1	Effects of using a whole-body powered exoskeleton during simulated occupational load-handling
2	tasks: A pilot study
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21 ABSTRACT

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Whole-body powered exoskeletons (WB-PEXOs) can be effective in reducing the physical demands of 23 24 heavy occupational work, yet almost no empirical evidence exists on the effects of WB-PEXO use. This 25 study assessed the effects of WB-PEXO use on back and leg muscle activities during lab-based simulations of load handling tasks. Six participants (4M, 2F) completed two such tasks (load carriage and stationary 26 27 load transfer), both with and without a WB-PEXO, and with a range of load masses in each task. WB-PEXO use reduced median levels of muscle activity in the back (~42–53% in thoracic and ~24–43% in 28 29 lumbar regions) and legs (~41-63% in knee flexors and extensors), and mainly when handling loads beyond low-moderate levels (10-15 kg). Overall, using the WB-PEXO also reduced inter-individual variance 30 31 (smaller SD) in muscle activities. Future work should examine diverse users, focus on finding effective 32 matches between WB-PEXO use and specific tasks, and identify applications in varied work environments.

### 34 1. INTRODUCTION

35 A growing interest has emerged in the use of exoskeletons (EXOs) as a new ergonomic intervention to reduce work-related musculoskeletal disorder (WMSD) risks (e.g., de Looze et al., 2016). EXOs are 36 wearable devices designed to assist and/or augment the user with supportive forces or moments during 37 38 diverse physical activities and in different work environments, with potential to reduce physical demands 39 and enhance task performance without limiting human flexibility. EXO technologies can be categorized 40 (Lee et al., 2012) broadly as either passive (using restorative energy from mechanical springs, dampers, etc.) or *active/powered* (using powered actuators and/or motors to generate supportive forces and moments). 41 Passive EXOs have been studied extensively in terms of their impacts on a user's physical demands during 42 various work tasks, including manual lifting (Abdoli-E et al., 2006; Alemi et al., 2019; Bosch et al., 2016; 43 Koopman et al., 2020; Wei et al., 2020; Whitfield et al., 2014), overhead work (Alabdulkarim & Nussbaum, 44 45 2019; Kim et al., 2018a; 2018b) and assembly-related tasks involving trunk bending (Kim et al., 2020; Luger et al., 2019). Limited research has been presented on powered EXOs for occupational use, however, 46 perhaps because passive technology is currently simpler, more mature, and affordable; and the majority of 47 commercially-available EXOs for occupational applications are passive (e.g., exoskeletonreport.com). 48

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50 Current evidence on passive EXOs supports their efficacy as an ergonomic intervention to reduce physical 51 demands, although the benefits and limitations of EXO use can be substantially influenced by the specific EXO design and task conditions (Alemi et al., 2020; Amandels et al., 2019; Hensel & Keil, 2019; Madinei 52 et al., 2020). For example, Alemi et al. (2020) compared two back support EXOs (BSEs; Laevo<sup>TM</sup> and 53 SuitX<sup>TM</sup>) during symmetric and asymmetric repetitive lifting tasks and found both BSEs to be beneficial in 54 terms of reducing back muscle activities. However, larger reductions in trunk extensor muscle activity were 55 evident in symmetric vs. asymmetric lifting, and mixed results were observed in terms of perceived 56 discomfort. Similarly, Madinei et al. (2020) compared the BackX<sup>TM</sup> and Laevo<sup>TM</sup> during several different 57 58 conditions of precision manual assembly tasks, and found that reductions in trunk muscle activity were substantially posture-dependent (larger trunk extensor muscle activity reductions in the task conditions 59

60 closer to the mid-sagittal plane;  $\leq 47\%$  and  $\leq 24\%$  reductions in trunk extensor muscle activity were found 61 for BackX<sup>TM</sup> and Laevo<sup>TM</sup> respectively).

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This task dependency or specificity is primarily rooted in the passive EXO design approach. Specifically, 63 64 a supportive force/moment generation mechanism responds to body motions or postures (e.g., bending the 65 trunk for a back-support exoskeleton, elevating the arm for an arm-support exoskeleton), and thus the level of assistance/support is typically a function of the angle between the two body segments involved. The 66 support level is often adjustable, yet it is not possible to adjust in real-time during a task. Levels of support 67 68 are also limited, since a passive EXO provides support regardless of body movement directions. The user 69 thus may work against the support (e.g., lowering an arm), and may experience high contact pressure and 70 discomfort where the body segments interface with EXO components. In contrast, powered EXOs can control supportive force/moment levels in response to the user's intention and can enable dramatic strength 71 augmentation, rendering powered EXO technologies more versatile and flexible. Powered EXOs are thus 72 considered an important aspect of the future workforce with the advent of the Industry 4.0 era (Romero et 73 74 al., 2016).

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76 The design of powered EXOs typically comprises three major components: actuator(s), transmission, and 77 wearable structures. Based on the transmission and structural designs, powered EXOs can be categorized 78 as either rigid or soft (Sanchez-Villamañan et al., 2019; Toxiri et al., 2019). Rigid EXOs are built with rigid 79 linkages aligned parallel to human segments and deliver assistive torque to one or more target joints. Rigid 80 body EXOs reduce physical demands with assistive torques, and thereby may reduce the risks of WMSDs 81 (Huysamen et al., 2018; Toxiri et al., 2018; von Glinski et al., 2019). Soft EXOs rely on cable transmission and/or garment-like functional textile-based wearable structures to transfer power from the actuator(s) to 82 the user through linear forces along with the musculoskeletal system. Compared to rigid EXOs, soft EXOs 83 84 are more effective in minimizing problems of joint misalignment, and their lighter weight provides more

versatility (Ding et al., 2018). However, soft EXOs lack a weight-supporting framework, and thus could
less effect for implementations in heavy-duty tasks (Lee et al., 2017).

