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We report results on a dimensionally gradient magnetoelastic (ME) sensor that demonstrates high performance over a wide frequency range and a magnetic dc bias operating in the longitudinal-transversal mode. The design of the sensor is based on a piezoelectric bimorph structure and utilizes a laminate configuration with Pb(Zn1/3Nb2/3)0.5(Zr0.5Ti0.5)0.3083 and Metglas as material layers. The wide-band behavior was characterized by a flat ME response over a wide range of magnetic dc biases corresponding to 60–215 Oe and frequencies corresponding to 7–22 kHz. By using tip mass, the wide-band frequency response was shifted to a lower frequency range of 5–14 kHz. The results show that the operating frequency range of the sensor can be easily shifted by changing the tip mass at the end of the composite. © 2009 American Institute of Physics. [doi:10.1063/1.3253739]

I. INTRODUCTION

Magnetoelastic effect (ME) has been widely investigated in composite structures consisting of magnetostrictive and piezoelectric materials. In these composites, the ME coefficient is dependent upon the elastic coupling that occurs at the interface between piezoelectric and magnetostrictive phases.\textsuperscript{1–3} The following experimental observations have been made on ME composites, which have been confirmed by theoretical modeling: (i) Magnetostrictive-piezoelectric laminate composites with a 2–2 connectivity provide much higher ME coefficients than that of single-phase materials or particulate composites.\textsuperscript{2–5} (ii) All the composites show an enhanced ME coefficient at the electromechanical resonance (EMR) frequency.\textsuperscript{6,7} (iii) A high ME coefficient near the EMR is characterized by a sharp peak with a very narrow range of magnetic dc biases.\textsuperscript{6–9} In conjunction with the fact that EMR in laminate composites is dependent upon the dimensions, this last observation has limited the application of ME composites in magnetic field sensing; i.e., large dimensions are required to achieve a low EMR frequency. The most common mode utilized in sensing is the longitudinal-transversal mode (LT). In the LT mode, one would like to achieve a low EMR frequency and a wide operating range of frequencies and magnetic dc biases with smaller overall dimensions.

Yu et al.\textsuperscript{10} demonstrated the wide-band ME response by combining several Terfenol-D/epoxy-Pb(Zr, Ti)O\textsubscript{3} bilayers in parallel and series electrical connections. This approach has obvious problems: (i) Several laminate composites are required with varying EMR frequency, which increases the overall dimensions. (ii) The overall magnitude of the ME coefficient at the EMR frequency decreases significantly. (iii) The magnitude of the ME coefficient fluctuates depending upon the gradient in the external magnetic field. (iv) The operational frequency is still quite high. It is well known that by combining the piezoelectric element having capacitance $C_p$, in parallel with a shunt having capacitance $C_s$, the total capacitance of the system changes to $C = C_p + C_s$, which affects the natural resonance frequency ($\omega$) given as\textsuperscript{11}

$$\omega = \sqrt{\frac{K_{eff} + C^{-1}d^2}{m_{eff}}},$$

where $K_{eff}$ is the equivalent stiffness of the cantilever beam, $m_{eff}$ is the effective mass, and $d$ is the electromechanical coupling. Charnegie showed that for a three layer structure consisting of two piezoelectric beams bonded onto a substrate which is nonpiezoelectric (three layer laminate), the EMR frequency of one piezoelectric layer with capacitance $C_p$ can be shifted by changing the capacitance of the other piezoelectric layer $C_s$ through the expression\textsuperscript{12}

$$\omega = \sqrt{\frac{3\left(s_{11} - \frac{d_{31}^2 A}{t(C_p + C_s)}\right)^{-1}}{L^2 m_{eff}}},$$

where $A$ is the area, $t$ is the thickness, $L$ is the length, $s_{11}$ is the mechanical compliance of the piezoelectric material, $d_{31}$ is the electromechanical coupling coefficient, and $I$ is the moment of inertia. Equation (2) also predicts that by combining several laminates in an electrical series and in a parallel connection, the EMR frequency can be modified. This technique has been recently utilized for energy harvesters to modify the operating frequency range.\textsuperscript{13}

Our approach in achieving the wide-band behavior has been to fabricate a ME laminate structure that inherently has multiple resonance modes in close vicinity to each other. In our previous study,\textsuperscript{14} we demonstrated a near-flat ME response over a magnetic dc bias range of 90–220 Oe at a fixed frequency of 1 kHz by synthesizing a dimensionally gradient composite structure. However, the EMR frequency of this structure was still high in the range of 20 kHz, and the ME

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coefficient exhibited a sharp peak as a function of frequency. In this study, we demonstrate a modified sensor structure with similar dimensions that reduces the resonance frequency closer to ~1 kHz and exhibits a wide-band behavior both in terms of magnetic dc bias and frequency.

