

1 **Evaluation of a passive arm-support exoskeleton for surgical team members: Results from live**  
2 **surgeries**

3 Jackie S. Cha, Dimitrios I. Athanasiadis, Hamed Asadi, Dimitrios Stefanidis, Maury A. Nussbaum, and  
4 Denny Yu

5 **Abstract**

6 *Background:* Musculoskeletal symptoms and injuries adversely impact the health of surgical team members  
7 and their performance in the operating room (OR). Though ergonomic risks in surgery are well-recognized,  
8 mitigating these risks is especially difficult. In this study, we aimed to assess the impacts of an exoskeleton  
9 when used by OR team members during live surgeries.

10 *Methods:* A commercial passive arm-support exoskeleton was used. One surgical nurse, one attending  
11 surgeon, and five surgical trainees participated. Twenty-seven surgeries were completed, 12 with and 15  
12 without the exoskeleton. Upper-body postures and muscle activation levels were measured during the  
13 surgeries using inertial measurement units and electromyography sensors, respectively. Postures, muscle  
14 activation levels, and self-report metrics were compared between the baseline and exoskeleton conditions  
15 using non-parametric tests.

16 *Results:* Using the exoskeleton significantly decreased the percentage of time in demanding postures (>45°  
17 shoulder elevation) for the right shoulder by 7% and decreased peak muscle activation of the left trapezius,  
18 right deltoid, and right lumbar erector spinae muscles, by 7, 8, and 12%, respectively. No differences were  
19 found in perceived effort, and overall scores on usability ranged from “OK” to “excellent”.

20 *Conclusions:* Arm-support exoskeletons have the potential to assist OR team members in reducing  
21 musculoskeletal pain and fatigue indicators. To further increase usability in the OR, however, better  
22 methods are needed to identify the surgical tasks for which an exoskeleton is effective.

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24

## 25 **Introduction**

26 Work-related musculoskeletal disorders (WMSDs) have remained prevalent among surgical team  
27 members, especially during procedures using minimally invasive techniques (Catanzarite et al., 2018;  
28 Epstein et al., 2018; Park et al., 2010; Stucky et al., 2018; Tavakkol et al., 2020). The prevalence of WMSDs  
29 among surgeons has been reported to be between 73 and 100% during or immediately following  
30 conventional laparoscopic surgeries (Catanzarite et al., 2018; Stomberg et al., 2010), and common injuries  
31 include rotator cuff pathology among surgeons and interventional medical specialists (Epstein et al., 2018).  
32 In addition, WMSDs have been reported among non-surgeon team members, such as bedside technicians  
33 and trainees (Athanasiadis et al., 2021). Perioperative nurses and technicians often report low back and  
34 shoulder pain (Sheikhzadeh et al., 2009), while surgical residents often report pain in the neck, back, and  
35 extremities (Kokosis et al., 2020).

36 Several interventions have been proposed to address ergonomics deficiencies in the operating room  
37 (OR), such as reviewed by Sweeney et al. (2021). To address the biomechanical stresses that accumulate  
38 during lengthy procedures, deliberate intraoperative breaks with exercises have had some success in  
39 reducing self-reported post-operative pain (Hallbeck et al., 2017; Park et al., 2017). Ergonomic guidelines  
40 for positioning OR equipment such as table or monitor height (Miller et al., 2012; Wauben et al., 2006) are  
41 another proposed intervention for improving OR ergonomics. Developing and translating new equipment  
42 or technology is another common approach proposed to improve surgical ergonomics, and examples  
43 include gel-mats (Voss et al., 2017) or introducing robotic technology to enable surgeons to sit while  
44 operating (Catchpole et al., 2019). However, interventions that support surgical team members during  
45 surgical assisting work – which requires static positioning with irregular need for dynamic motions – are  
46 still limited.

47 A potential intervention that has shown efficacy in supporting the upper-extremity in diverse work  
48 tasks is passive exoskeletons (e.g., Kim et al., 2020; McFarland et al., 2022; McFarland & Fischer, 2019;  
49 Schwerha et al., 2021, 2022; Upasani et al., 2019). These devices are wearable systems that provide external  
50 forces/moments using passive torque generators (e.g., springs or deformable materials, with no electrical

51 components that could have contraindications during surgery). Passive exoskeletons have been  
52 demonstrated to improve surgeon and other surgical staff (e.g., nurses) ergonomics, and interest in their  
53 applications in other areas of healthcare have been growing (e.g., Hwang et al., 2021; Liu et al., 2018;  
54 O'Connor, 2021; Zheng et al., 2022). Specifically, passive exoskeletons have been explored as a potential  
55 intervention to address musculoskeletal (MS) risks during patient handling (Hwang et al., 2021; Settembre  
56 et al., 2020; Tröster et al., 2020), sonography (Koenig, 2020), and surgery (Bosch et al., 2016; Liu et al.,  
57 2018). From pilot tests among surgeons, reduced shoulder pain (Liu et al., 2018) resulted with an arm-  
58 support exoskeleton during surgery, and reduced trunk muscle demands were observed during simulated  
59 surgical procedures with a back-support exoskeleton (Tetteh et al., 2022). Further, Cha et al. (2020) showed  
60 that exoskeletons could be useful for other surgical team members, especially surgical assistants who  
61 typically perform static holding of surgical instruments and tools (e.g., holding a laparoscopic camera or  
62 retractors for surgical field visualization).

