Role of Nanoscale Precipitates on the Enhanced Magnetostriction of Heat-Treated Galfenol (Fe$_{1-x}$Ga$_x$) Alloys

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We report neutron diffuse scattering measurements on highly magnetostrictive Fe$_{1-x}$Ga$_x$ alloys (0.14 < $x$ < 0.20) with different thermal treatments. This diffuse scattering scales with magnetostriction and exhibits asymmetric peaks at the (100) and (300) reciprocal lattice positions that are consistent with the coexistence of short-range ordered, coherent nanometer-scale precipitates embedded in a long-range ordered, body-centered cubic matrix. A large peak splitting is observed at (300) for $x = 0.19$, which indicates that the nanoprecipitates are not cubic and have a large elastic strain. This implies a structural origin for the enhanced magnetostriction.

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Mechanically strong and malleable Galfenol alloys (Fe$_{1-x}$Ga$_x$) exhibit enhanced and extremely large magnetostriction coefficients along [100] of up to 3$\lambda_{100}/2 = 400$ ppm at low saturation fields [1,2]. The addition of Ga into the body-centered cubic (bcc) $\alpha$-Fe phase is known to produce a diversity of crystal structures including chemically disordered bcc A2 (Fe), ordered bcc DO$_3$ (Fe$_2$Ga), ordered bcc B$_2$ (FeGa), and face-centered cubic L1$_2$ (Fe$_3$Ga) phases [3,4]. Previous studies of Fe$_{1-x}$Ga$_x$ alloys cooled (postgrowth) at 10°C/min have shown the presence of two anomalous peaks in the magnetoelastic coupling. The first peak at $x = 0.19$ has been attributed to an increase in the magnetoelastic coupling, resulting from the formation of short-range ordered (SRO) Ga pairs along the [100] axis of the A2 structure [5], and the second at $x = 0.27$ to a softening of the shear modulus $c'' = (c_{11} - c_{12})/2$ [6,7]. Of special note is the fact that both $3\lambda_{100}/2$ and the presence of a two-phase region (A2 + DO$_3$) depend sensitively on thermal history; this suggests that the enhanced magnetostriction is due to an underlying heterogeneity rather than a conventional homogeneous ferromagnetic phase.

A structurally heterogeneous model [8] has been proposed to explain the enhanced magnetostriction and elastic softening for such Fe$_{1-x}$Ga$_x$ alloys. This model assumes that the heat treatment produces a structurally and chemically heterogeneous state consisting of coarsening-resistant, nanometer-scale DO$_3$ precipitates within an A2 matrix. Theoretically, heterogeneity has been predicted to result from the following sequence of transformations: (i) bcc $\rightarrow$ bcc' + DO$_3$ decomposition, followed by (ii) a diffusionless Bain strain that transforms the DO$_3$ nanoprecipitates into a face-centered tetragonal (fct) structure. Recently, nanometer-scale ($<2$ nm) DO$_3$ precipitates [9] have been identified in an A2 matrix of Fe$_{0.83}$Ga$_{0.19}$ using high-resolution transmission electron microscopy (HRTEM), consistent with the theoretical prediction of step (i) in the transformational sequence. However, all prior structural investigations have shown that both the DO$_3$ and A2 phases are cubic. There have been no reports of lower-symmetry phases, as predicted by step (ii) in the transformational sequence. This is a key point because without the lower-symmetry DO$_3$ nanodispersion with a confined elastic distortion, the structural heterogeneity cannot contribute to the enhanced magnetostriction.

Here we report neutron diffuse scattering measurements on Fe$_{1-x}$Ga$_x$ alloys (x = 0.10, 0.15, 0.19, 0.22, and 0.25) as a function of thermal treatment. We observed strong diffuse scattering within the A2 + DO$_3$ two-phase region (0.14 < $x$ < 0.22) for $x = 0.19$ cooled (postgrowth) at 10°C/min that is absent when cooled at 2°C/min; this composition exhibits the strongest diffuse scattering and the highest value of $3\lambda_{100}/2$, thus confirming that the enhanced magnetostriction is directly related to the presence of an underlying structural heterogeneity. Furthermore, the diffuse scattering intensity exhibits asymmetric peaks near (100) and (300), the latter of which is split along [100]. These findings indicate that the coherent nanoprecipitates that form within the A2 matrix are not cubic but rather of tetragonal (or lower) symmetry.

