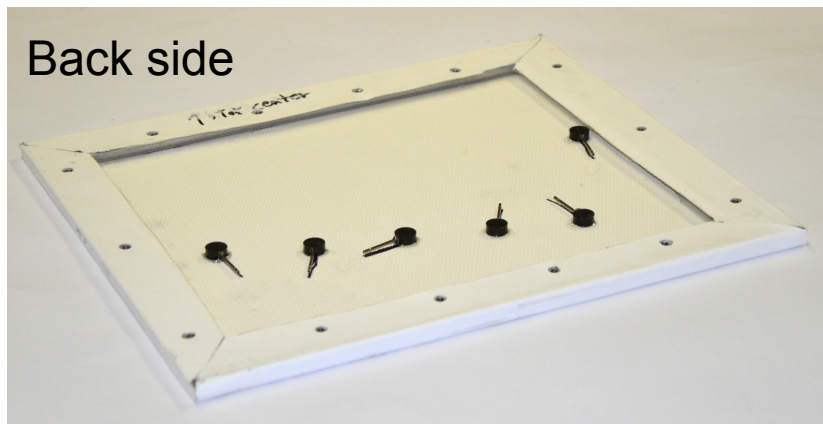
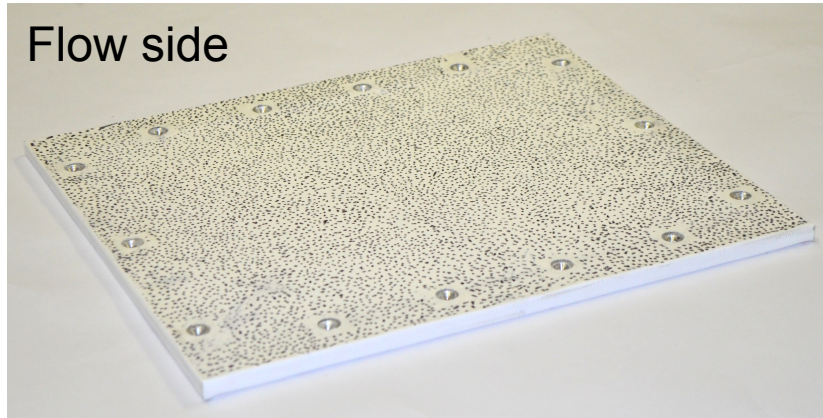
$$\Pi_2 = (Sh/q_\infty c)^{1/3} \quad (3)$$

where E is the elastic modulus of the membrane, S is the pre-stress of the membrane, h is the thickness of the membrane, q_∞ is the dynamic pressure of the freestream flow, and c is the chord of the wing. Depending on whether the membrane tension is dominated by pre-stress or elastic stress, the relative importance of Π_1 versus Π_2 in the out-of-plane equilibrium are interchanged.

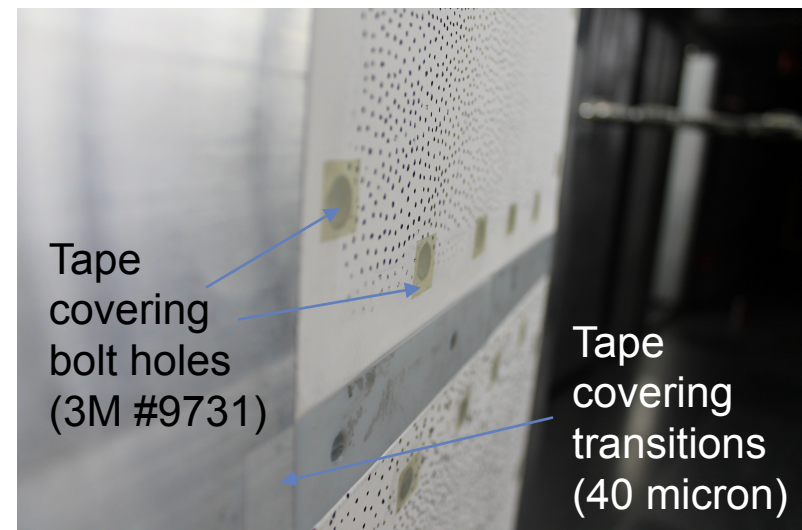
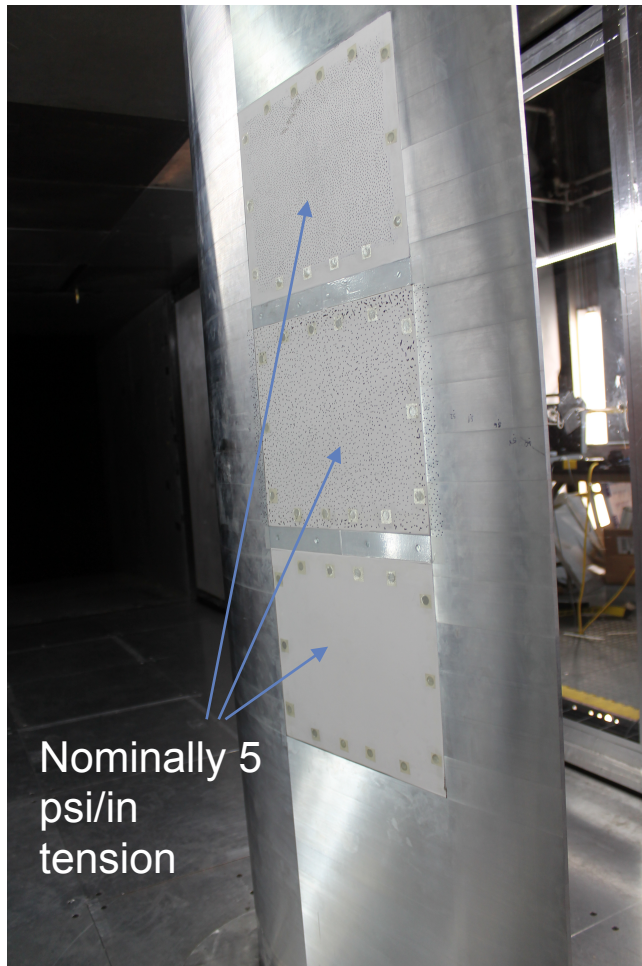
Fabric sections: configuration



