

**Synthesis and Characterization of Ferroelectric $(1-x)\text{SrBi}_2\text{Ta}_2\text{O}_9-x\text{Bi}_3\text{TaTiO}_9$
Thin Films for Non-volatile Memory Applications**

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Synthesis and Characterization of Ferroelectric $(1-x)\text{SrBi}_2\text{Ta}_2\text{O}_9-x\text{Bi}_3\text{TaTiO}_9$ Thin Films for Non-volatile Memory Applications

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(ABSTRACT)

The $(1-x)\text{SrBi}_2\text{Ta}_2\text{O}_9-x\text{Bi}_3\text{TaTiO}_9$ thin films fabricated by modified metalorganic solution deposition technique showed much improved properties compared to $\text{SrBi}_2\text{Ta}_2\text{O}_9$: a leading candidate material for memory applications. A pyrochlore free crystalline phase was obtained at a low annealing temperature of 600°C and grain size was found to be considerably increased for the $(1-x)\text{SrBi}_2\text{Ta}_2\text{O}_9-x\text{Bi}_3\text{TaTiO}_9$ compositions. The film properties were found to be strongly dependent on the composition and annealing temperatures. The measured dielectric constant of the thin films was in the range 180-225 for films with 10-50 mol % of $\text{Bi}_3\text{TaTiO}_9$ content in the solid solution. Ferroelectric properties of $(1-x)\text{SrBi}_2\text{Ta}_2\text{O}_9-x\text{Bi}_3\text{TaTiO}_9$ thin films were significantly improved compared to $\text{SrBi}_2\text{Ta}_2\text{O}_9$. For example, the observed $2P_r$ and E_c values for films with $0.7\text{SrBi}_2\text{Ta}_2\text{O}_9-0.3\text{Bi}_3\text{TaTiO}_9$ composition, annealed at 650°C , were $12.4\ \mu\text{C}/\text{cm}^2$ and $80\ \text{kV}/\text{cm}$, respectively. The solid solution thin films showed less than 5 % decay of the polarization charge after 10^{10} switching cycles and good memory retention characteristics after about $10^6\ \text{s}$ of memory retention.

The size and temperature effect of $0.7\text{SrBi}_2\text{Ta}_2\text{O}_9-0.3\text{Bi}_3\text{TaTiO}_9$ thin films were studied by determining how the ferroelectric properties vary with film thickness and temperature. It was found that the ferroelectric properties were determined by the grain size, and not by the thickness of the film in our studied thickness range of 80-350 nm. A 80 nm thick film showed good ferroelectric properties similar to the 350 nm thick film. Thermal stability of the $0.7\text{SrBi}_2\text{Ta}_2\text{O}_9-0.3\text{Bi}_3\text{TaTiO}_9$ thin film was found to be much better compared to the $\text{SrBi}_2\text{Ta}_2\text{O}_9$ and $\text{Pb}(\text{Zr},\text{Ti})\text{O}_9$ thin films due to its higher Curie temperature and lower Schottky activation energy according to temperature changes. Also, $0.7\text{SrBi}_2\text{Ta}_2\text{O}_9-0.3\text{Bi}_3\text{TaTiO}_9$ thin films has shown good ferroelectric properties on multilayer system such as $\text{PtRh}/\text{PtRhO}_x/\text{poly-Si}$ suggest their suitability for high density FRAM applications.