63         While exoskeletons appear to have potential for improving ergonomics in work that is static or  
64 requires non-neutral positions in other domains, we are unaware of studies that have objectively assessed  
65 the use and compared the effectiveness of arm-support exoskeletons for various surgical team members  
66 (e.g., surgeons, trainees, and surgical technicians) during live surgery. Thus, the objective of this work was  
67 to conduct a pilot study with a passive arm-support exoskeleton among several surgical team members in  
68 the OR, during live surgical procedures. Body postures and muscle activity, along with subjective  
69 perceptions, were measured during surgeries conducted both with and without the exoskeleton. The  
70 responses were used to evaluate the potential for exoskeletons to reduce MS risks among various surgical  
71 team members.

72

## 73 **Methods**

### 74 *Study Participants*

75         Institutional Review Board approval was obtained for this study. Participants were recruited from  
76 among surgical team members at a large Midwest hospital via convenience sampling and word of mouth.

77 Exclusion criterion included individuals with self-reported current or recent (past 12-month) MS problems  
78 or injuries that prevent normal daily activities. Surgical team members included attending surgeons, surgical  
79 technicians/assistants, and surgical trainees (e.g., fellows, residents, and medical students during their  
80 surgical rotation). Informed consent was obtained from the participating surgical team member, the patient,  
81 and the attending surgeon of a procedure.

82

### 83 *Data Collection*

84 A light-weight (3.2 kg) arm-support exoskeleton was used for this study (Levitate AIRFRAME™;  
85 Figure 1), which was selected since the device was developed initially for use during surgery and had a  
86 minimal profile (i.e., more easily donned under sterile surgical gowns). A research team member trained  
87 by the exoskeleton manufacturer helped participants don the device, by fastening a waist strap and  
88 positioning arm cuffs above the elbow. In the study, one of the two lower levels of support were used, by  
89 having participants self-select the appropriate cartridge (level 1 or 2). Throughout the surgical procedures,  
90 motion tracking and wireless surface EMG (sEMG) sensors were used to obtain body postures and muscle  
91 activity, respectively. Participants wore five inertial measurement units (IMUs; 128 Hz, SXT2, NexGen  
92 Ergonomics), which were placed on the forehead, sternum, trunk, and left/right bicep. Six sEMG sensors  
93 (2000 Hz, DataLITE wireless EMG sensors, Biometrics Ltd, UK,) were placed bilaterally over three muscle  
94 groups: anterior deltoids, descending trapezius, and lumbar (L4) erector spinae.

95 Subjective responses were obtained using a questionnaire, adapted from an existing body-part  
96 discomfort survey (Huang, 1999) to indicate participants' overall level of perceived physical *discomfort*  
97 and localized discomfort at 25 distinct body regions. For each, a 10-point rating scale was used (0 = no  
98 discomfort, 10 = maximum discomfort). For upper-body areas (e.g., head/neck and arms) and the back,  
99 perceived *effort* was also reported on 10-point scales (0 = no perceived effort, 10 = perceived effort). To  
100 assess the usability of the exoskeleton, the System Usability Scale (SUS) was completed (Brooke, 1996).



101

102 Figure 1. Participant wearing the exoskeleton before surgery (left), a demonstration of how arms can be  
 103 supported (middle), and a participant wearing the exoskeleton under a sterile gown during surgery (right).

104 Data were collected during 27 procedures, 15 baseline (no exoskeleton) and 12 with the exoskeleton.  
 105 Seven participants were involved: one surgical technician (7 procedures), five surgical trainees (18  
 106 procedures), and one attending surgeon (2 procedures). All procedures were laparoscopic or open  
 107 procedures within general or bariatric surgery. Four of the seven participants were female, all were right-  
 108 hand dominant, and mean (SD) stature and body mass were 167 (13) cm and 68 (10) kg. Procedure durations  
 109 had a mean (SD) of 111.6 (62.4) minutes; an unpaired  $t$  test indicate no significant difference between  
 110 durations between baseline and exoskeleton conditions ( $p = 0.61$ ).

