Packaging

EQUIPMENT

1. Scale: the product is weighed

2. The product is cut down from the racks and placed on the table

3. Cutter machine: the product goes into the slicer and is cut

4. Conveyor: a conveyor brings product to the bag machine

5. Bag machine

6. From the conveyor the product goes into the Cryovac machine in order to be sealed and the ink jet prints the date and lot # on product.

7. The product is moved through the Metal detector on a small conveyor belt.

8. Metal detector

9. Steam tunnel: the bag shrinks around the product.

10. Box machine

11. The boxes are sealed, weighed, labeled with the date and pack.

12. Boxes are palletized and go to the warehouse.
NOTES:

✓ Remember: wash your hands and follow the Employee Hygienic Practices.
✓ Every employee must use foot bath/powder/spray before entering department.
✓ Personnel enter into processing areas through the personnel access doors only and don’t go to other department without the Supervisor or QA permission.
✓ Prevent cross contamination between raw, cured and cooked products.
✓ Don’t put a fall product on the table (prevent contamination from floor-tables-hands), refers that to your supervisor and follow GMP procedures - RECONDITIONED.
✓ Every employee must use foot bath/powder/spray before entering department. Location: entrance to department from manufacturing hallway.
✓ Ensure product is packed properly.
✓ Ensure that all net weight packages are properly labeled.
✓ Ensure product does not contain metal. All products are to be run through the metal detector.
✓ Prevent contamination of packaging materials: materials must be clean, dry, covered and intact.
✓ Storage areas for packaging materials are to be inspected daily.
✓ Staff shall not eat or taste any product being processed in food handling/contact area.
✓ Only designated person are allowed to go in spices room or hazardous chemicals and toxic substances.
✓ The direct supervisor of the department, QA, or SQF department shall periodically monitor employees’ knowledge of their job.

SAFETY:

Sign on the STEAM TUNNEL

Use PPE