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The WB-PEXO assessed in the current study is a rigid system capable of dramatically augmenting human 88 89 strength to perform heavy-duty tasks. Existing reports on powered EXOs have focused largely on enhancing 90 basic design elements, such as assistive strategies (Hamaya et al., 2017; Krausz et al., 2020), structural 91 designs (e.g., degrees-of-freedom and joint actuators; Jafari et al., 2010; Zoss et al., 2006), and force sensor 92 integration (Grosu et al., 2015) to follow user intention. As recently discussed by Toxiri et al. (2019), an 93 important challenge in powered EXOs is to generate appropriate supportive forces/moments to match the user's intention during physical activities. Human-subjects testing of powered EXOs designed for a specific 94 95 body region (e.g., low back or shoulder) has shown that these devices can effectively assist the user during 96 physical activities. For example, use of a powered back-support EXO prototype (Robomate; www.robo-97 mate.eu) reduced trunk extensor muscle activity by up to 15% (Huysamen et al., 2018) and lumbosacral 98 compression forces by ~18% during various lifting tasks (Koopman et al., 2019). The Hybrid Assistive Limb (HAL<sup>®</sup>), a powered back-support EXO, also reduced trunk extensor muscle activity during symmetric 99 100 lifting, by up to  $\sim 20\%$  (von Glinski et al., 2019). Muscle activity of the anterior deltoid was decreased by 101 up to ~58% during three different simulated overhead tasks using a powered arm-support EXO ("Lucy"; 102 Otten et al., 2018).

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Although whole-body powered exoskeletons (WB-PEXO) were first conceptualized and developed decades ago (i.e., Hardiman between 1965 and 1971; Makinson, 1971), this technology has only recently become viable for practical use. In contrast to powered EXOs that are designed to support a specific body region, WB-PEXOs can transfer external loads/forces to the ground without the need to re-distribute loads over different, un-augmented body parts. WB-PEXOs thus offer a greater potential to control the physical demands imposed on a user and to permit "super-human" strength in highly-demanding tasks. Yet, available 110 evidence on WB-PEXOs is generally limited to the technical specifications (e.g., maximum payload, motor 111 power), design, and development of WB-PEXO elements. In one example of human-subjects testing, Fontana et al. (2014) discussed their Body Extender system while presenting single user data during several 112 113 activities (e.g., trunk rotation and squatting, lifting) and walking, but the impacts on the user were not 114 reported. Recently, our research group reported preliminary results using a WB-PEXO research prototype (Model P1, Sarcos Robotics) for one-arm lifting (Kim et al., 2019); we found a substantial reduction in arm 115 116 muscle activities (trapezius and anterior deltoid) and a low-moderate increase of muscle activity in the 117 lumbar region when operating a load of 11.3 kg. It is unclear, however, whether a WB-PEXO would offer different benefits depending on task types and load levels. 118

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To enable a better understanding of the potential occupational impacts of using WB-PEXOs, and to 120 121 facilitate their effective future adoption, we completed an exploratory study to assess how using a state-ofthe-art WB-PEXO (Alpha prototype of Guardian<sup>®</sup> XO<sup>®</sup>, www.sarcos.com) impacts a human operator in 122 123 terms of the demands on the trunk and leg musculature. Specifically, two different load handling tasks were considered that are common across various industry sectors - load carriage and stationary load 124 125 lifting/lowering – and a range of load masses were handled. Load handling tasks were of particular interest 126 as they can impose high demands on the low back (e.g., Da Costa & Vieira, (2010), and lifting and carrying heavy loads is considered an important potential use-case of occupational WB-PEXOs (Fontana et al., 127 128 2014). We expected that task type (load carriage vs. stationary load handling) and load mass would influence the potential benefits of WB-PEXO use, in terms of muscular demands. Results from the current 129 study are intended to help guide future improvements in WB-PEXO design and identify specific 130 occupational use-cases. 131

132

133 **2. METHODS** 

134 2.1 Participants

135 A convenience sample of six healthy volunteers (4 males and 2 females) completed this exploratory study. Mean (SD) stature, body mass, and age were 1.81 (0.04) m, 81.6 (17.2) kg, and 28.3 (6.3) years, 136 respectively. All participants were right-handed, and none had any self-reported musculoskeletal injuries 137 or disorders in the last 12 months. This study protocol was approved by the Virginia Tech Institutional 138 139 Review Board, and all participants provided written informed consent prior to data collection. To minimize 140 learning effects during the experiment, all participants first received extensive training (>8 hours, over 141 multiple sessions) in using the WB-PEXO, which was continued until they reported that they could operate 142 it competently to perform basic tasks (walking, bending, lifting, etc.).

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#### 144 **2.2 WB-PEXO**

The device used in the current study is the alpha prototype of the Guardian<sup>®</sup> XO<sup>®</sup> developed by Sarcos 145 146 Robotics. This system has a mass of 160 kg, an anthropomorphic design, and 24 active degrees-of-freedom, 147 including: the shoulders (flexion/extension and abduction/adduction), elbows (flexion/extension), humeral (axial rotation), wrist (axial rotation), trunk (axial rotation and lateral bending), hips (flexion/extension, 148 abduction/adduction, and axial rotation), knees (flexion/extension), shank (axial rotation), and ankles 149 150 (flexion/extension). Designed for occupational purposes, this WB-PEXO is intended to provide an operator with the ability to safely lift and manipulate loads up to 90 kg, with external joint torques being applied at 151 the major body joints. This ability is achieved through a patented "Get-Out-Of-The-Way" control scheme 152 to mimic human movements and augment joint torques (Jacobsen, S. C., Olivier, M. X., & Maclean, 2010). 153 154 The WB-PEXO consists of various tunable parameters, including actuation gains, along with payload and 155 gravity compensation, that can be adjusted for a specific operator. Being a prototype version, the WB-PEXO's hardware and control implementations continue to be refined, to achieve further benefits on the 156 musculoskeletal loading experienced by the operator: the current study was conducted at a defining point 157 158 in development, to benchmark the benefits of the current version through user-evaluations, and to identify 159 specific use-cases to guide further design optimizations.

161 2.3 Load Handling Tasks

With load handling as the broad task type of interest, we studied two specific load handling scenarios (Figure 1): (1) load carriage, involving lifting and carrying loads from one place to another; and (2) stationary load transfers, involving a large range-of-motion of major body joints. We chose these two tasks to compare the effects of using the WB-PEXO during lifting/lowering different loads vs. carrying different loads (with and without loads), the latter being where the human user is ambulatory and balancing the WB-PEXO.