Fabric sections: configuration

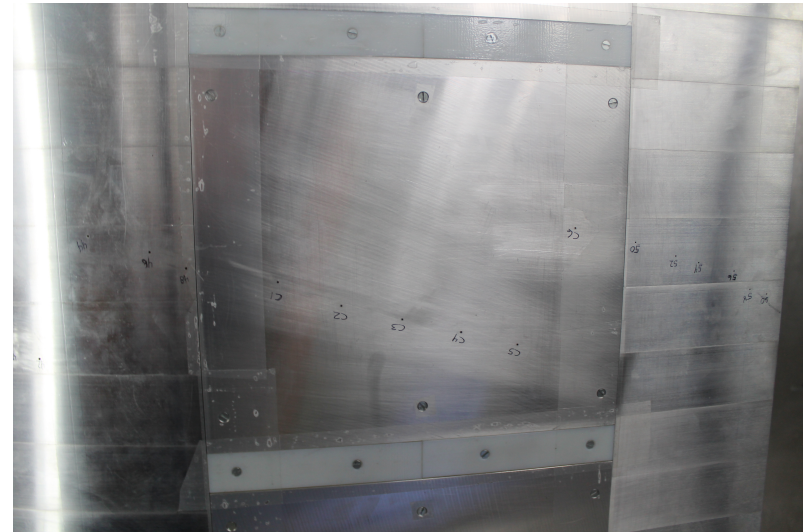


Fabric sections: setup



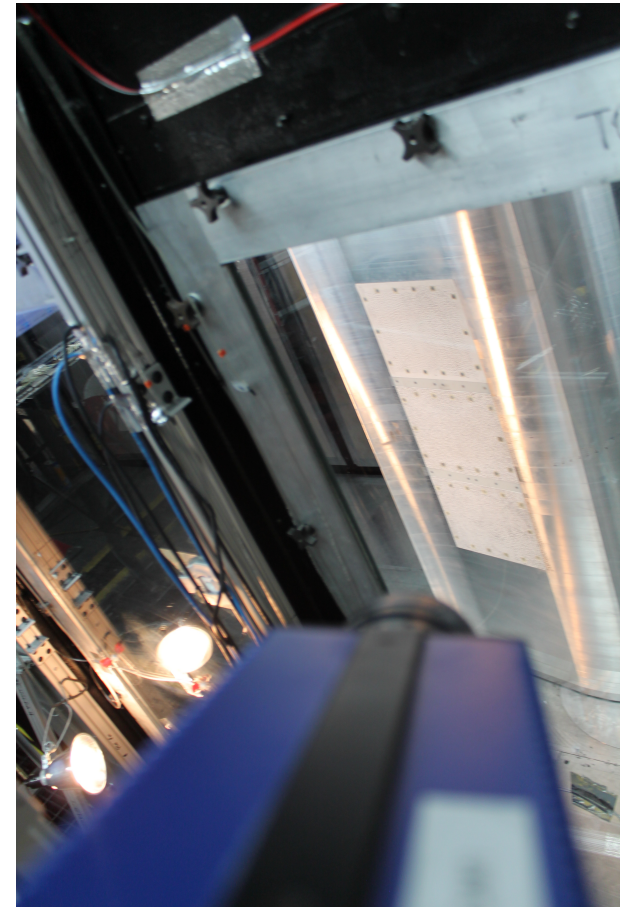
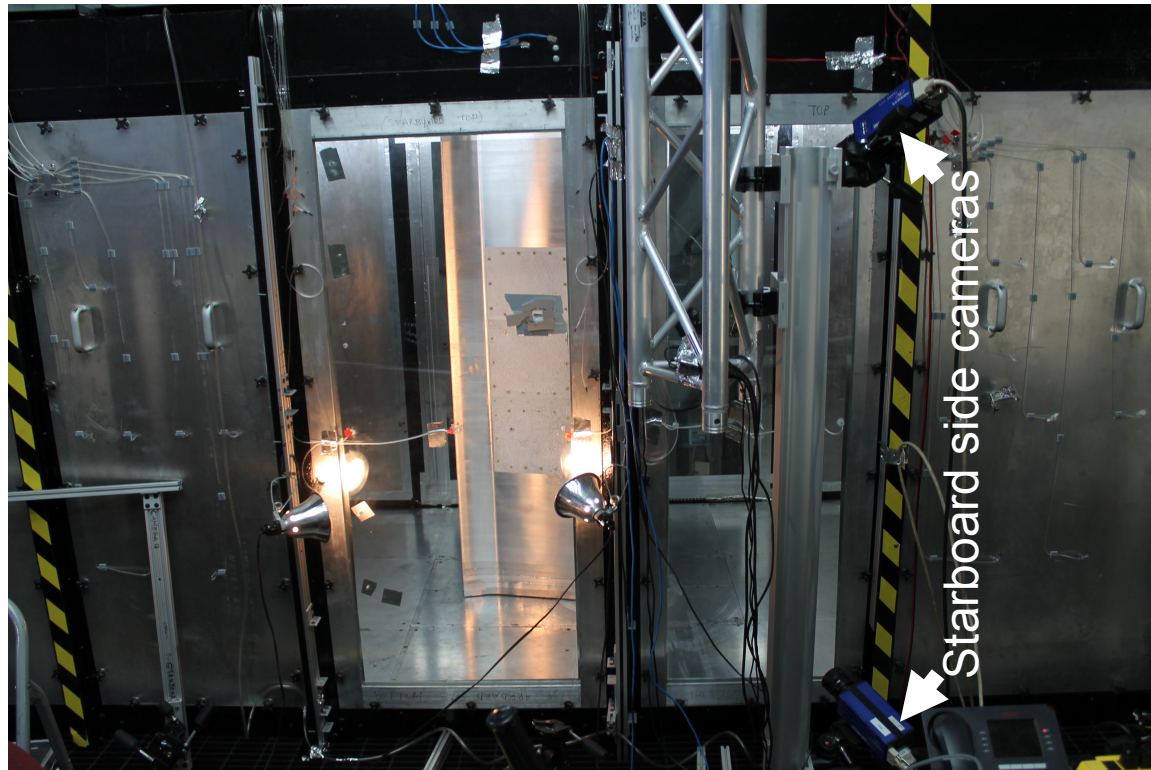
No taping on leading or trailing edges of fabric panels