Single crystal Fe$_{1-x}$Ga$_x$ alloys cut into cubes (10 mm × 10 mm × 10 mm) with (100)-oriented faces were grown at Ames Lab using a Bridgman method previously described [10]. Three thermal treatments were applied to these crystals: We shall refer to them by the designations “as-grown” (cooled at 10°C/min during crystal growth), “furnace-cooled” (cooled at 10°C/min, postgrowth), and “slow-cooled” (cooled at 2°C/min, postgrowth). Crystals were first heated to 1100°C at 10°C/min and then annealed at 1100°C for 3 hours under vacuum before cooling. All neutron diffuse scattering experiments were performed on the BT7 and BT9 triple-axis spectrometers located at the NIST Center for Neutron Research. The scattering data were taken using fixed incident neutron energies of either $E_i = 14.7$ or 30.5 meV. The (002) Bragg
reflection of highly oriented pyrolytic graphite (HOPG) crystals was used to define the incident and scattered neutron energies, and HOPG filters were placed before and after the sample to remove unwanted contamination from neutrons with wavelengths \( \lambda/2 \) and \( \lambda/3 \). The horizontal angular beam collimations on BT7 were open-50°-S-40°-180° ("S" refers to the sample), whereas the collimations on BT9 were 40°-47°-S-40°-(40°/80°). The room temperature (cubic) lattice parameter of Fe\(_{0.81}\)Ga\(_{0.19}\) is \( a_c = 2.900 \text{ Å} \); thus, one reciprocal lattice unit (1 rlu) equals \( a_c^{-1} = 2/\pi a_c = 2.167 \text{ Å}^{-1} \). All data presented are plotted with respect to this cubic lattice parameter in terms of rlu.

Figure 1 shows diffuse scattering intensity contours (log scale) measured in the [100]-[001] plane near the reciprocal lattice vector \( Q = (100) \) at room temperature for (a) as-grown Fe\(_{0.81}\)Ga\(_{0.19}\), (b) slow-cooled Fe\(_{0.81}\)Ga\(_{0.19}\), and (c) as-grown Fe\(_{0.75}\)Ga\(_{0.25}\). As-grown Fe\(_{0.81}\)Ga\(_{0.19}\) exhibits substantial diffuse scattering intensity that is broad in both \( Q_x \) and \( Q_z \) and thus consistent with the presence of ordered coherent nanoprecipitates. In addition, the diffuse peak is not centered on (100) but rather appears at \( Q_z = 0.965 \). By contrast, slow-cooled Fe\(_{0.81}\)Ga\(_{0.19}\) exhibits a sharply defined Bragg peak, centered on (100), while a weak envelope of diffuse scattering is seen that extends to lower \( Q \) [see Fig. 1(b)]. For as-grown Fe\(_{0.75}\)Ga\(_{0.25}\), the diffuse scattering intensity contours [see Fig. 1(c)] are similar to those for \( x = 0.19 \) in the slow-cooled condition. Given that a (100) superlattice reflection is forbidden in the A2 and L1\(_2\) phases, we can infer that (i) either the DO\(_3\) or the B2 phase is the structural origin of the (100) Bragg peak, (ii) ordered DO\(_3\) (or B2) coherent nanoprecipitates decompose out during the as-grown and/or furnace-cooled conditions for 0.14 < \( x < 0.20 \), and (iii) a long-range ordered (LRO) DO\(_3\) phase decomposes out of the A2 matrix on slow cooling for \( x > 0.19 \), as previously reported in Ref. [11].