111

### 112 *Study Procedures*

113 Baseline measurements and measurements with the exoskeleton were collected during separate  
 114 procedures, and the order of the baseline and exoskeleton conditions was randomized. The exoskeleton was  
 115 fitted by a study team member who was certified by the exoskeleton manufacturer. During the donning  
 116 period, participants selected a preferred level of arm support (between levels 1 and 3). The exoskeleton was  
 117 worn under the sterile surgical gown (Figure 1).

118 IMU sensors were calibrated prior to the beginning of a procedure, using a modified I-pose,  
 119 specifically the standard I-pose, but with elbows flexed 90° to avoid contaminating sterility (Asadi et al.,  
 120 2021; Athanasiadis et al., 2021). For EMG normalization, two maximum voluntary contractions (MVCs)  
 121 were completed for 10 seconds each. For the upper body muscles, participants adopted 45° of shoulder

122 abduction and exerted maximum isometric force against a static resistance provided by study team members  
123 (Athanasiadis et al., 2021). For the trunk muscles, participants were prone on the ground and performed a  
124 maximum isometric back extension effort against resistance provided by a study team member (Jackson et  
125 al., 2017). Although these postures may not represent the optimal length for the measured muscles, these  
126 postures were selected due to time constraints in the operating room and were used only for the purpose of  
127 normalization. Prior to and at the completion of each procedure, participants reported their perceived  
128 discomfort and perceived effort in upper-body areas (e.g., neck, back, left/right arm). The SUS survey was  
129 completed only after procedures done with the exoskeleton to assess usability.

130

### 131 *Data Analysis*

132 Drawing from previous studies involving ergonomic metrics (Asadi et al., 2021; Athanasiadis et  
133 al., 2021; Yu et al., 2017), several outcome measures were calculated. These metrics were calculated across  
134 the entire duration of a given procedure. Data from the IMUs were transformed from quaternions into  
135 posture angles using custom MATLAB (MathWorks, Natick, MA, USA) scripts (Yu et al., 2017).  
136 Transformation matrixes that utilized the relationship between the quaternions and Euler angles were  
137 applied to convert the quaternions outputs into Euler angles (Henderson, 1977). These Euler angles  
138 represented body-segment rotations, and posture angles were calculated using definitions from the  
139 International Society of Biomechanics (Wu et al., 2002, 2005). Following earlier reports, static postures  
140 were defined and calculated as the percentage of time during which joint angular velocity was  $< 1^\circ/\text{s}$  (Szeto  
141 et al., 2012; Yu et al., 2017). Time in demanding postures was also obtained, and such postures were defined  
142 when angles were outside the range of recommended limits of the Rapid Upper Limb Assessment (RULA):  
143  $>10^\circ$  neck flexion,  $>20^\circ$  trunk flexion, and  $>45^\circ$  shoulder elevation (McAtamney & Corlett, 1993). EMG  
144 data were analyzed using MATLAB to derive percentile (%ile) values as percent MVC, with 10<sup>th</sup>%ile  
145 representing static demands, 50<sup>th</sup>%ile representing dynamic demands, and 90<sup>th</sup>%ile representing peak load  
146 (Jonsson, 1982; Veiersted et al., 2013). To detect localized muscle fatigue, power spectrum analyses were  
147 performed using Fast Fourier Transforms, from which median power frequency (Mdpf) was calculated

148 using 125 msec windows with 62.5 msec overlaps (McDonald et al., 2019). As is commonly done, a  
 149 decrease in MdPF was interpreted as reflecting localized muscle fatigue (De Luca, 1997; Merletti et al.,  
 150 1991).

151 All metrics were compared between the exoskeleton and baseline conditions using non-parametric,  
 152 unpaired Wilcoxon Rank Sum tests in R (©R Studio, v1.1.456), with  $\alpha = 0.05$ . We experienced initial  
 153 challenges in integrating the sensors with the participants' work requirements, such as securing trunk EMG  
 154 sensors accounting for perspiration under the surgical gown or IMU sensors moving due to the exoskeleton  
 155 arm support. As a result, some sensor data were excluded due to poor quality: five procedures for back  
 156 EMG, three procedures for left deltoid EMGs (one of which was same as the back EMG), and one procedure  
 157 for IMUs. Survey responses from 22 procedures were obtained for the overall discomfort survey; five were  
 158 missing due to surgical workflow constraints (i.e., insufficient time between procedures to complete  
 159 surveys).

## 160 Results

161 Table 1 summarizes the posture angles measures and the statistical results. Using the exoskeleton  
 162 led to a significant decrease (from 11.0 to 3.8 %) in the percent time in demanding postures for the right  
 163 shoulder. No other significant differences were found between procedures with and without the exoskeleton  
 164 for any other posture metrics. The exoskeleton also caused a decrease in the percent time in demanding  
 165 postures the left shoulder (from 22 to 5 %), although this difference was not significant.