Fabric sections: setup



All panel joints covered with 40 micron tape

Fabric sections: setup



Successful Digital Image Correlation measurements

Design of DIC System

Experimental setup variables:

- b – baseline separation of cameras
- z – depth to measurement space
- f – lens' focal length
- m = magnification
- N – f-stop number ($f/\text{aperture}$)
- Δd – physical pixel spacing
- h – number of pixels in 1D
- FOV (field-of-view) – extent of measurement space in 1D
- DOF (depth-of-field) – out-of-plane distance in-focus

Post-processing variables $\Rightarrow 0.26 \text{ mm}$

- H – circle of confusion diameter

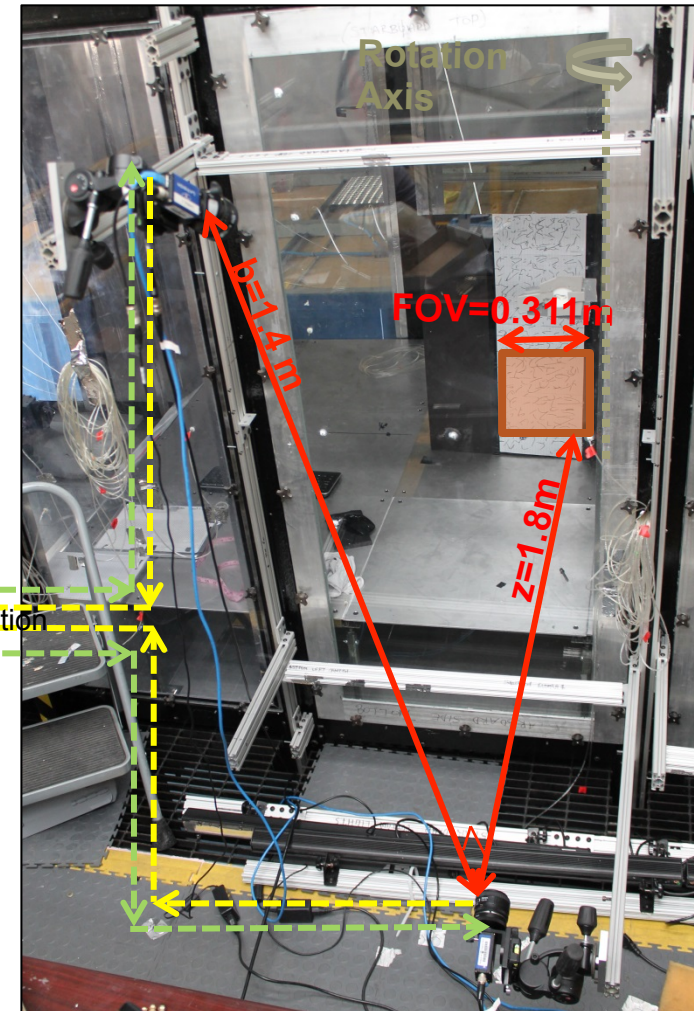
$$DOF = -2HN(m+1)/m^2 \Rightarrow 0.42 \text{ m}$$

LaVision StrainMaster 2D/3D DIC system:

- 2 Imager Pro X 4M
- 4 MP cameras
- 52-mm lenses
- 2,048-by-2,048 resolution
- 7.4-by-7.4 μm pixel spacing
- 14 Hz sampling
- 14 bit digital output