Next, we investigated the effect of Ga content \( x \) on the decomposition of coherent nanoprecipitates from the A2 matrix. Diffuse scattering intensities were measured in the [100]-[001] plane along [100] near (100) for \( x = 0.10, 0.15, \) and 0.19 in the as-grown condition, as shown in Fig. 2(a). Our main result concerns the strong dependence of the diffuse scattering intensity on Ga content. For \( x = 0.10 \), weak and featureless diffuse scattering is observed.
where the scattering profile is almost flat for \(0.5 < Q_x < 1.3\). For \(x = 0.15\), a weak and broad peak is seen, indicating the formation of ordered coherent nanocrystallites. The intensity of this broad peak increases markedly for \(x = 0.19\), which is consistent with the intensity contours of Fig. 1(a). Identical scans for \(x = 0.22\) (not shown) reveal sharp Bragg peaks centered exactly on (100), as can be seen in the contour plot for as-grown Fe\(_{0.75}\)Ga\(_{0.25}\) shown in Fig. 1(c). Several other features for Fe\(_{0.81}\)Ga\(_{0.19}\) in the as-grown condition shown in Figs. 1(a) and 2(a) are noteworthy. First, the diffuse scattering intensity contours are nearly isotropic, which indicates that the short-range structural correlations along [100] \((Q_x)\) and [001] \((Q_z)\) are roughly of equal extent (i.e., equal-axial nanocrystallites). This implies that the approximate real-space shape of the coherent nanocrystallites is spherical, which could be consistent with the morphology measured by electron microscopy [3]. Second, the peak in the diffuse scattering, while centered at \(Q_z = 0\), is slightly offset to \(Q_z < 1\). This peak shifts slowly towards \(Q_z = 1\) with increasing \(x\) for \(0.15 < x < 0.19\), becoming centered at \(Q_z = 1\) for \(x = 0.22\). Finally, for \(x = 0.15\) and 0.19, a notable peak asymmetry along the [100] direction can be seen in Fig. 2(a). Recent neutron diffraction studies of Fe\(_{1-x}\)Ga\(_x\) alloy ribbons have also revealed a DO\(_3\) phase with a similar peak asymmetry and a possible shift of the superlattice peak position away from \(Q_z = 1\) [12].

Diffuse scattering intensities were also measured in the [100]-[011] reciprocal space plane along [111] for \(x = 0.10, 0.15,\) and 0.19 in the as-grown condition and are shown in Fig. 2(b). Upon increasing the Ga content from \(x = 0.10\) to \(x = 0.19\), a broad peak appears at \((1/2 1/2 1/2)\) that increases more than eightfold in intensity while narrowing by nearly the same amount. These data (i) eliminate the possibility of \(B2\) ordering as the origin of the (100) Bragg peak, as the \((1/2 1/2 1/2)\) superlattice reflection occurs only for the DO\(_3\) structure, and (ii) demonstrate that the size of coherent DO\(_3\) nanocrystallites increases dramatically on approaching the A2-DO\(_3\) boundary. Further, the linewidth determined from the \((1/2 1/2 1/2)\) diffuse peak for \(x = 19\) corresponds to a correlation length of \(1.1\) nm, which is consistent with results from the HRTEM study [9].

Two interesting differences between the (100) and \((1/2 1/2 1/2)\) diffuse peaks are apparent for Fe\(_{0.81}\)Ga\(_{0.19}\). First, the \((1/2 1/2 1/2)\) peak is symmetric and well described by a Lorentzian function of \(Q\), whereas the (100) peak is notably asymmetric; second, the \((1/2 1/2 1/2)\) peak is commensurate with the fundamental periodicity of A2, whereas the (100) peak is not. Bragg peak asymmetry in binary alloys with short-range ordering has previously been attributed to size-effect diffuse scattering in single-phase homogeneous solutions [13,14], which adds a sinusoidal contribution to the diffraction intensity. In addition, the position of a diffuse peak can be shifted to lower \(Q\) in a binary alloy if the atom with the larger atomic size \(e\) has a greater neutron scattering length \(b\) (i.e., if \(e_{a-a} > e_{b-b}\) and \(b_a > b_b\)) [13]. That the \((1/2 1/2 1/2)\) diffuse peak intensity is symmetric and commensurate indicates that the size-effect diffuse scattering contribution in this zone is small. The ordering within the coherent nanocrystallites can therefore be considered to be quite uniform, consisting of the stacking of a finite number of periodically alternating (111) atomic AAAB or FeFeGa layers [8]. However, the (100) diffuse peak is notably asymmetric and shifted to lower \(Q\). Superlattice reflections in this zone are generated by diffraction from a finite number of periodically alternating (100) atomic \(AB\) or Fe(Fe\(_{0.5}\)Ga\(_{0.5}\)) layers. We could attribute the (100) asymmetry and the peak shift to static-displacement modulations in the \(B\) layers or, alternatively, to interstitial planar defects that alter the stacking sequence, such as Fe(Fe\(_{0.5}\)Ga\(_{0.5}\))Fe.