II. EXPERIMENTAL PROCEDURES

Piezoelectric plates of composition Pb(Zn1/3Nb2/3)O3 (PZNT) were synthesized by a conventional mixed oxide method. PbO, ZrO2, TiO2, ZnO, and Nb2O5 powders (all 99.9% purity from Sigma Aldrich Co., USA) were weighed and mixed in alcohol using a ball-mill with zirconia balls as the grinding media. After mixing and drying, the mixture was calcined at 850 °C for 4 h, and the calcined powder was ball-milled again for 24 h. Dried powders were pressed and sintered at 950 °C for 4 h in air. The formation of the perovskite phase in the sintered PZNT was confirmed using x-ray diffraction. No traces of any secondary phase were found in the diffraction pattern. Using scanning electron microscopy, the dense microstructure was confirmed with an average grain size of the ceramic at ~2.09 μm.

Sintered specimens were machined to have asymmetric H shapes (15.5 × 5 and 9.5 × 5 mm² areas were connected to the bridge of 4 × 5 mm²) with a thickness of 500 μm, electroded using silver paint (DuPont 7713 conductor paste, firing temperature of 650 °C), and poled at 4 kV/mm. The piezoelectric constant of poled PZNT plates was found to be 500 pC/N, and the dielectric constant was 2219 at 1 kHz. The piezoelectric voltage constant (g33) was of the order of 23.41 × 10⁻⁵ V m/N. The ME sensor had a bimorph configuration where two piezoelectric plates with opposite poling directions were bonded together, as shown in Fig. 1(a). On these bimorph PZNT plates, 25-μm-thick Metglas (2605SA1, Metglas Inc., USA) sheets of desired dimensions were attached using epoxy (West System, USA) with a curing temperature of 80 °C. For a ME voltage coefficient measurement in the LT mode configuration, an electromagnet was used to apply the dc magnetic field, and the samples were placed in the center of the Helmholtz coil under an ac magnetic field (Hac). The voltage induced on the laminate was monitored using a lock-in amplifier. The impedance spectrum of the composites was measured by an LCR meter (HP4194A, USA).

III. RESULTS AND DISCUSSION

The asymmetric -shaped bimorph exhibited multiple resonances below 100 kHz, as shown in Fig. 1(b). The impedance and phase spectra showed the resonance peaks at 10.09, 13.08, 23.32, 33.31, 43.05, 58.54, and 82.26 kHz. For comparison, we have analyzed the resonance spectrum of a -shaped single layer ceramic plate with dimensions shown in Fig. 1(a) using a commercialized finite element modelling (FEM) code (ATILA). Hexahedral meshes were used for simulating the -shaped simple structure with a driving voltage of 10 V p-p, and no constraint was applied on the geometry. The FEM results showed EMRs occurring at 40, 70, and 94 kHz, as shown in Fig. 1(c). The first mode at 40 kHz was associated with the bending of the larger rectangular section.

The second mode at 70 kHz was found to be from the bending of two rectangular sections. The third mode at 94 kHz was related to the combined lateral responses from the large rectangular section. On comparison, we conclude that peaks at 10.09, 13.08, 23.32, 33.31, 43.05, 58.54, and 82.26 kHz are not related to these modes and are the result of the bimorph configuration, which indicates coupling between the two piezoelectric plates. The main peak for the bimorph was observed at 13.08 kHz. The presence of these additional peaks allows us to merge them in the desired operating range, resulting in a wide-band response.