Starboard-side



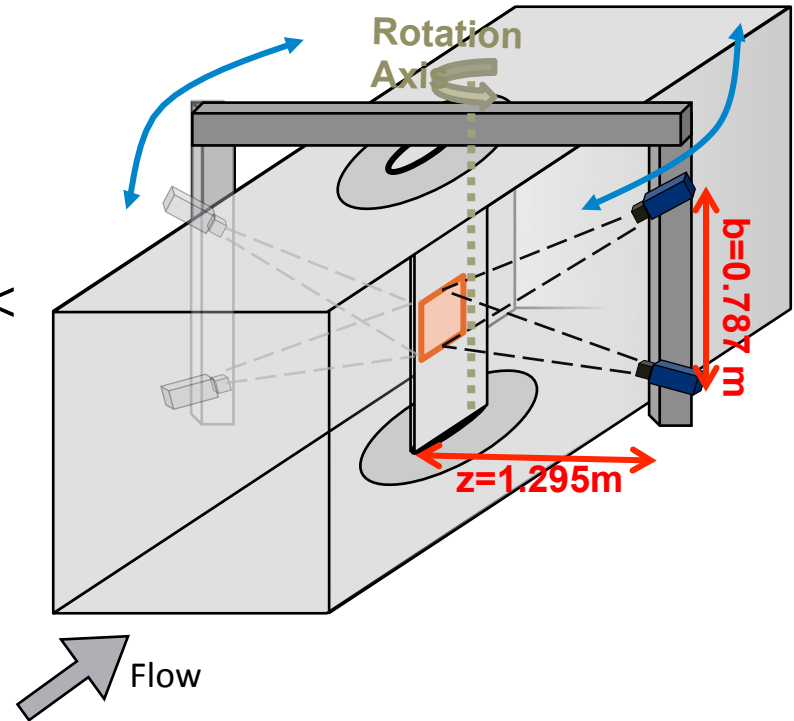
Iteration on Design

for Rotating Truss-Mounted Cameras

$$f = hz(\Delta d)/FOV + h(\Delta d) \Rightarrow 24.03 \text{ mm}$$

$$\Delta z = -z^2 (\Delta d)/(bf + z(\Delta d)) \Rightarrow 0.66 \text{ mm}$$

$$DOF = -2HN(m+1)/m^2 > 10 \text{ cm (if aperture} < 6 \text{ mm)}$$



Iteration on Design

for Rotating Truss-Mounted Cameras

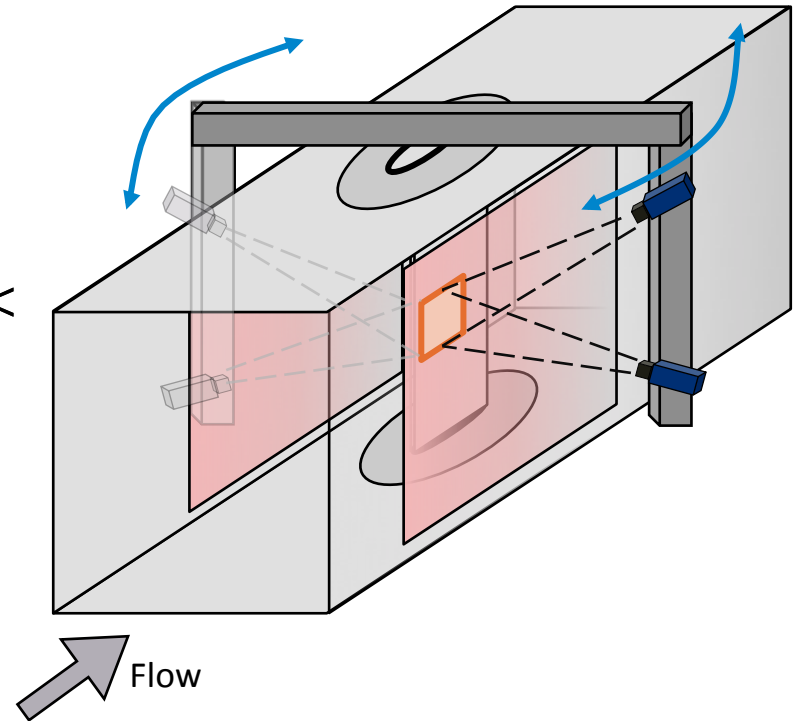
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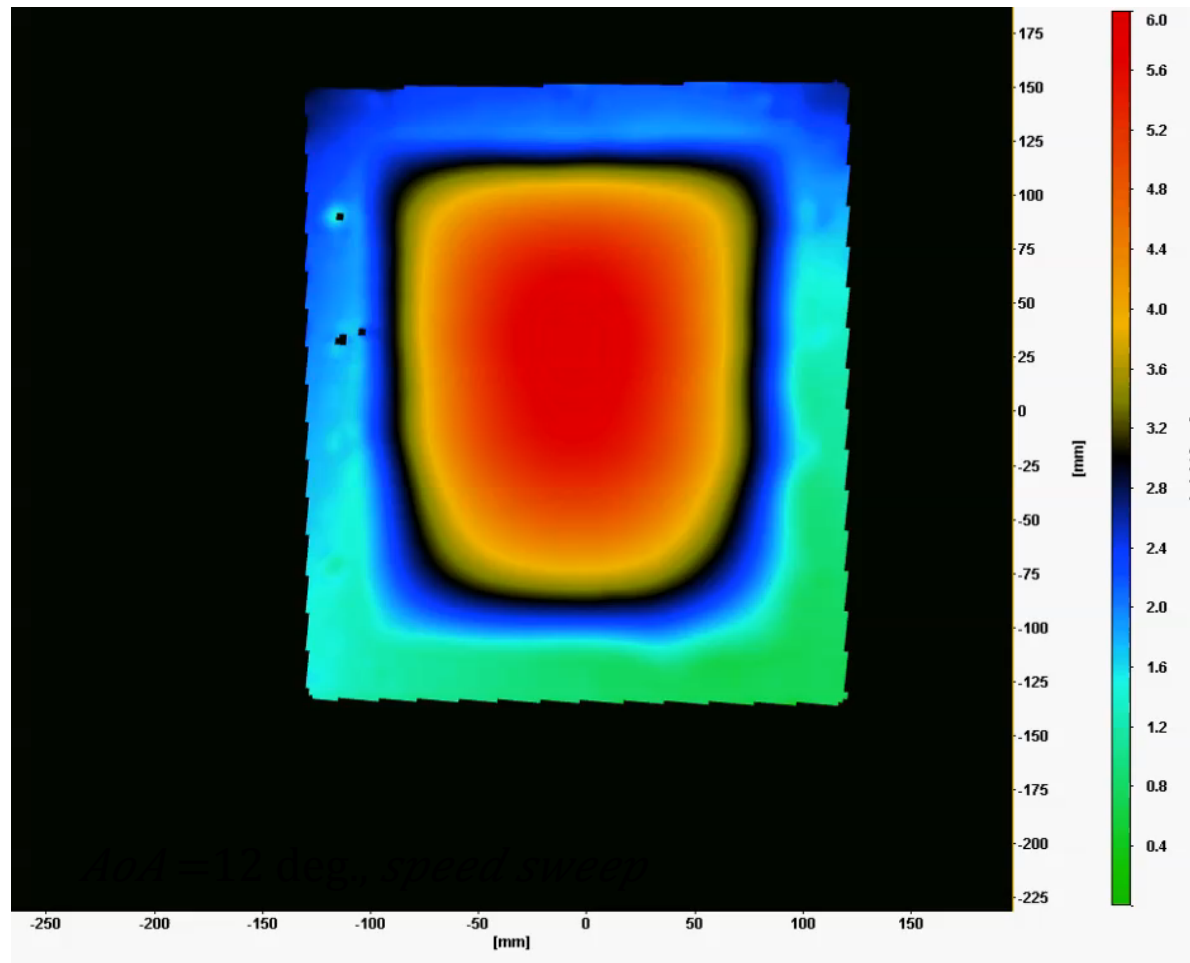
New Side Windows (½" thick laminated glass)

- Uncertainty due to glass refraction:
Sutton and McFadden (2000): water tunnel experiment, rotation of the cameras of 12 degrees relative to viewing window induced a strain error of 10,000 μstrain or 0.01 m/m
- Structural integrity of glass:
Viewing angle requirement on dimensions:
1.42 m streamwise by 1.60 m spanwise
(as measured by Tim Meyers)