168

169 (Figure 1 about here)

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The load carriage task involved using both hands to: lift a loaded carrier bag placed on the ground in front 171 172 of the participant, carry it along a 7.5 m walkway, turn around, carry it back to the starting point, and place 173 it on the ground. A hook-shaped end effector, attached to each wrist of the WB-PEXO, was used to pick up 174 and carry the loads. Five different levels of load mass included (4.5, 10, 16, 20, and 26 kg). Stationary load transfers involved moving a loaded bag between three levels of a storage rack with one arm. The vertical 175 176 height of the bottom, middle, and top levels of the rack were set at 11, 103 and 168 cm, and were selected to approximate the foot, elbow, and head heights of an average U.S. adult, respectively (Fryar et al., 2016). 177 178 Participants stood in front of the rack, at a distance of roughly one arm length, though they could adjust this 179 distance until they felt comfortable reaching the bottom shelf without adjusting the location of their feet. Load transfers began with the weighted bag placed on the middle shelf (Figure 1), and the task was 180 performed with seven different loads (0, 4.5, 5.7, 9.5, 20, 32, and 47 kg). 181

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## 183 **2.4 Procedures**

Participants completed the experiment in a single experimental session (~2 hrs). A repeated-measures design was used with two independent variables for each of the two tasks: *Intervention* (WB-PEXO and control conditions) and *Load Mass* (5 levels for load carriage and 7 levels for stationary load transfer). The 187 fit of the WB-PEXO and its tunable parameters (such as harness adjustments, controller gains, and gravity 188 compensation) were set according to individual initial preferences in the beginning of the initial training session. These parameter values were further optimized (continually adjusted) based on the user's feedback, 189 190 during the same session. Specifically, parameter values were adjusted with constant intervals (either in 191 increasing or decreasing steps) until the user was comfortable, and felt competent to perform simple lifting 192 or walking tasks with the XO. For the load carriage task, participants completed three trials of each task 193 condition at a self-selected pace and were asked to carry the bag without specific instructions. Sufficient 194 rest was provided between tasks to minimize muscle fatigue. To reduce potential learning effects, the order 195 of Intervention conditions was first randomized, and the order of Load Mass was then randomized within each Intervention condition. 196

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### 198 **2.5 Instrumentation and data processing**

Muscle activity was monitored at 1.5 kHz using a telemetered surface electromyographic (EMG) system 199 (Ultium<sup>TM</sup>, Noraxon, AZ, USA). After initial skin preparation, pairs of pre-gelled, bipolar, Ag/AgCl 200 201 electrodes were placed bilaterally over two accessible trunk muscle groups based on procedures described 202 earlier (Cram, 2010; Jia et al., 2011): the lumbar erector spinae (LES) at the L3 level; and the thoracic erector spinae (TES) at the T10 level. Additional electrode pairs were placed unilaterally (right-side) over 203 four accessible muscle groups in the lower extremity: vastus lateralis (RVL), biceps femoris (RBF), anterior 204 tibialis (RTA), and medial gastrocnemius (RMG). At the start of each experimental session, maximum 205 206 voluntary isometric contractions (MVICs) were completed for each muscle group. All MVIC testing was done using a commercial dynamometer (Biodex 3 Pro, Biodex Medical Systems Inc., NY, USA), with a 207 custom fixture to restrain the pelvis and legs. For the thoracic and lumbar muscles, participants performed 208 maximal trunk extension while standing upright, their feet slightly separated, their pelvis and legs secured, 209 and the trunk flexed to ~20° (Jia et al., 2011). For the leg muscles, participants were secured using straps 210 211 on the dynamometer chair and performed maximal right knee flexion and extension with the knee flexed at

212 multiple angles between  $\sim 50^{\circ}$  and  $\sim 90^{\circ}$  (Babault et al., 2001; Bouillard et al., 2014). For each muscle group, 213 MVIC trials were replicated twice, and with non-threatening verbal encouragement. EMG signals obtained during both MVICs and task trials were band-pass filtered (20-450 Hz, 4th-order Butterworth, 214 bidirectional), and root-mean-squared (RMS) amplitudes were subsequently obtained with a 300 ms time 215 216 constant. Normalized EMG (nEMG) values were obtained using the corresponding maximum values obtained during MVICs for each muscle group. For each trial of a given work task, median (50<sup>th</sup> percentile) 217 nEMG was the primary outcome measure and was used as an indicator of overall muscular activation. Peak 218 (90<sup>th</sup> percentile) nEMG was also computed, with results presented in the Appendix as a secondary outcome 219 220 measure. In the load carriage task, outcome measures were calculated during the times when participants were walking with the load. In the load transfer task, outcome measures were averaged over a full lifting 221 222 and lowering cycle.

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### 224 **2.6 Statistical analysis**

Summary results are presented as means (SDs). Separate two-way, repeated-measures analyses of variance 225 (ANOVAs) were used to assess the effects of Intervention (WB-PEXO, control) and Load Mass (five levels 226 227 during load carriage, and seven levels during load transfer) on each outcome measure. Significant interaction effects were followed by Tukey's HSD post hoc pairwise comparisons of Intervention effect. 228 Gender was not included in the model due to the small sample size. We observed no substantial departures 229 from parametric model assumptions. ANOVA effect sizes are reported using eta-squared ( $\eta^2$ ) values and 230 post hoc effect sizes are reported as *Hedge's* g (Rosenthal et al., 1994). All statistical analyses were 231 232 performed using JMP Pro (v. 15, SAS, Cary, NC), with the restricted maximum likelihood (REML) method, and statistical significance was determined when p < 0.05. 233 234

**3. RESULTS** 

236 **3.1 Load carriage** 

237	Effects of Intervention and Load Mass on median nEMG are summarized in Table 1. Across the loads
238	examined, median nEMG values were typically 10-50% in the bilateral TES and LES, and 7-37% in the
239	leg muscles (Figure 2). As can be seen from the trends in Figure 2, muscle activities were higher in the
240	WB-PEXO vs. control condition when carrying lighter loads, and then they "crossed over" each other at
241	loads between 10 and 20 kg: muscle activities were lower when using the WB-PEXO at higher loads. Such
242	a cross-over was not evident for either the RTES or RBF, and both muscles had lower median nEMG values
243	when using the WB-PEXO with all load masses. Higher activity occurred in the RTA when using the WB-
244	PEXO with all load masses (by 60% overall). In terms of statistical results, there were significant main
245	effects of Intervention on RTES, RVL, RBF, RTA and RMG; and there was a significant interaction effect
246	of Intervention and Load Mass on the remaining muscles (LTES, RLES and LLES). Statistical results and
247	the effects of Intervention and Load Mass on peak muscle activities were largely consistent with those for
248	median activities (see Table A1 and Figure A1 in the Appendix). An exception was the RTES, for which
249	the cross-over point occurred at a higher load (15-20 kg).