If the asymmetry of the (100) diffuse peak is due only to a size effect in a homogenous Fe\(_{1-x}\)Ga\(_x\) solution, then the diffuse scattering peaks located at superlattice positions of different order should have asymmetric peak widths that are a multiple of the order of the reflection. We show in Figs. 3(a) and 3(b) the peak asymmetry observed in scans measured along [100] at (100) \((E_i = 14.7\) meV\) and (300) \((E_j = 30.5\) meV\) for \(x = 0.19\). A mechanical limit on the maximum scattering angle constrained measurements to

![FIG. 3](color online). Diffuse scattering profiles for furnace-cooled Fe\(_{0.81}\)Ga\(_{0.19}\) at 300 K measured on BT9 near (a) (100) and (b) (300). The black dotted line in (a) represents the background. The solid lines through the data points in (a) and (b) represent fits using multi-Gaussian functions. The sharp peaks near \(q = 1.2\) and 1.45 in (a) are the (111) and (200) reflections from the Al wire used to mount the sample: The positions of the Al (222) and (400) reflections are indicated in the (300) profile in (b).

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the low-\(Q\) side of (300). A comparison of the (100) and (300) diffuse peaks reveals (i) broad shoulders to the left side of the principle diffuse scattering peaks, centered near \(Q_x = 0.65\) and \(Q_x = 2.7\), respectively (i.e., the shifts are nearly the same) and (ii) no significant change in the widths of the asymmetric peaks. These results indicate that peak asymmetries are independent of the order of the zone and that size effects in a homogenous DO3 system. This finding supports the predictions that no splitting or asymmetry is seen at (100), consistent with the tetragonality from the (300) splitting to be impossible to resolve a peak centered at \(Q_x = 2.90/3 = 0.967\). We note that (i) the (100) peak is centered at \(Q_x \sim 0.95\), which is nearly the average of the positions corresponding to those of the two (300) peaks, and (ii) the (100) peak width is actually broader than that of (300), consistent with the presence of two unresolved peaks. Such a splitting suggests the nanoprecipitates are tetragonally distorted. The fact that no splitting or asymmetry is seen at \(1/2 1/2 1/2\) is consistent with this picture because a tetragonal distortion cannot split reflections of the form \((hhh)\). We can estimate the tetragonality from the (300) splitting to be \(c/a = 1.04\), which is a relatively large local distortion within an average cubic system. This finding supports the predictions of step (ii) in the transformation sequence of the structurally heterogeneous model [8]. This model predicts that (i) the DO3 nanoprecipitates undergo a cubic \(\rightarrow\) tetragonal displacive transformation on cooling from nanoprecipitates that have a bcc-based DO3 structure to ones with an fct-based DO22 structure and (ii) the \(c/a\) ratio of the DO3-like nanoprecipitates is large, on the order of 1.15. Our data indicate that the tetragonal distortion is less than that predicted for the DO3 \(\rightarrow\) L12 Bain strain by a factor of ~3, possibly because the transformation is incomplete and elastically constrained by the A2 matrix. The large transformational strain raises the elastic energy too much in the A2 matrix, preventing the growth of large DO22 precipitates and the expression of its complete distortion.

In summary, neutron diffuse scattering measurements have revealed (i) the importance of static-displacement modulations that accompany ordered Fe-Ga alloys, although the results cannot be explained solely on the basis of a size effect in a conventional homogenous solution, and (ii) the presence of a local structural distortion with a peak splitting of \(c/a = 1.04\). These findings show that the crystal structure of DO3 nanoprecipitates within the A2 matrix is, in fact, strongly distorted from cubic symmetry, having a local symmetry of tetragonal or lower. Investigations as a function of Ga content showed that the diffuse scattering intensity is strongest near \(Fe_{0.81}Ga_{0.19}\), where the magnetostriction is maximal: This confirms that the enhanced magnetostriction is directly related to the structural heterogeneity of tetragonally distorted DO3-like nanoprecipitates. Since the submission of our manuscript, an interesting paper has been published on the direct measurement of intrinsic atomic scale magnetostriction [15]. These studies were performed using a complementary method of differential x-ray absorption spectroscopy and clearly show the importance of local structure on magnetostriction.

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