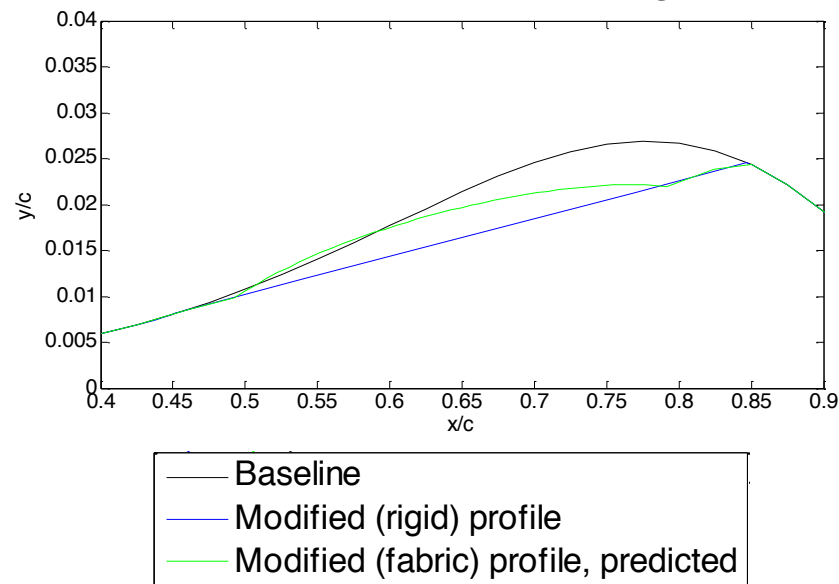
Fabric sections: results

$Re = 3.5M \rightarrow 0$ (70 m/s $\rightarrow 0$)