251 (Figure 2 about here)

252

253 (Table 1 about here)

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## 255 **3.2 Stationary load transfers**

A summary of ANOVA results for median nEMG is presented in Table 2. In general, median nEMG values in the control condition ranged from 7 to 49% in the back muscles and from 3 to 40% in the leg muscles (Figure 3). A similar pattern was observed in the bilateral TES in both WB-PEXO and control conditions, in that increases in load mass led to similar increases in muscle activity up to ~20 kg. With loads above 20 kg, however, muscle activity seemed to increase at a slower rate when using the WB-PEXO (as can be seen in Figure 3). While *Intervention* had a significant main effect on RTES, *Intervention* and *Intervention* × *Load Mass* interaction had significant effects on LTES. Both main and interaction effects of *Intervention* 

263	and Load Mass were significant on the RLES and LLES muscles. From Figure 3, it seems that all muscle
264	groups showed a cross-over point with a load less than $\sim 20$ kg, above which muscle activities were lower
265	when using the WB-PEXO. The two leg muscles (RBF, RMG) had similar increases in median nEMG up
266	to $\sim$ 30 kg, with activation increasing more rapidly beyond $\sim$ 30 kg. Activity in most leg muscles was similar
267	between Intervention conditions when loads were <20 kg, however a reduction (30% on average) occurred
268	using the WB-PEXO with greater loads. Similar to the load carriage task, results of the statistical analysis
269	and the effects of Intervention and Load Mass on peak nEMG (Table A2 and Figure A1 in the Appendix)
270	largely mirrored those for median nEMG.
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272	(Figure 3 about here)
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274	(Table 2 about here)
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276	4. DISCUSSION
277	The main purpose of our exploratory study was to gather initial evidence on whether using a WB-PEXO is
278	viable, and to quantify the effects of using a WB-PEXO on the physical demands of the operator when
279	performing an initial set of occupationally-relevant tasks. In a broader sense, we also hoped to identify
280	relevant task characteristics that can aid in selecting potential applications for using a WB-PEXO, and to
281	guide further design optimizations for this specific prototype that is under development.

# 283 **4.1 Muscle activity: Influence of different load masses and task types**

Effects of using the WB-PEXO varied between task types and load masses, though larger reductions were observed overall with higher load masses (Figures 2 and 3), some of which were statistically significant. In the load carriage task, Figure 2 qualitatively shows that activity in most muscles increased monotonically with load mass, though at a slower rate in the WB-PEXO condition. Exceptions were observed in the right vastus lateralis (RVL), right tibialis anterior (RTA), and right medial gastrocnemius (RMG), for which

289 activity levels were independent of load mass when the WB-PEXO was used. In the stationary load transfer task, activity in some muscles increased with load mass, whereas in other muscles (bilateral TES and right 290 LES) the activity first increased and then plateaued at higher loads. Using the WB-PEXO seemed to result 291 in a greater reduction in muscle activity in the stationary task than the load carriage task, as indicated by 292 293 the magnitude of changes seen in Figures 2 and 3 and larger post hoc effect sizes observed across most 294 muscle groups. Furthermore, there was a difference between these tasks in terms of the cross-over point – the load at which using the WB-PEXO led to beneficial effects in terms of muscle activity. This cross-over 295 point was lower in the stationary task. 296

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298 We believe that some of these task-related differences stemmed from users having to compensate for the substantial inertia of the WB-PEXO to maintain the balance of the human+EXO system during the load 299 300 carriage tasks, compared to being stationary in the other task. Although there is limited evidence in the 301 literature, it has been suggested that maintaining balance while walking with a WB-PEXO can be difficult 302 without the assistance of active balance control (Fontana et al., 2014). Such balance issues may have led 303 users to increase muscle activation, especially via co-contraction, to stiffen their joints and thereby 304 compensate for the inertia of the human+EXO system in a dynamic condition. Developers of the prototype 305 examined here continue to explore ways to better accommodate users via inertial compensation, but the 306 version tested did not include active balance control. Implementing active balance control is not 307 straightforward, though, as such control could interfere with a user's intended movement and lead to 308 undesirable scenarios (e.g., falling). Further work is needed to better understand the effects of implementing 309 active balance control on a user's control strategies and muscle activation.

310

311 **4.2 Comparisons to other powered exoskeletons** 

312 Although not directly comparable, there are a few reports on powered back EXOs for repetitive lifting,

which indicated reductions in back extensor activity of 12-30% (Huysamen et al., 2018; Toxiri et al., 2018;

314 von Glinski et al., 2019). Our results were largely similar, with 13-27% reductions in muscle activity found

315 when handling loads of 5.7 and 20 kg as used in these prior studies. That a WB-PEXO provides similar 316 reductions in back muscle activity as a back-support exoskeleton is quite promising in terms of applications and impact, as a WB-PEXO also confers benefits to other major muscle groups in the body, such as the 317 arms and legs. von Glinski et al. (2019) assessed the effects of using the HAL® for Care Support device 318 319 (powered back exoskeleton) during repetitive lifting, and reported decreases in back muscle activities (11% 320 and 4.5% respectively for thoracic and lumbar) and an increase in quadriceps muscle activities ( $\sim 18.7\%$ ). 321 Our results showed considerably higher reductions in back muscle activity (30% and 23% for thoracic and 322 lumbar, compared to 11% and 4.5% respectively for comparative load levels), and a similar increase in quadriceps (RVL) muscle activity during lifting tasks (11%), and mainly when the load was below 10 kg. 323 An increase in quadriceps activity may have stemmed from the control strategy currently used by the WB-324 325 PEXO, which provides limited assistance gain when handling loads at low elevations. Users may have used 326 more hip flexion to compensate for the weight of the WB-PEXO during the bending phases of the lifting 327 task at such elevations. This speculation, though, needs to be confirmed using kinematic measures. Overall, 328 the WB-PEXO examined here seems to be comparable to, and in some cases even outperform, 329 contemporary powered EXOs that have been tested, in terms of reducing trunk and leg muscle activity in 330 controlled lifting and load carriage tasks. It should be noted that while the descriptive values were similar, 331 they were not found to be statistically significant and that if these values are deemed to be operationally 332 relevant, it will be important to design confirmatory studies that can detect these effect sizes.

333

Regarding the higher level of muscle activation in the lower limbs observed here during gait, Russell & Apatoczky, (2016) reported higher activities in gastrocnemius and tibialis anterior muscles when individuals walked both faster and slower than their preferred/self-selected cadences. Here, all participants walked at a slower pace when using WB-PEXO compared to the control condition. Further research, however, is required to confirm how gait stability and EXO-control strategies affect different muscle groups and coordination while operating a complex, heavy, and powerful WB-PEXO.