166

167

168 Table 1. Summary of posture angle metrics and results from comparisons between conditions.

Posture angle	Metric	Condition				Baseline v. Exoskeleton Conditions	
		Baseline		Exoskeleton		Wilcoxon $W$	$p$ -value
		Mean (SD)	Range	Mean (SD)	Range		
Trunk	Mean ( $^{\circ}$ )	4.49 (10.28)	-13.66 - 16.75	8.76 (15.33)	-13.48 - 31.87	23	0.61
	%Time in Static	81.95 (10.84)	65.99 - 92.94	77.15 (18.91)	41.23 - 96.46	29	0.96

	%Time in Demanding	10.31 (10.64)	0 - 28.51	24.48 (31.74)	0 - 90.98	23	0.56
Neck	Mean (°)	6.79 (13.31)	-7.67 - 23.45	5.14 (12.63)	-8.94 - 19.52	19	0.88
	%Time in Static	67.17 (16.88)	43.68 - 90.34	53.1 (24.79)	28.31 - 97.38	28	0.37
	%Time in Demanding	38.23 (32.51)	2.36 - 81.77	59.22 (33.11)	14.01 - 92.31	13	0.30
Left Shoulder	Mean (°)	31.59 (17.47)	11.05 - 60.32	23.75 (10.12)	7.77 - 38.84	36	0.40
	%Time in Static	72.78 (16.28)	46.08 - 88.31	73.26 (19.13)	43.68 - 96.49	28	1.00
	%Time in Demanding	21.78 (24.21)	0.29 - 68.74	4.94 (7.57)	0 - 21.7	40	0.19
Right Shoulder	Mean (°)	24.39 (11.63)	11.85 - 51.31	23.57 (9.2)	14.1 - 37.46	28	1.00
	%Time in Static	74.77 (14.3)	50.9 - 91.14	71.62 (19.06)	40.49 - 97.22	29	0.96
	%Time in Demanding	11.01 (12.55)	2.59 - 41.05	3.8 (4.55)	0.82 - 13.84	47	<b>0.03</b>

169 Bold *p*-value indicates a significant difference between conditions. Neck and trunk angles are on the sagittal plane,  
170 and negative angles represent extension. Shoulder angles are indicative of shoulder elevation relative to the calibration  
171 I-pose.

172

173 Table 2 summarizes the results for metrics of muscle activation. Using the exoskeleton decreased  
174 right deltoid 90<sup>th</sup>ile activation (from 15.4 to 7.5 %MVC). For the left trapezius, the exoskeleton caused  
175 decreases in 10<sup>th</sup>ile activation (from 1.0 to 0.6 %MVC), 50<sup>th</sup>ile activation (from 2.0 to 1.4 %MVC), and  
176 90<sup>th</sup>ile activation (from 11.6 to 4.7 %MVC), and an increase in MdPF (from 64.3 to 77.0 Hz). For the  
177 right erector spinae with the exoskeleton, 50<sup>th</sup>ile activation decreased (from 7.7 to 3.5 %MVC), as did  
178 90<sup>th</sup>ile activation (from 21.0 to 9.4 %MVC). No significant effect of exoskeleton use was found in the  
179 activations of the right trapezius, left deltoid, or left erector spinae. Other changes with exoskeleton use  
180 were notable, though not statistically significant: a decrease in 90<sup>th</sup>ile activation for the left deltoid and  
181 right trapezius, a decrease in MdPF of the right deltoid and left erector spinae, and a decrease in 10<sup>th</sup>ile  
182 activation of the right erector spinae. Comparison of the significant metrics per subject is included in the  
183 Appendix.