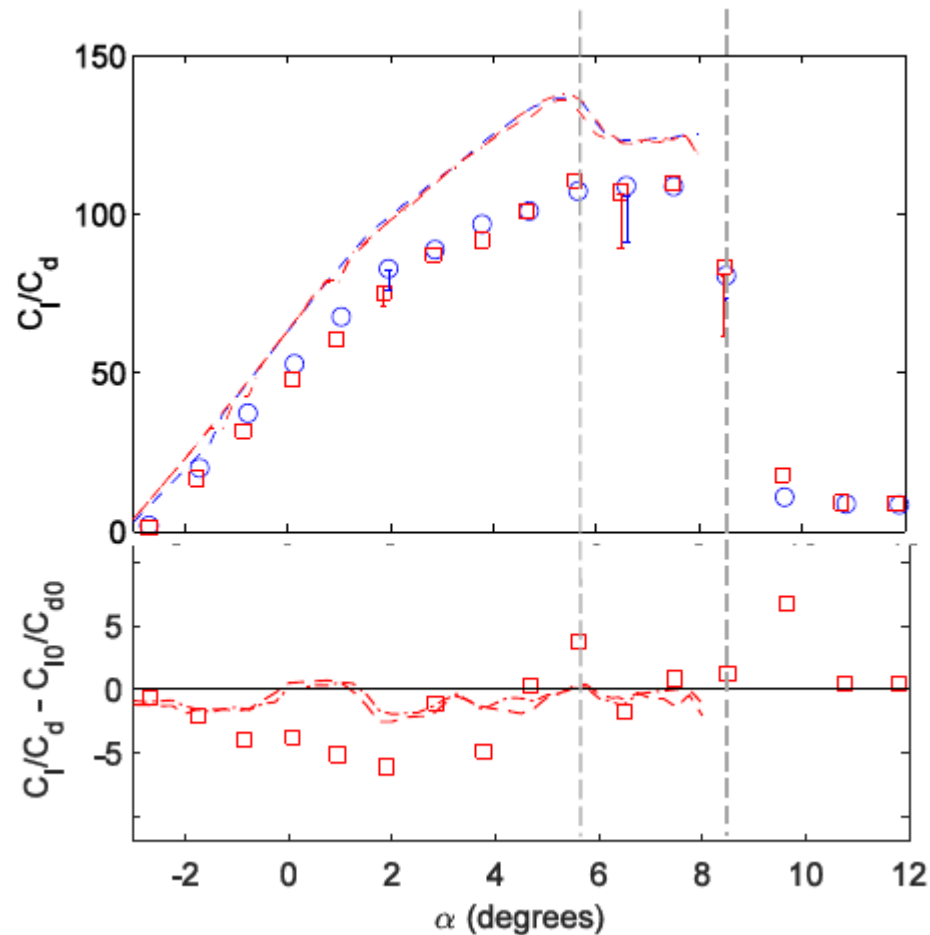


Fabric sections: results

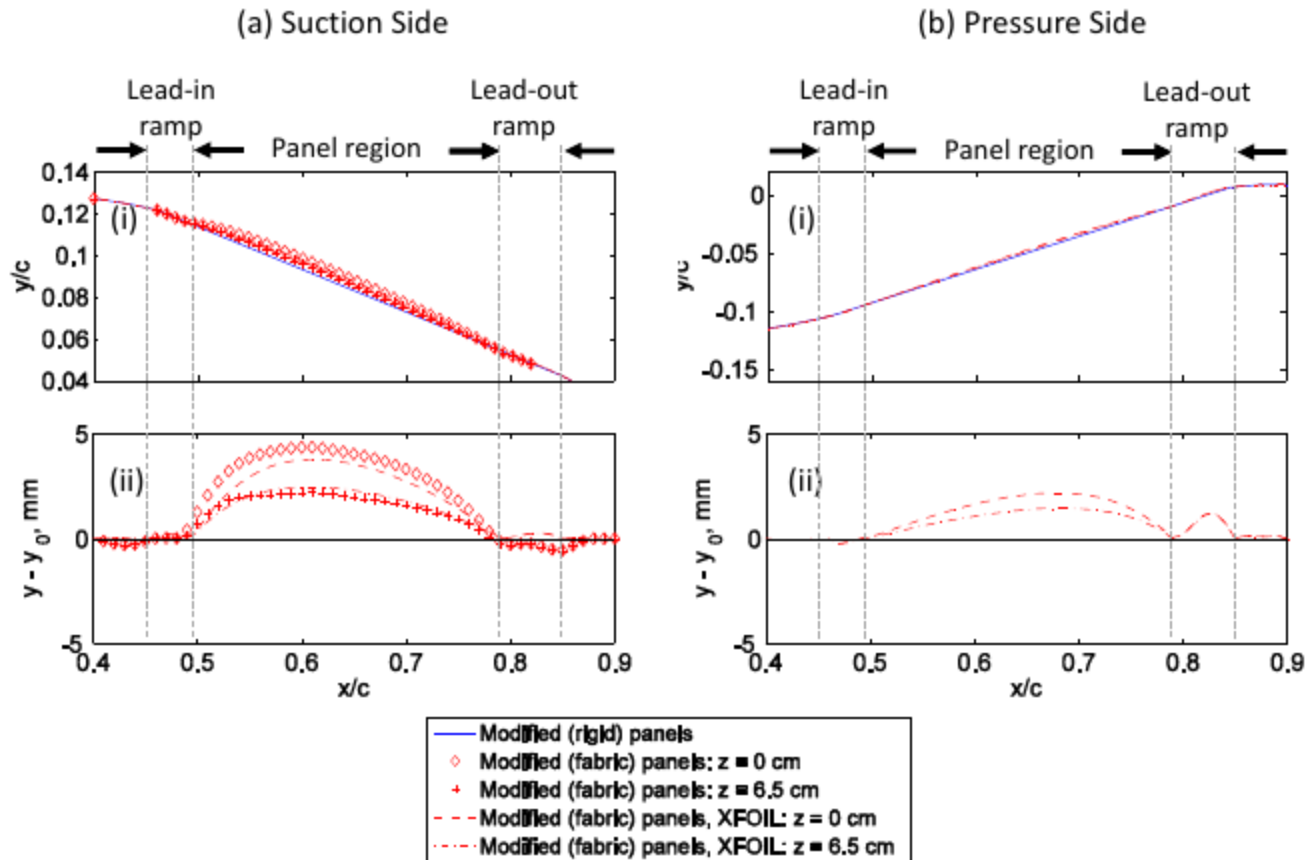
Camber lines at 6 deg., $Re = 3M$



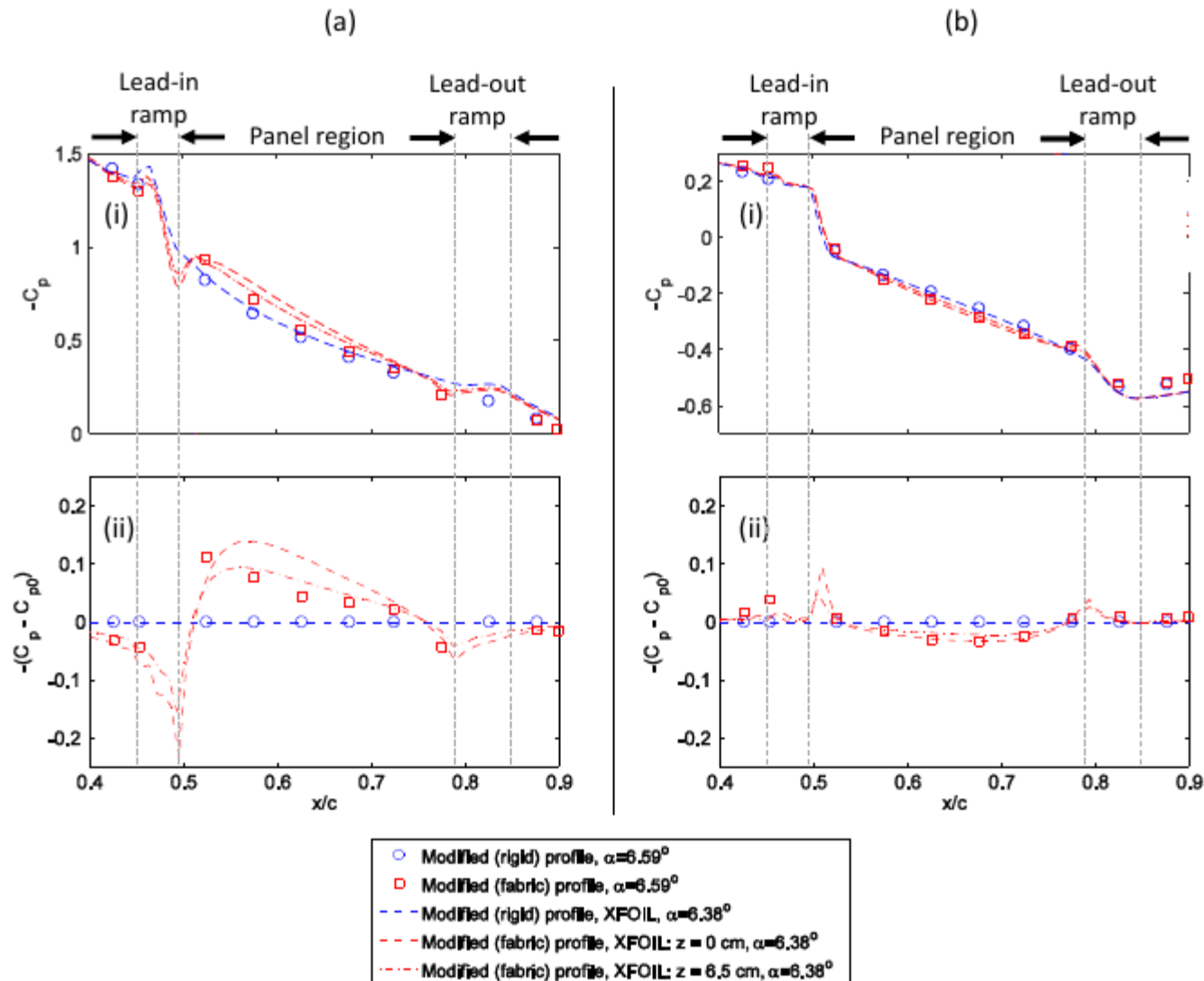
Fabric sections: results