### 341 **4.3 Powered vs. passive exoskeletons**

342 Previous research (Abdoli-E et al., 2006) found ~28% reductions in back muscle activity using the PLAD during symmetrical lifting of three different loads (5, 15, 25 kg). Similarly, several studies (e.g., Alemi et 343 al. (2020)) have reported ~15-25% reductions in thoracic and iliocostalis lumborum activities during 344 symmetrical lifting tasks when using the SuitX<sup>TM</sup> and Laevo<sup>TM</sup> EXOs. Reductions in back muscle activity 345 observed here are comparable to these previous reports. It is important to note that while this low-moderate 346 347 load range (5-20 kg) has been the most commonly studied when assessing passive EXOs (to date), it is when loads exceeded this range that the WB-PEXO likely becomes more beneficial, which was also 348 supported by the significant pairwise differences observed in the higher load levels in our statistical 349 analysis. This beneficial effect of the device, specifically when loads exceed ~20kg, suggests a clear 350 351 potential for powered EXOs to augment workers to do tasks that were previously considered infeasible for 352 human operators. Therefore, in terms of occupational applications, both passive and powered EXOs will 353 likely have distinct applications depending on use-case requirements. Other practical considerations may also affect the choice of EXO, such as task configuration, power requirement, space availability, and cost. 354 355

356 While most passive EXOs are designed to deliver pre-specified levels of support that are infeasible to adjust 357 in real-time during operation, powered EXOs can have their control parameters tuned to provide appropriate 358 assistance during operation (Toxiri et al., 2018). In the current study, however, the WB-PEXO was operated 359 using constant assistance gain, similar to passive EXOs. Gain selection thus may not have been optimal for 360 the full range of load masses tested. Hence, to see comparable beneficial results regardless of payloads, the WB-PEXO prototype is undergoing a subsequent stage of development, which includes improving control 361 assistance through enhanced task-dependent predictions of user intent (i.e., posture, load level being 362 handled). 363

364

### 365 **4.4 Inter-Individual Variability**

366 Large inter-individual variability in nEMGs was evident in the no-EXO (control) condition during both 367 tasks, which in many cases increased with load mass (Figures 2 and 3). Since all EMGs were normalized to maximal voluntary capacity, this large variability implies a large variance in strength and/or differences 368 in technique among the current participants. Interestingly, using the WB-PEXO notably reduced inter-369 370 individual variability across all loads examined in the thoracic muscles, vastus lateralis, and biceps femoris 371 (i.e., observably smaller SDs in Figures 2 and 3). On one hand, this reduction in variability suggests that using a WB-PEXO may serve as an effective intervention, especially for weaker/older or more diverse 372 populations in occupational settings, as WB-PEXO use could produce levels of muscle activity comparable 373 374 to those among stronger individuals. On the other hand, if reduced inter-individual variance observed when using the WB-PEXO was secondary to restrictions on the range of movement strategies that diverse users 375 376 could employ, it is a concern that needs further investigation.

377

Reduced inter-individual variability with WB-PEXO use, however, was not evident in all of the muscle groups monitored; both lumbar (RLES and LLES) and lower leg (RTA and RMG) muscle groups had relatively similar levels of variability in the WB-PEXO and control conditions. Further research is thus needed to ensure that a WB-PEXO effectively accounts for individual differences (i.e., strength, lifting techniques, and gait speed) and to examine if WB-PEXO use similarly reduces inter-individual variability when tested among a more diverse sample, or when user strength is intentionally manipulated as an experimental variable.

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Finally, movement speed can also affect muscle activity. Individuals performed tasks here at selfdetermined paces, in all tasks and experimental conditions. These speeds were not directly measured, and hence their effects on inter-individual differences in muscle activity could not be determined. Future work should consider measuring and reporting the effects of pace, especially in walking tasks.

390

## 391 **4.5 Limitations**

392 Some limitations of the current study should be acknowledged. First, a relatively small and homogenous 393 convenience sample was included (young and healthy participants), due to the elaborate training and safety protocols involved with operating the WB-PEXO prototype examined. Recruiting and testing a larger and 394 395 more diverse sample in the future will help provide a more accurate and generalizable quantification of the 396 effects of WB-PEXO use. Second, although all participants were considered to be experienced using 397 heuristic criteria and subjective opinions of the investigators, it is still an open research question regarding how to precisely and objectively define what constitutes expertise in operating a complex WB-PEXO, or 398 399 how long it may take one to achieve such expertise. Third, all work tasks performed here were simulations 400 conducted in a controlled laboratory setting, and the generalizability to actual occupational tasks is unknown. Fourth, there was a certain degree of misfit between the EXO interface and the bodies of the 401 participants, and this fit changed dynamically as participants adopted different postures. The effects of such 402 403 fitting issues, due to individual anthropometric differences, on EXO effectiveness and participant comfort 404 are open research questions (Stirling et al., 2020). Fifth, only short-term effects of WB-PEXO use were investigated, so caution should be taken in generalizing results to more prolonged situations. Finally, we 405 only examined the effects of WB-PEXO in terms of muscle activities. However, several factors can affect 406 407 muscle activity, such as changes in muscle length and velocity. Hence, results obtained from the current 408 study should be utilized for musculoskeletal modeling analysis to better understand how WB-PEXO use affects internal joint loading. Furthermore, kinematic and metabolic data need to be assessed to more 409 comprehensively understand potential use cases and the benefits of a WB-PEXO. 410

411

## 412 **5.** Conclusions

We found that using a prototype WB-PEXO becomes beneficial in terms of trunk and leg muscle activities when load mass increased beyond low-moderate levels (~10-15 kg), both for stationary and load carriage tasks involving level walking. Using the WB-PEXO reduced median activity of back muscles (by a range of 8%-53% for thoracic and 5%-43% for lumbar) and leg muscles (by a range of 3%-63%). From the descriptive results shown in figures 2 and 3, the beneficial effects of using the WB-PEXO also seem to be task-specific, with the WB-PEXO showing potential for greater benefits in a stationary task compared to a load carriage task. Given the exploratory nature of the current study, though, it remains unclear regarding the extent to which our results will generalize to a larger sample of diverse individuals with different WB-PEXO operation skill levels, and in other occupationally-relevant tasks. Future research is needed to provide more insights on the tradeoff between EXO assistance and required control efforts from human operators, user adaptations, and the movement control strategies employed when using a WB-PEXO to accomplish diverse tasks.

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# 578 TABLES

579 **Table 1** 

Summary of ANOVA results [p value; (F statistic,  $v_1$ ,  $v_2$ )] and  $\eta^2$  for the effects of *Intervention* and *Load Mass* on median levels of normalized EMG (nEMG) of the load carriage task. Statistically significant effects are highlighted in bold. Tukey's HSD *post hoc* differences (pairwise comparisons between XO and no-XO conditions at each load level) were performed, and the resulting effect sizes are reported as *Hedge's g*. Large effect sizes (|g|>0.8) are

584 highlighted in bold.