184

185 Table 2. Summary of muscle activation metrics.

Muscle	Metric	Condition				Baseline v. Exoskeleton Conditions	
		Baseline		Exoskeleton		Wilcoxon <i>W</i>	<i>p</i> -value
		Mean (SD)	Range	Mean (SD)	Range		
Left Deltoid	10%ile %MVC	0.72 (0.48)	0.28 - 2.05	0.84 (0.93)	0.29 - 3.37	71	0.98
	50%ile %MVC	1.72 (1.58)	0.53 - 6.45	1.92 (2.76)	0.45 - 9.5	81	0.55
	90%ile %MVC	7.85 (5.12)	2.44 - 18.05	6.24 (6.75)	1.04 - 21.93	97	0.12
	MdPF	59.91 (14.01)	38.18 - 95.78	57.21 (12.78)	43.39 - 88.77	106	0.46
Right Deltoid	10%ile %MVC	1.46 (1.73)	0.51 - 7.53	1.17 (1.37)	0.41 - 5.18	106	0.24
	50%ile %MVC	3.44 (4.6)	0.86 - 19.28	2.32 (2.41)	0.74 - 8.94	102	0.33
	90%ile %MVC	15.38 (9.37)	2.23 - 37.19	7.47 (5.67)	1.73 - 20.12	127	<b>0.02</b>
	MdPF	78.14 (22.73)	41.75 - 102.49	61.24 (29.75)	27.98 - 97.04	120	0.15
Left Trapezius	10%ile %MVC	1 (0.44)	0.63 - 2.42	0.66 (0.42)	0.2 - 1.69	129	<b>0.02</b>
	50%ile %MVC	2.3 (1.61)	1.27 - 7.63	1.43 (1.23)	0.33 - 4.75	127	<b>0.02</b>
	90%ile %MVC	11.56 (5.14)	4.62 - 21.3	4.71 (3.07)	1.15 - 10.97	147	<b>&lt;0.01</b>
	MdPF	64.27 (16.5)	26.96 - 79.71	76.95 (19.51)	33.57 - 105.33	44	<b>0.02</b>
Right Trapezius	10%ile %MVC	1.22 (0.7)	0.68 - 3.17	1.88 (3.1)	0.16 - 10.87	102	0.33
	50%ile %MVC	2.86 (2.18)	1.12 - 8.08	3.6 (5.34)	0.27 - 18.77	97	0.47
	90%ile %MVC	13.82 (6.97)	4.62 - 26.2	13.03 (17.22)	1.03 - 50.5	112	0.13
	Median Power Frequency	80.82 (14.15)	41.64 - 101.93	81.6 (14.69)	52.05 - 105.09	84	0.79
Left Lumbar Erector Spinae	10%ile %MVC	5.1 (4.15)	1.4 - 13.5	3.58 (3.17)	0.22 - 10.81	71	0.43
	50%ile %MVC	11.85 (6.21)	3.64 - 22.71	8.84 (7.22)	0.38 - 20.27	74	0.32
	90%ile %MVC	32.16 (19.03)	11.78 - 65.82	29.64 (29.85)	1.17 - 94.1	70	0.47
	MdPF	91 (29.92)	46.81 - 120.55	69.08 (26.52)	39.39 - 106.37	81	0.10
Right Lumbar Erector Spinae	10%ile %MVC	4.06 (3.73)	1.29 - 11.41	1.44 (0.72)	0.45 - 2.46	42	0.11
	50%ile %MVC	7.69 (4.29)	2.7 - 15.85	3.47 (1.91)	0.77 - 5.38	47	<b>0.03</b>
	90%ile %MVC	21 (13.18)	10.14 - 50.3	9.35 (5.33)	2.33 - 15.7	46	<b>0.04</b>
	MdPF	79.66 (28.12)	41.5 - 120.7	82.26 (18.09)	53.67 - 104.42	46	0.86

186 Bold *p*-values indicate significant difference between conditions.

187

188 Mean (SD) increases of overall discomfort from before to after procedures were 0.3 (0.9) and 0.4  
 189 (1.0) for the baseline and exoskeleton conditions, respectively, though this difference was not significant  
 190 ( $p = 0.88$ ). Changes for each body region are summarized in Table 3. Although decreases of perceived  
 191 effort with exoskeleton use were evident, none of the effects of exoskeleton use were significant (Figure 2).  
 192 SUS scores had a mean (SD) of 74.7 (3.2), with a range from 70 to 80 (max = 100).

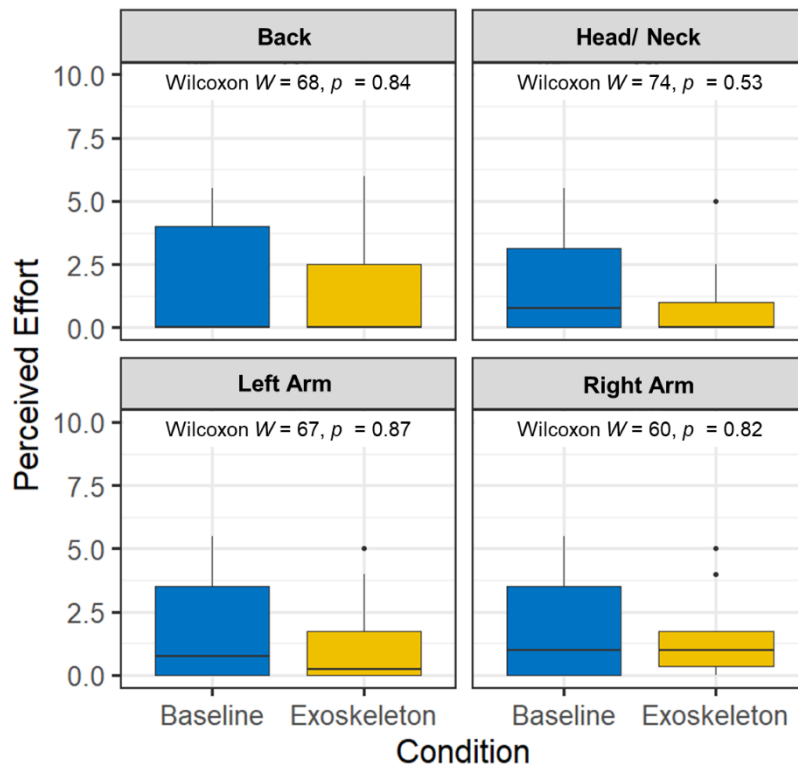
193

194 Table 3. Change in perceived discomfort at several body region (after - before procedure) in both the  
 195 baseline and exoskeleton conditions.