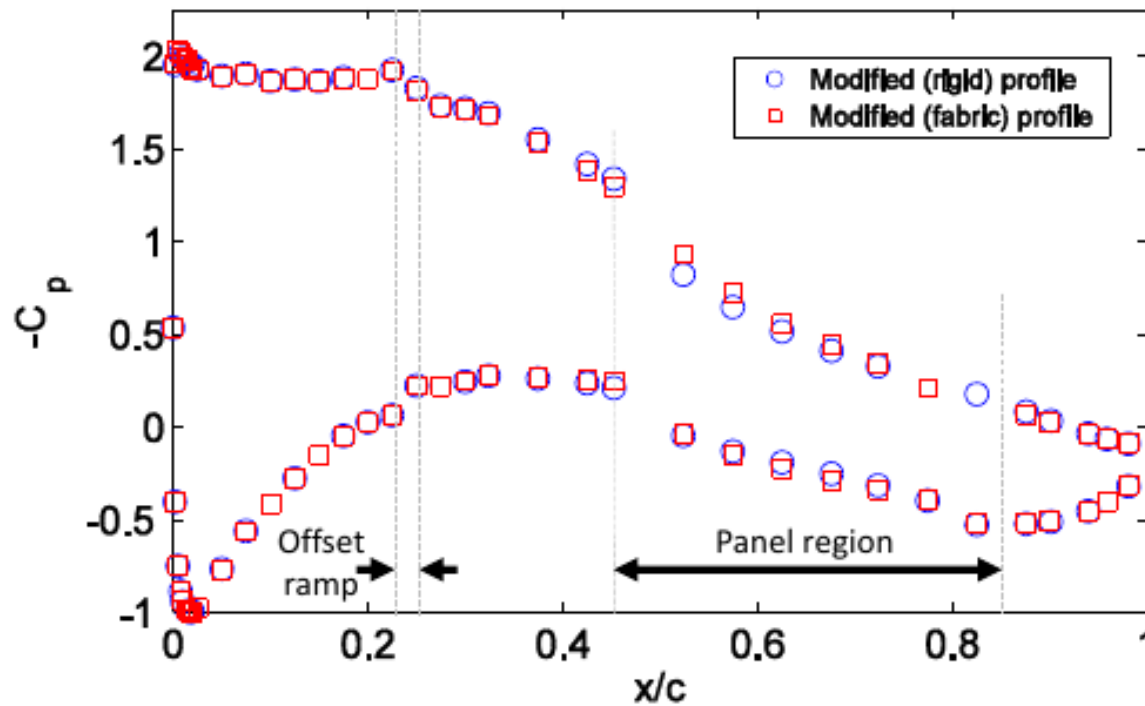
Fabric sections: results



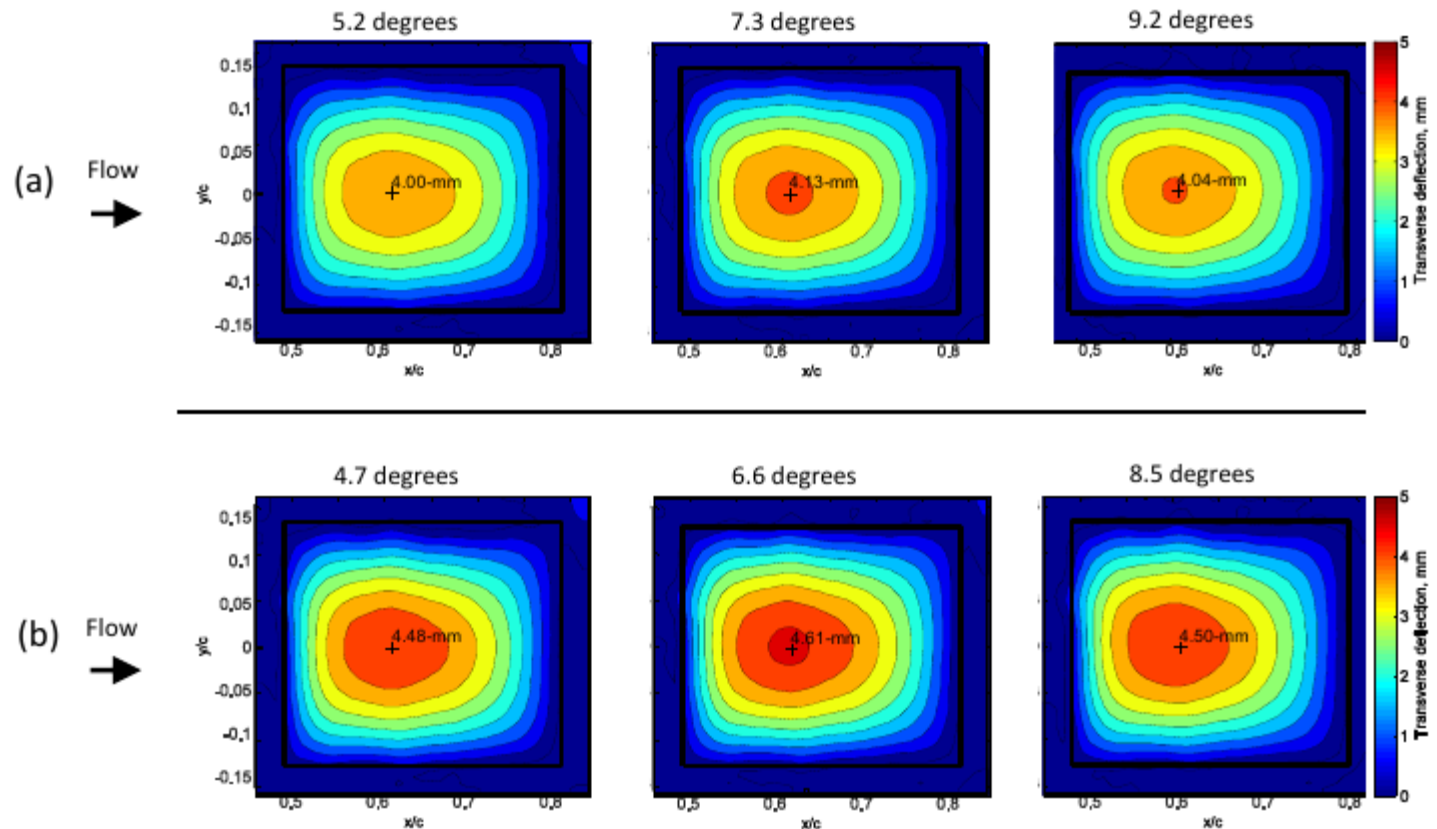
Fabric sections: results



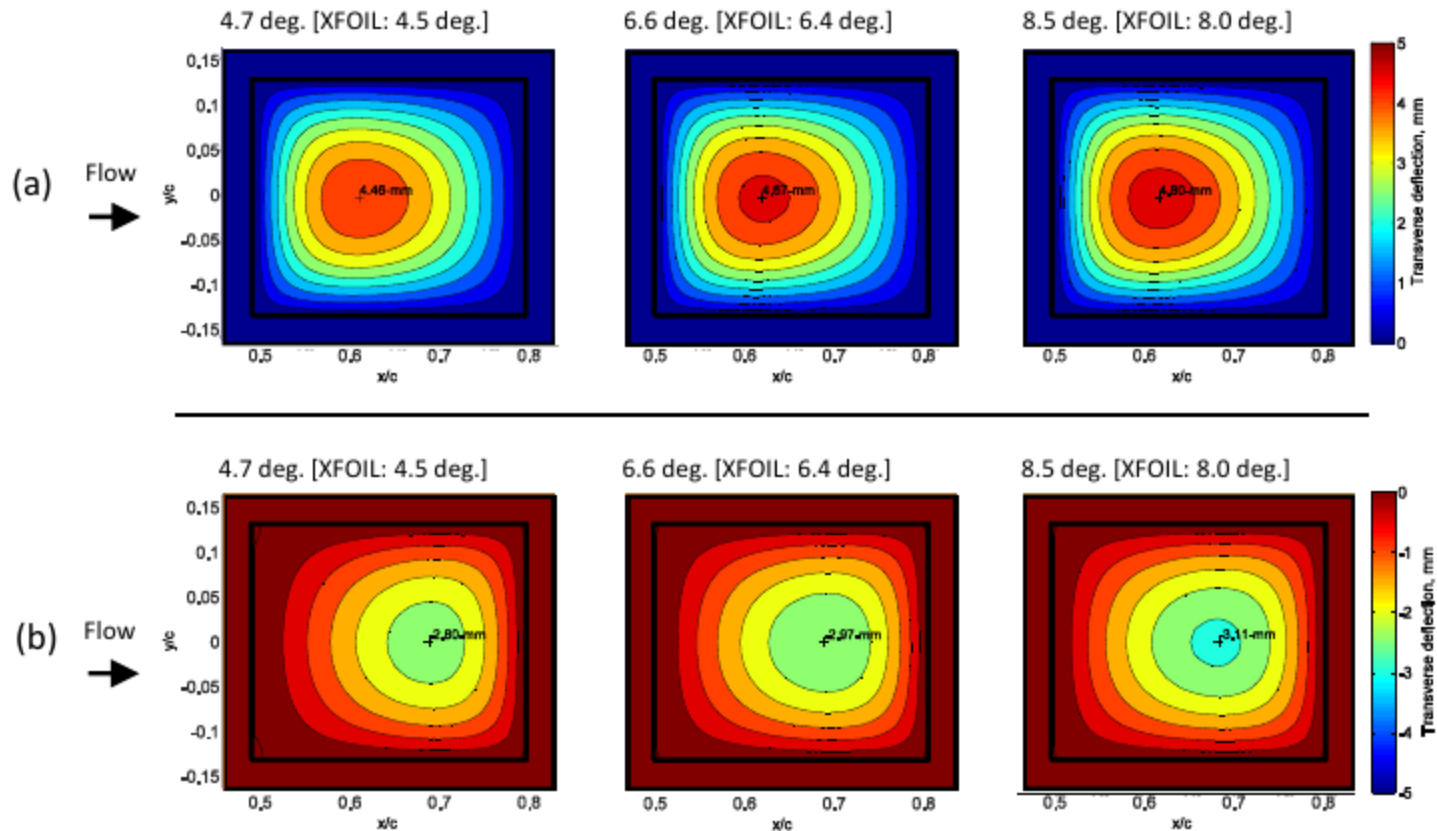