Muscle Group	Intervention (I)	$\eta_{ m I}^2$	Load Mass (L)	$\eta_{ m L}^2$	I x L	$\eta^2_{\mathrm{I}  imes \mathrm{L}}$	Hedge's g Intervention effect at each load level (L1 - L5)
Left Thoracic Erector Spinae (LTES)	0.13 (2.39, 1, 36)	0.01	<0.0001 (17.20, 4, 36)	0.39	0.001 (6.00, 4, 36)	0.14	L1: 0.97 L2: 0.22 L3: 0.29 L4: 0.98 L5: 1.28
Right Thoracic Erector Spinae (RTES)	0.004 (9.21, 1, 36)	0.07	0.046 (2.69, 4, 36)	0.09	0.72 (0.52, 4, 36)	0.02	L1: 0.17 L2: 0.46 L3: 0.44 L4: 0.66 L5: 0.61
Left Lumbar Erector Spinae (LLES)	0.50 (0.46, 1, 45)	0.002	<0.0001 (17.17, 4, 45)	0.30	0.02 (3.43, 4, 45)	0.06	L1: 0.98 L2: 0.45 L3: 0.38 L4: 0.18 L5: 0.70
Right Lumbar Erector Spinae (RLES)	0.89 (0.02, 1, 45)	0.0001	<0.0001 (15.85, 4, 45)	0.30	0.03 (2.86, 4, 45)	0.06	L1: 1.12 L2: 0.39 L3: 0.04 L4: 0.26 L5: 0.71
Right Vastus Lateralis (RVL)	0.01 (6.41, 1, 45)	0.04	0.008 (3.96, 4, 45)	0.11	0.01 (3.60, 4, 45)	0.10	L1: 1.74 L2: 1.53 L3: 0.47 L4: 0.02 L5: 0.37
Right Biceps Femoris (RBF)	0.001 (11.96, 1, 45)	0.08	<0.0001 (14.37, 4, 45)	0.37	0.28 (1.31, 4, 45)	0.03	L1: 0.14 L2: 0.50 L3: 0.27 L4: 1.13 L5: 1.55
Right Tibialis Anterior (RTA)	<0.0001 (51.61, 1, 36)	0.04	0.04 (2.88, 4, 36)	0.04	0.16 (1.77, 4, 36)	0.02	L1: 1.36 L2: 0.92 L3: 0.80 L4: 0.49 L5: 0.23
Right Medial Gastrocnemius (RMG)	0.55 (0.37, 1, 27)	0.002	0.002 (5.67, 4, 27)	0.12	0.10 (2.14, 4, 27)	0.04	L1: 0.36 L2: 0.13 L3: 0.20 L4: 0.31 L5: 0.51

585

# 587 **Table 2**

Summary of ANOVA results [*p* value; (*F* statistic,  $v_1$ ,  $v_2$ )] and  $\eta^2$  for the effects of *Intervention* and *Load Mass* on median levels of nEMGs in the stationary load transfer task. Statistically significant effects are highlighted in bold. Tukey's HSD *post hoc* differences (pairwise comparisons between XO and no-XO conditions at each load level) were performed, and the resulting effect sizes are reported as *Hedge's g*. Large effect sizes (|g|>0.8) are highlighted in bold.

Muscle Group	Intervention (I)	$\eta_{ m I}^2$	Load Mass (L)	$\eta^2_{ m L}$	I x L	$\eta^2_{\mathrm{I}  imes \mathrm{L}}$	Hedge's g Intervention effect at each load level (L1 – L7)
Left Thoracic Erector Spinae (LTES)	<0.0001 (29.78, 1, 52)	0.11	<0.0001 (17.27, 6, 52)	0.38	0.03 (2.62, 6, 52)	0.06	L1: 0.66 L2: 0.56 L3: 0.61 L4: 0.64 L5: 0.80 L6: 0.90 L7: 1.34
Right Thoracic Erector Spinae (RTES)	0.006 (8.25, 1, 56)	0.03	<0.0001 (24.42, 6, 56)	0.55	0.10 (1.85, 6, 56)	0.04	L1: <b>1.69</b> L2: 0.50 L3: 0.11 L4: 0.20 L5: 0.57 L6: 0.49 L7: <b>0.74</b>
Left Lumbar Erector Spinae (LLES)	0.02 (5.68, 1, 62)	0.01	<0.0001 (42.54, 6, 62)	0.43	0.0003 (5.10, 6, 62)	0.05	L1: 0.73 L2: 0.33 L3: 0.09 L4: 0.10 L5: 0.38 L6: 0.74 L7: 0.78
Right Lumbar Erector Spinae (RLES)	0.001 (11.73, 1, 62)	0.05	<0.0001 (18.55, 6, 62)	0.45	0.03 (2.59, 6, 62)	0.06	L1: 0.43 L2: 0.09 L3: 0.10 L4: 0.43 L5: 0.78 L6: 1.12 L7: 0.88
Right Vastus Lateralis (RVL)	0.04 (4.56, 1, 58)	0.03	<0.0001 (5.90, 6, 58)	0.26	0.03 (2.58, 6, 58)	0.11	L1: 0.40 L2: 0.05 L3: 0.08 L4: 0.34 L5: 0.06 L6: 0.86 L7: 0.93
Right Biceps Femoris (RBF)	0.09 (3.00, 1, 62)	0.01	<0.0001 (17.09, 6, 62)	0.48	0.033 (2.47, 6, 62)	0.07	L1: 1.02 L2: 0.48 L3: 0.26 L4: 0.31 L5: 0.21 L6: 0.24 L7: 1.09
Right Tibialis Anterior (RTA)	0.21 (1.61, 1, 51)	0.01	<0.0001 (7.55, 6, 51)	0.25	0.21 (1.45, 6, 51)	0.05	L1: 1.13 L2: 0.22 L3: 0.08 L4: 0.15 L5: 0.08 L6: 0.37 L7: 0.49
Right Medial Gastrocnemius (RMG)	0.03 (5.14, 1, 39)	0.03	<0.0001 (14.42, 6, 39)	0.46	0.01 (3.11, 6, 39)	0.10	L1: 0.29 L2: 0.23 L3: 0.38 L4: 0.08 L5: 0.15 L6: 0.88 L7: 1.04

## 592 FIGURE CAPTIONS

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**Figure 1.** Illustrations of the load carriage (Top) and stationary load transfer tasks (Bottom). Participants performed three replications each of the load carriage task (involving a 15m round trip) and the stationary load transfer task.