Body Region	Condition		Baseline v. Exoskeleton Conditions	
	Baseline Mean (SD)	Exoskeleton Mean (SD)	Wilcoxon <i>W</i>	<i>p</i> -value
Head	0.0 (0.0)	-0.1 (0.3)	65	0.27
Neck	0.1 (0.6)	0.0 (0.0)	59	1.00
Upper Back	0.5 (1.4)	0.0 (0.0)	68	0.26
Left Shoulder	0.1 (1.7)	0.1 (0.8)	54	0.72
Right Shoulder	0.0 (1.4)	0.1 (0.8)	51	0.52
Left Upper Arm	0.1 (1.0)	0.2 (1.2)	54	0.68
Right Upper Arm	0.2 (1.1)	0.3 (1.0)	56	0.86
Left Elbow	0.0 (0.0)	0.0 (0.0)	59	n/a
Right Elbow	0.0 (0.0)	0.0 (0.0)	59	n/a
Left Lower Arm	0.0 (0.0)	0.0 (0.0)	59	n/a
Right Lower Arm	0.0 (0.0)	0.0 (0.0)	59	n/a
Left Wrist/Palm	0.0 (0.0)	-0.1 (0.3)	65	0.27
Right Wrist/Palm	0.1 (0.3)	0.0 (0.0)	63	0.46
Left Fingers	0.0 (0.0)	0.1 (0.3)	52	0.27
Right Fingers	0.0 (0.0)	0.1 (0.3)	52	0.46
Lower Back	0.2 (1.3)	0.7 (1.3)	50	0.47
Buttock	0.1 (0.3)	0.0 (0.0)	63	0.46
Left Thigh	0.1 (0.3)	0.0 (0.0)	63	0.46
Right Thigh	0.2 (0.6)	0.0 (0.0)	63	0.46
Left Knee	0.0 (0.0)	0.0 (0.0)	59	n/a
Right Knee	0.0 (0.0)	0.0 (0.0)	59	n/a
Left Leg	0.3 (1.4)	-0.1 (0.3)	65	0.89
Right Leg	0.4 (1.4)	0.0 (0.0)	63	0.46
Left Ankle/Foot	-0.2 (0.6)	-0.1 (0.3)	60	0.27
Right Ankle/Foot	0.1 (1.3)	0.0 (0.0)	63	0.65

196 *p*-value n/a due to no differences between conditions.

197



198

199 Figure 2. Perceived effort at four body regions in the baseline ( $n = 13$ ) and exoskeleton ( $n = 9$ ) conditions.

200

201 **Discussion**

202 MS symptoms, fatigue, and injuries have an important impact on worker health and performance  
 203 in surgical environments (Athanasiadis et al., 2021; Dalager et al., 2020). Surgical team members often  
 204 experience MS symptoms that include discomfort or pain during and after surgery (Cha et al., 2020). In this  
 205 study, we investigated the use of an arm-support exoskeleton as an intervention during surgery to reduce  
 206 MS symptoms and fatigue. This pilot implementation of an exoskeleton provided preliminary evidence that  
 207 passive arm-support exoskeleton technology has the potential to alleviate physical demands among surgical  
 208 team members and reduce indicators of MS symptoms.

209 Use of the exoskeleton did not significantly change the participants' postures angles and time in  
 210 static postures, which suggests that the technology did not interfere with the surgical work tasks. Moreover,

211 the decrease of time in demanding shoulders postures indicates that the exoskeleton led to participants  
212 remaining closer to neutral, non-elevated shoulder orientations. This change could be due to the exoskeleton  
213 shoulder straps restricting movement and rounding of the shoulders, which then caused participants to  
214 increase trunk flexion to be closer to the patient/surgical field (note that there was a non-significant increase  
215 in mean trunk flexion with the exoskeleton).

