

Table of Contents

ABSTRACT

ACKNOWLEDGEMENTS

TABLE OF CONTENTS

LIST OF FIGURES

LIST OF TABLES

INTRODUCTION	1
CHAPTER 1 POLYIMIDES: CHEMISTRY & STRUCTURE-PROPERTY RELATIONSHIPS -LITERATURE REVIEW		
1.1	Introduction	3
1.2	Two step method for polyimide synthesis	3
1.2.	Formation of poly(amic acids).....	5
1.2.2	<i>Effect of monomer reactivity</i>	6
1.2.3	<i>Effect of reaction conditions and solvents on the synthesis</i>	8
1.2.4	<i>Side reactions and other factors involved in the synthesis</i>	9
1.2.5	<i>Thermal imidization of poly(amic acid)</i>	11
1.2.5.1	Determination of the degree of imidization:.....	12
1.2.5.2	Changes in mechanical properties & molecular weight during thermal imidization:	13
1.2.6	<i>Chemical imidization of the poly(amic acids)</i> :	14
1.3	One step method- high temperature solution polymerization:.....	14
1.4	Structure property relationships in linear aromatic polyimides.....	15
1.4.1	<i>T_g – structure relationships</i>	15
1.4.2	<i>Polyimide chain-chain interactions</i>	16

1.4.3	<i>Effect of chain length of the ether diamine on the glass transition</i>	20
1.4.4	<i>Effect of isomeric attachment of the diamine:</i>	22
1.4.5	<i>Effect of the dianhydride structure on the glass transition:</i>	24
1.4.6	<i>Effect of chain structure on the crystallinity:</i>	25

CHAPTER 2 POLYMER CRYSTALLIZATION – LITERATURE REVIEW

2.1	Introduction	29
2.2	Thermodynamics of crystallization and melting	30
2.3	Crystallization in polymers: structure, models & relationships	32
2.4	The fringed micelle model.....	39
2.5	Lamellar models	41
2.6	Gibbs-Thomson equation':.....	44
2.7	Lauritzen-Hoffman secondary nucleation theory'.....	46
2.8	Growth rate determination and regime kinetics	57
2.9	Primary nucleation:.....	62
2.10	Spherulites	67
2.11	Bulk crystallization kinetics-avrami analysis	69

CHAPTER 3 SEMI-FLEXIBLE SEMICRYSTALLINE POLYIMIDES- LITERATURE REVIEW

3.1	Introduction	80
3.2	Crystallization behavior from the melt.....	81
3.3	Crystallization kinetics	85
3.4	Morphology of semicrystalline polyimides.....	89
3.5	Melting behavior of semicrystalline polyimides	92
3.6	Melt viscosity	94

CHAPTER 4 POLYIMIDES AS ADHESIVES: -LITERATURE REVIEW

4.1	Introduction	102
4.2	Theories of adhesion	103
4.2.1	<i>Mechanical interlocking</i>	103
4.2.2	<i>Molecular inter-diffusion</i>	103
4.2.3	<i>Electronic theory</i>	104
4.2.4	<i>Adsorption theory</i>	104
4.3	Adhesion aspects of the present work.....	105
4.4	Titanium as an adherend	106
4.5	Some aspects of various adhesion tests	110
4.6	Lap-shear test	110
4.7	Crystallization aspects in adhesion.....	114
4.8	Polyimides as high performance adhesives.....	116

CHAPTER 5 A MELT PROCESSABLE SEMICRYSTALLINE POLYIMIDE STRUCTURAL ADHESIVE BASED ON 1,3-BIS(4- AMINOPHOXY) BENZENE AND 3,3',4,4'- BIPHENYL TETRACARBOXYLIC DIANHYDRIDE

5.1	Introduction	125
5.2	Experimental	129
5.2.1	<i>Synthesis</i>	129
5.2.2	<i>Characterization:</i>	132
5.2.3	<i>Surface treatment:</i>	134
5.3	Results and Discussion	135
5.3.1	<i>Thermal stability:</i>	135
5.3.2	<i>Melt rheology</i>	138
5.3.3	<i>Morphology of TPER-BPDA-PA:</i>	140
5.3.4	<i>Surface preparation:</i>	148

5.3.5	<i>Optimization of bonding process:</i>	149
5.3.6	<i>Durability studies on lap-shear bonds.....</i>	158
5.3.7	<i>Effect of various solvents:</i>	164
5.4	Conclusions	166
5.5	Acknowledgments.....	167

CHAPTER 6 THERMAL STABILITY, CRYSTALLIZATION KINETICS AND MORPHOLOGY OF A NEW SEMICRYSTALLINE POLYIMIDE BASED ON 1,3-BIS (4-AMINOPHOXY) BENZENE AND 3,3', 4,4'-BIPHENYLTETRACARBOXYLIC DIANHYDRIDE

6.1	Introduction	170
6.2	Experimental	172
6.3	Results and Discussion	174
6.3.1	<i>Effect of melt residence time and melt temperature on crystallization kinetics</i>	189
6.3.2	<i>Rheological studies.....</i>	200
6.3.2.1	Isothermal frequency sweeps at 430°C.....	200
6.3.2.2	Isothermal time sweeps at various melt temperatures	203
6.3.2.3	Complex viscosity on cooling from various melt temperatures	208
6.3.2.4	Activation energy (E_a) values on cooling from various melt temperatures.....	209
6.3.3	<i>Growth rates as a function of melt histories and non-isothermal behavior:</i>	210
6.4	Conclusions	216
6.5	Acknowledgments.....	219

CHAPTER 7 WEDGE AND DOUBLE CANTILEVER BEAM TESTS ON A HIGH TEMPERATURE MELT PROCESSABLE POLYIMIDE ADHESIVE, TPER-BPDA-PA

7.1	Introduction	221
7.2	Wedge test (experimental methodology):	222
7.3	Double cantilever beam (DCB) Test (experimental methodology):	225
7.4	Experimental:	227
7.5	Results and Discussion	229
	7.5.1 <i>Wedge tests</i>	229
	7.5.2 <i>Double cantilever beam tests</i>	234
7.6	Conclusions	239

CHAPTER 8 CRYSTALLIZATION AND MULTIPLE MELTING BEHAVIOR OF A NEW SEMICRYSTALLINE POLYIMIDE BASED ON 1,3-BIS (4-AMINOPHOXY) BENZENE (TPER) AND 3,3', 4,4'-BENZOPHENONETETRACARBOXYLIC DIANHYDRIDE (BTDA)

8.1	Introduction	244
8.2	Experimental	249
	8.2.1 <i>Synthesis</i> :.....	249
	8.2.2 <i>Characterization</i>	251
8.3	Results and Discussion	252
8.4	Conclusions	288

CHAPTER 9 SUMMARY AND RECOMMENDATIONS FOR FUTURE WORK

9.1	Summary	292
9.2	Recommendations for Future Work.....	294