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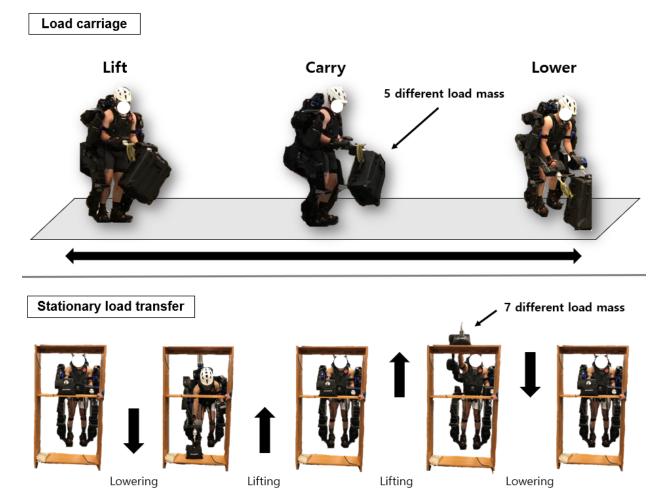
Figure 2. Muscle activity (normalized EMG = nEMG) during the <u>load carriage task</u> in two bilateral muscle groups monitored in the back (Top) and four muscle groups in the leg (Bottom). Each data point represents the mean value of median nEMG across participants at each load mass. Hatched and grey regions indicate  $\pm 1$  standard deviation (SD) in the WB-PEXO and control conditions, respectively. Dashed lines denote significant main effects of *Intervention*, and the symbol \* indicates a significant paired difference between WB-PEXO and control conditions at a given load mass.

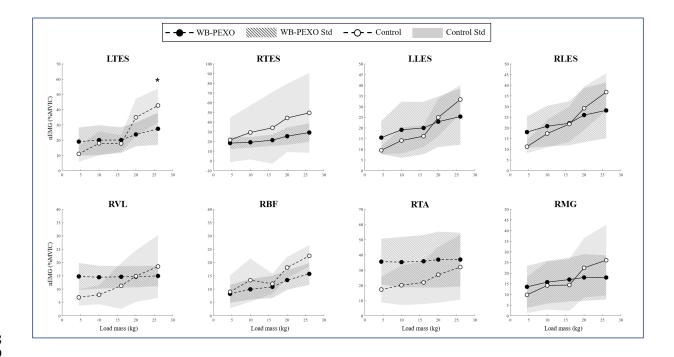
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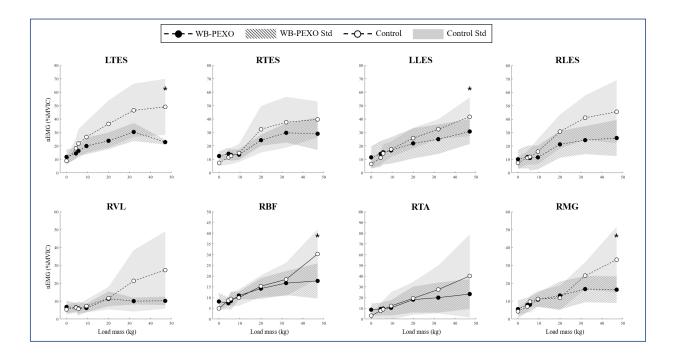
**Figure 3.** Muscle activity (normalized EMG = nEMG) during the <u>stationary load transfer task</u> in two bilateral muscle groups monitored in the back (Top) and four muscle groups in the leg (Bottom). Each data point represents the mean value of median nEMG across participants at each load mass. Hatched and grey regions indicate  $\pm 1$  standard deviation (SD) in the WB-PEXO and control conditions, respectively. Dashed lines denote significant main effects of *Intervention*, and the symbol \* indicates a significant paired difference between WB-PEXO and control conditions at a given load mass.

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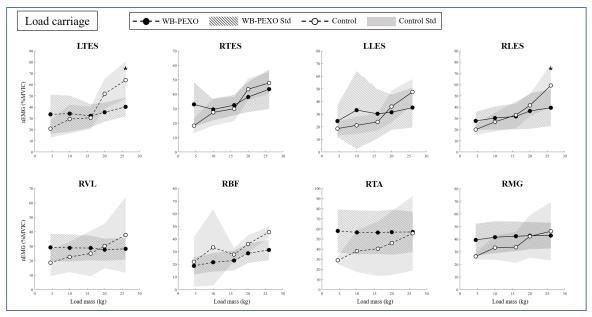
612 FIGURES





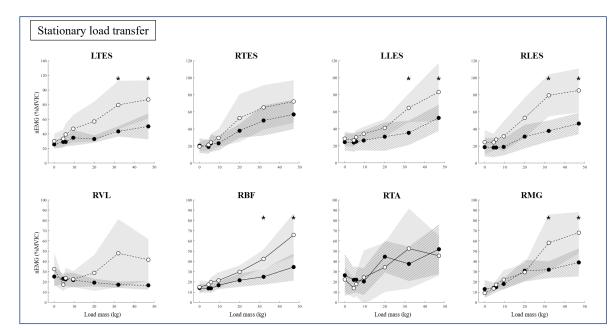


### 632 APPENDICES



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**Figure A1.** Peak normalized muscle activity (nEMG) during the <u>load carriage task</u> in two bilateral muscle groups monitored in the back (Top) and four muscle groups in the leg (Bottom). Each data point represents the peak value of median nEMG across participants at each load mass. Hatched and grey regions indicate ± 1 standard deviation (SD) in the WB-PEXO and control conditions, respectively. Dashed lines denote significant main effects of *Intervention*, and the symbol \* indicates a significant paired difference between WB-PEXO and control conditions at a given load mass.



**Figure A2.** Peak normalized muscle activity (nEMG) during the <u>stationary load transfer task</u> in two bilateral muscle groups monitored in the back (Top) and four muscle groups in the leg (Bottom). Each data point represents the peak value of median nEMG across participants at each load mass. Hatched and grey regions indicate  $\pm 1$  standard deviation (SD) in the WB-PEXO and control conditions, respectively. Dashed lines denote significant main effects of *Intervention*, and the symbol \* indicates a significant paired difference between WB-PEXO and control conditions at a given load mass.