216         Decreases in muscle activation metrics were observed with the exoskeleton. The decreases in peak  
217 (90<sup>th</sup>%ile) muscle activation of the right deltoid, left trapezius, and right erector spinae suggest that the  
218 exoskeleton provided support to the participants' shoulders during the operations. These finding agree with  
219 a previous study that reported a reduction in shoulder muscle activity during simulated surgical tasks when  
220 using the same arm-support exoskeleton used here (Tetteh et al., 2022). Moreover, although the exoskeleton  
221 shifts the upper extremity load to other body regions, there was no indication of increased effort in the back  
222 when using the device among the participants. In addition, there was a lower MdPF in the baseline condition,  
223 suggesting more fatigue than when using the exoskeleton (De Luca, 1997; Merletti et al., 1991). This  
224 reduction in fatigue could be due to the changes in postures with the exoskeleton. The general decrease in  
225 muscle activation metrics with the exoskeleton, with the consistency of posture angles while using and not  
226 using the technology, are promising indicators that the exoskeleton reduces muscle activation of users  
227 during surgery.

228         In contrast, increased signs of muscle fatigue were observed when using the exoskeleton for the  
229 right deltoid (i.e., decrease MdPF). Surgical trainee participants noted that the added resistance during fine  
230 motor control tasks such as suturing were more difficult with the exoskeleton, due to increased effort to  
231 position the arms. This resistance may have been particularly noticeable since all participants were right-  
232 hand dominant and often completed tasks with their dominant arm. Signs of fatigue could also be indicative  
233 of the task demand effects on the right deltoid, regardless of wearing an exoskeleton. Moreover, although  
234 the exoskeleton could cause compensatory responses in other body regions, there was no indication of  
235 increased effort in the back when using the device among the participants during surgery, which agrees  
236 with results from other studies (Desbrosses et al., 2021; Ojelade et al., 2023).

237           From the survey responses, participants did not note significantly more discomfort or perceived  
238 effort while completing procedures while wearing the exoskeleton. Most participants also noted that the  
239 device was not distracting and did not require more effort than performing the procedure with the  
240 exoskeleton. Moreover, participants reported that trunk postures remained closer to neutral due to the rigid  
241 structure of the device, which in turn may have led to increased neck extension to accommodate their  
242 positioning for proper visualization for the OR monitors. Several participants also stated feeling increased  
243 resistance on the arms and difficulty in turning their wrists due to the cuffs pushing against their arms,  
244 especially during suturing. One participant noted readjusting their arms for better positioning and support,  
245 due to feeling that their arm was not centered on the arm cuff. However, from the usability survey responses,  
246 the exoskeleton was considered usable and within the “OK” to “Excellent” ranges (Bangor et al., 2009).  
247 This acceptable range of usability following use *in situ* shows the potential for the exoskeleton use to  
248 provide upper body support to surgical team members in the OR.

249           Among the surgical roles included this work, arm-support exoskeletons may be most beneficial for  
250 and least hinder the work tasks of the surgical technicians. Attending surgeons and surgical trainees who  
251 complete fine motor tasks indicated that the device may be more helpful for tasks not requiring fine  
252 movements. The surgical technician, who typically does not have to complete fine motors tasks, did not  
253 echo this concern, suggesting that the technology may benefit individuals who are assisting the surgical  
254 team during tasks such as holding the endoscope (Cha et al., 2020).

255           When comparing our findings from live surgeries to studies in live or simulated surgeries, similar  
256 objective and subjective findings were found. Tetteh et al. (2022) reported reduced medial deltoid muscle  
257 activity during simulated vascular surgery tasks, which complements our findings. Overall decreases in  
258 perceived discomfort/pain were found in this and the work of Liu et al. (2018); specifically, both studies  
259 reported decreases in discomfort in the shoulders and upper arms when using the exoskeleton. In addition,  
260 exoskeleton usability scores were lower in live vs. simulated scenarios (Cha et al., 2020), although these  
261 scores remained in a positive range in the former. Thus, while findings from simulation studies may not

262 fully represent the challenges of live surgeries, the consistency in overall findings suggests that arm-support  
263 exoskeletons can be a tool for surgical staff to reduce musculoskeletal pains and injuries (Li et al., 2023).

264 Future work is needed to expand on these preliminary results. From our initial observations, the  
265 types of procedures included may not be the optimal procedures to benefit from arm support. Authors of a  
266 previous study noted that the use of exoskeletons in specialties with longer procedure durations (e.g., greater  
267 than three hours) may be the most effective (Cha et al., 2020). Specialties with different distributions of  
268 task demands, such as ear, nose, and throat procedures, or those needed in microsurgery (Yu et al., 2014,  
269 2016), may include different task demands in which the exoskeleton could support the long static postures  
270 typically required. Additional physiological indicators, such as energy expenditure and EMG from other  
271 back muscles (e.g., longissimus), could be obtained to better understand the effects of exoskeletons on users  
272 (Ivaldi et al., 2021; Maurice et al., 2019). Furthermore, although the baseline and exoskeleton procedures  
273 here were in the same specialty, further work should investigate specific task demands for different surgical  
274 roles during the procedure. For example, such could parse outcome metrics for each surgical step and  
275 characterize the duration in specific postures, Doing so would facilitate direct comparisons of  
276 biomechanical indicators with vs. without the technology and identify if exoskeleton support may be more  
277 beneficial for particular surgical steps and associated postures. (Athanasiadis et al., 2021; Meltzer et al.,  
278 2020; Yu et al., 2017). Doing so will build on the limited reported of longitudinal studies and help in  
279 understanding cumulative effects of exoskeletons (Kim et al., 2021). Finally, exoskeleton design aspects  
280 should be further explored to understand individual considerations of users for proper fit and appropriate  
281 assistance level to complete intraoperative tasks, especially considering the diversity of gender and age  
282 (McFarland et al., 2022). Further evaluation on different exoskeleton designs (e.g., back-support instead of  
283 arm-support) are also warranted.