Next, on this PZNT bimorph, 4 layers of Metglas with an area of 15 × 7 mm² were attached at the smaller section,
and 30 layers of Metglas with an area of $20 \times 7 \text{ mm}^2$ were attached at the larger section, as shown in Fig. 2(a). There are two variables here that can be adjusted to achieve an averaging of the ME response from two sections of the \(\nabla\)-shaped laminate. First, if the area of the two sections is the same than the section which has smaller number of Metglas layers will show higher ME coefficient. Second, if the number of Metglas layers is similar to one with a smaller area, a smaller ME coefficient is shown. Thus, by adjusting the ratio of Metglas layers to the area of the piezoelectric rectangular sections, an average response can be obtained from the \(\nabla\)-shaped structure. Figure 2(b) shows the measured ME response from the bimorph composite structure as a function of the magnetic dc bias at a frequency of 1 kHz with a 1 Oe applied ac field. The peak at 60 Oe was associated with the four layer Metglas section on the smaller piezoelectric surface area. The second peak of a ME coefficient at 215 Oe was associated with the 30 layer Metglas section on the larger piezoelectric area. The impedance and phase angle spectra for this laminate are shown in Fig. 2(c). After Metglas was attached on the PZNT plate, the intensity of resonances became smaller, which can be explained by the

![Fig. 2](image-url)
dampening effect, and the position of peaks shifted toward lower frequencies, as shown in Fig. 2(c). The weight of Metglas on PZNT plates also brought the four peaks initially found at 7.3, 16.3, 18.3, and 20.5 kHz, which originated from the peaks at 10.09, 13.08, 23.32, 33.81, and 43.05 kHz in Fig. 1(b), closer to each other. Specifically, the peak at 7.3 kHz in Fig. 2(c) was combined with peaks at 10.09 and 13.08 kHz in Fig. 1(b). As a result, a wide-band was formed in the frequency range of 7–22 kHz, as shown in Figs. 2(d) and 2(e). This band comprises of peaks in ME coefficient at 7.5, 15.95, and 20.43 kHz at a magnetic dc bias of 60 Oe. Under a magnetic dc bias of 215 Oe, the peaks occur at 7.5 and 20.43 kHz. This indicates that the peak at 15.95 kHz was related to magnetomechanical coupling and not to electromechanical coupling. The ME sensitivity of the sensor in this band was measured to be higher than 200 mV/cm Oe independent of the magnitude of the applied magnetic dc bias.

In order to further reduce the magnitude of the resonance frequency, the laminate composite was loaded with a tip mass. Using Eq. (1), it can be easily seen that this will result in the lowering of the resonance frequency. A tip mass of 0.2 g was placed on both edges of the smaller rectangular area, as shown in the schematic of Fig. 3(a). This figure also shows the effect of the tip mass on the ME response as a function of frequency. At 1 kHz. There was not much change in the ME response compared to that in Fig. 2(b) at 1 kHz. However, significant changes were found to
occur in the ME response as a function of frequency where the intensity of peaks in impedance spectrum increased, as shown in Fig. 3(b), and correspondingly peaks were observed in the ME spectrum shown in Fig. 3(c). The magnitude of the ME coefficient under a 60 Oe magnetic dc bias and a 5.9 kHz frequency was found to be 1092 mV/cm Oe, and that under a 215 Oe magnetic dc bias and an 18.9 kHz frequency was found to be 2184 mV/cm Oe. Compared with Fig. 2(b), this is a large increase in ME response. Further, it is interesting to note that the peaks in the ME coefficient are at different positions under different magnetic dc biases, which may be correlated with the frequency dependence of the piezomagnetic coefficient. In terms of a wide-band response, the tip mass did not result in an improvement.

We next modified the design of the sensor in Fig. 3(a) by adding the tip mass of 0.2 g on the edges of a larger rectangular area, as shown in Fig. 4(a). The first resonance in this case was shifted to ~5 kHz, and the numbers of peaks in the impedance spectrum increased, as shown in Fig. 4(b). A wide-band ME response was obtained in the frequency range of 5–14 kHz with a near-flat magnitude of the ME coefficient in the range of ~150 mV/cm Oe, as shown in Fig. 4(c). The results in Figs. 2–4 clearly show that by using tip mass, the resonance behavior can be shifted to lower frequency ranges with a wide-band response. These results are quite promising for practical applications such as current probe and magnetic field sensing.

IV. CONCLUSIONS

In summary, we demonstrate a wide-band ME sensor by fabricating a dimensionally gradient bimorph structure and by combining it with a laminate configuration. Using tip masses at the ends of the sensor, we were able to obtain a wide-band frequency response in the range of 5–14 kHz where the ME coefficient was higher than 150 mV/cm Oe and independent of the magnetic dc bias in the range of 60–215 Oe.

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