# 649 Table A1

Summary of ANOVA results [*p* value; (*F* statistic,  $v_1$ ,  $v_2$ )] and  $\eta^2$  for the effects of *Intervention* and *Load Mass* on peak levels of nEMGs in the load carriage task. Statistically significant effects are highlighted in bold. Tukey's HSD *post hoc* differences (pairwise comparisons between XO and no-XO conditions at each load level) were performed, and the resulting effect sizes are reported as *Hedge's g*. Large effect sizes (|g|>0.8) are highlighted in bold.

Muscle Group	Intervention (I)	$\eta_{ m I}^2$	Load Mass (L)	$\eta_{ m L}^2$	IxL	$\eta^2_{\mathrm{I}  imes \mathrm{L}}$	Hedge's g Intervention effect at each load level (L1 - L5)
Left Thoracic Erector Spinae (LTES)	0.21 (1.62, 1, 35)	0.01	<0.0001 (10.38, 4, 35)	0.33	0.002 (5.19, 4, 35)	0.17	L1: 0.85 L2: 0.30 L3: 0.15 L4: 1.26 L5: 1.63
Right Thoracic Erector Spinae (RTES)	0.16 (2.08, 1, 31)	0.01	<0.0001 (17.75, 4, 31)	0.40	0.01 (3.92, 4, 31)	0.09	L1: 1.08 L2: 0.21 L3: 0.30 L4: 0.52 L5: 0.34
Left Lumbar Erector Spinae (LLES)	0.63 (0.24, 1, 45)	0.002	0.002 (4.92, 4, 45)	0.18	0.10 (2.05, 4, 45)	0.07	L1: 0.56 L2: 0.50 L3: 0.41 L4: 0.31 L5: 0.87
Right Lumbar Erector Spinae (RLES)	0.23 (1.47, 1, 45)	0.01	<0.0001 (13.00, 4, 45)	0.34	0.01 (3.67, 4, 45)	0.10	L1: 1.09 L2: 0.34 L3: 0.10 L4: 0.35 L5: 1.03
Right Vastus Lateralis (RVL)	0.52 (0.42, 1, 45)	0.004	0.24 (1.42, 4, 45)	0.06	0.14 (1.83, 4, 45)	0.07	L1: 1.05 L2: 0.58 L3: 0.28 L4: 0.19 L5: 0.46
Right Biceps Femoris (RBF)	0.008 (7.57, 1, 45)	0.08	0.005 (4.25, 4, 45)	0.19	0.75 (0.48, 4, 45)	0.02	L1: 0.20 L2: 0.50 L3: 0.66 L4: 0.94 L5: 2.00
Right Tibialis Anterior (RTA)	0.0002 (17.45, 1, 36)	0.10	0.25 (1.40, 4, 36)	0.03	0.20 (1.58, 4, 36)	0.04	L1: 1.72 L2: 0.79 L3: 0.60 L4: 0.36 L5: 0.04
Right Medial Gastrocnemius (RMG)	0.04 (4.59, 1, 27)	0.04	0.06 (2.63, 4, 27)	0.10	0.26 (1.39, 4, 27)	0.05	L1: 1.23 L2: 0.64 L3: 0.63 L4: 0.03 L5: 0.17

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# 656 Table A2

Summary of ANOVA results [*p* value; (*F* statistic,  $v_1$ ,  $v_2$ )] and  $\eta^2$  for the effects of *Intervention* and *Load Mass* on peak levels of nEMGs in the stationary load transfer task. Statistically significant effects are highlighted in bold. Tukey's HSD *post hoc* differences (pairwise comparisons between XO and no-XO conditions at each load level) were performed, and the resulting effect sizes are reported as *Hedge's g*. Large effect sizes (|g|>0.8) are highlighted in bold.

Muscle Group	Intervention (I)	$\eta_{ m I}^2$	Load Mass (L)	$\eta^2_{ m L}$	I x L	$\eta^2_{\mathrm{I}  imes \mathrm{L}}$	$\frac{Hedge's g}{Intervention effect}$ at each load level (L1 – L7)
Left Thoracic Erector Spinae (LTES)	<0.0001 (49.39, 1, 49)	0.30	<0.0001 (15.98, 6, 49)	0.15	0.04 (2.41, 6, 49)	0.04	L1: 0.46 L2: 0.39 L3: 0.80 L4: 0.71 L5: 0.93 L6: 1.14 L7: 1.25
Right Thoracic Erector Spinae (RTES)	0.0001 (17.39, 1, 58)	0.05	<0.0001 (31.59, 6, 58)	0.56	0.13 (1.73, 6, 58)	0.03	L1: 0.13 L2: 0.31 L3: 0.11 L4: 0.62 L5: 0.63 L6: 0.62 L7: 0.61
Left Lumbar Erector Spinae (LLES)	<0.0001 (49.89, 1, 62)	0.10	<0.0001 (31.15, 6, 62)	0.38	<0.0001 (6.11, 6, 62)	0.07	L1: 0.40 L2: 0.26 L3: 0.49 L4: 0.73 L5: 0.69 L6: 1.73 L7: 0.98
Right Lumbar Erector Spinae (RLES)	<0.0001 (43.21, 1, 62)	0.14	<0.0001 (23.25, 6, 62)	0.46	0.004 (3.65, 6, 62)	0.07	L1: 0.42 L2: 0.53 L3: 0.80 L4: 0.80 L5: 1.05 L6: 1.99 L7: 1.63
Right Vastus Lateralis (RVL)	0.0005 (13.46, 1, 61)	0.11	0.10 (1.86, 6, 61)	0.09	0.004 (3.51, 6, 61)	0.17	L1: 0.52 L2: 0.98 L3: 0.12 L4: 0.11 L5: 0.69 L6: 1.20 L7: 1.49
Right Biceps Femoris (RBF)	<0.0001 (35.93, 1, 62)	0.11	<0.0001 (27.41, 6, 62)	0.51	0.0007 (4.58, 6, 62)	0.08	L1: 0.16 L2: 0.96 L3: 1.24 L4: 0.71 L5: 1.21 L6: 1.93 L7: 1.53
Right Tibialis Anterior (RTA)	0.75 (0.099, 1, 50)	0.0004	<0.0001 (11.54, 6, 50)	0.31	0.28 (1.30, 6, 50)	0.03	L1: 0.22 L2: 0.65 L3: 0.32 L4: 0.17 L5: 0.46 L6: 0.45 L7: 0.25
Right Medial Gastrocnemius (RMG)	0.002 (11.25, 1, 39)	0.04	<0.0001 (27.49, 6, 39)	0.60	0.001 (4.73, 6, 39)	0.10	L1: 0.50 L2: 0.11 L3: 0.44 L4: 0.49 L5: 0.14 L6: 1.12 L7: 1.47