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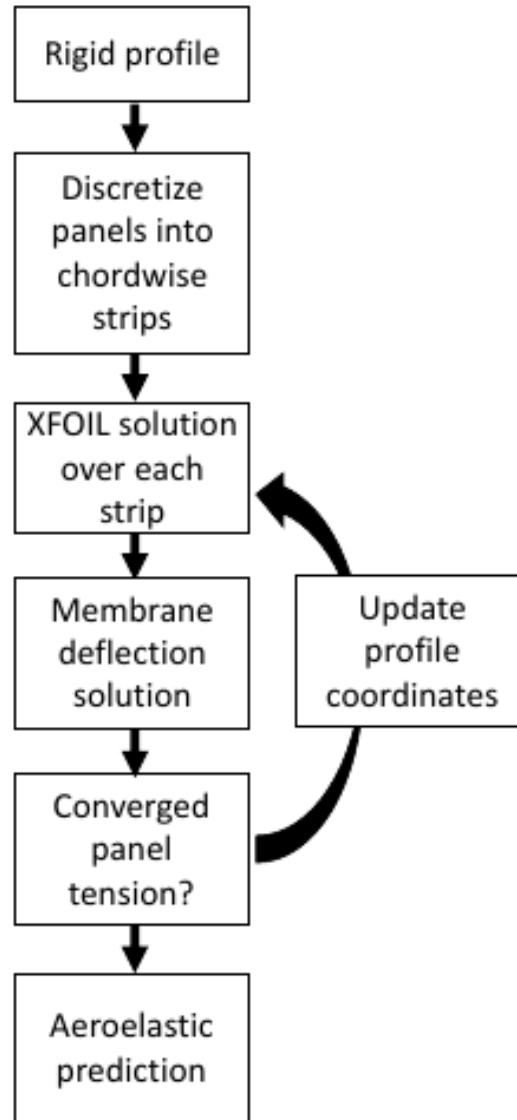
Fabric sections: results



Fabric sections: results



Fabric sections: results





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