284 In conclusion, arm-support passive exoskeleton technology has the potential to be an effective  
285 wearable intervention to reduce MS symptoms among surgical team members. With increased sample size  
286 with diversity of team member roles and types of procedures, the generalizability of the results will be

287 increased. If evidence of the reduction of MS symptoms from the use of exoskeletons are found, training  
288 and education strategies should be developed to facilitate integration for safe and effective adoption.

289

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293

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295 The authors have no conflict of interest to report.

296

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302

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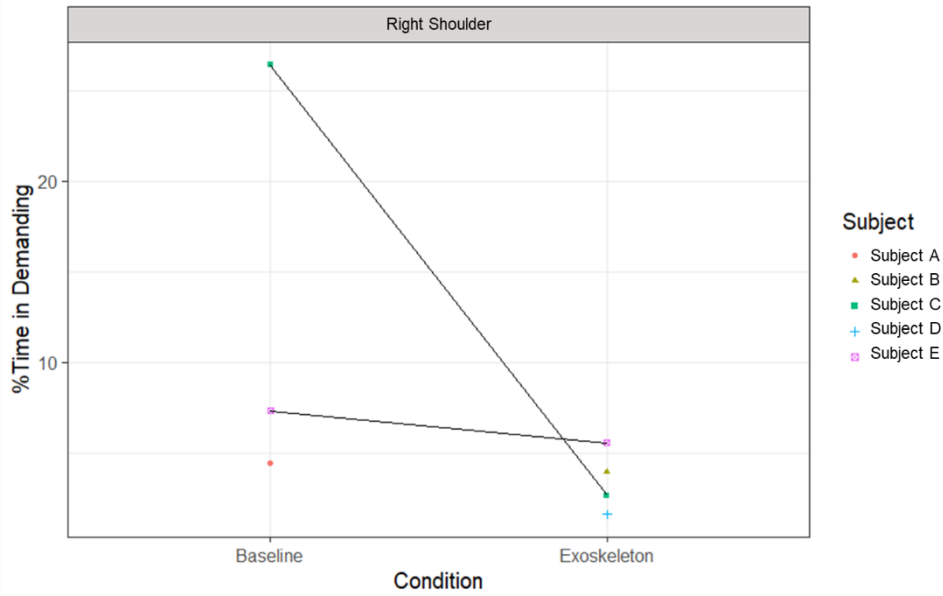
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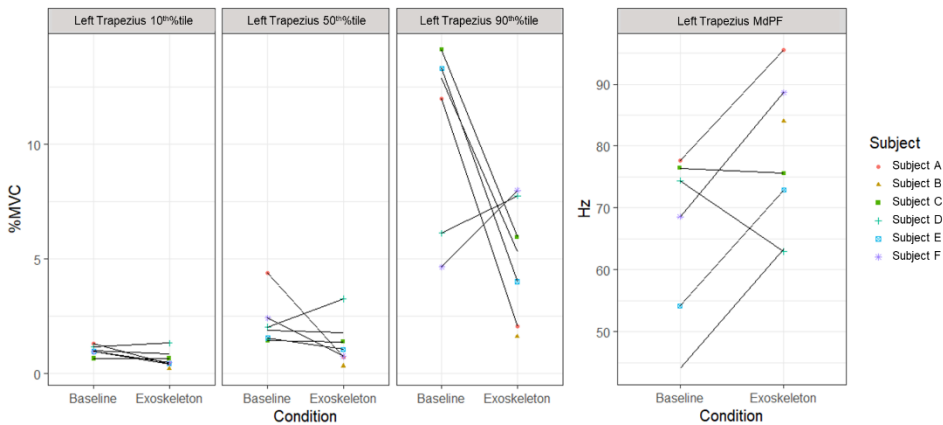
485 Appendix

486 Figure A1: Subject-specific responses with and without exoskeleton regarding the time in demanding  
 487 postures of the right shoulder. Comparisons were not possible for three subjects due to missing data.  
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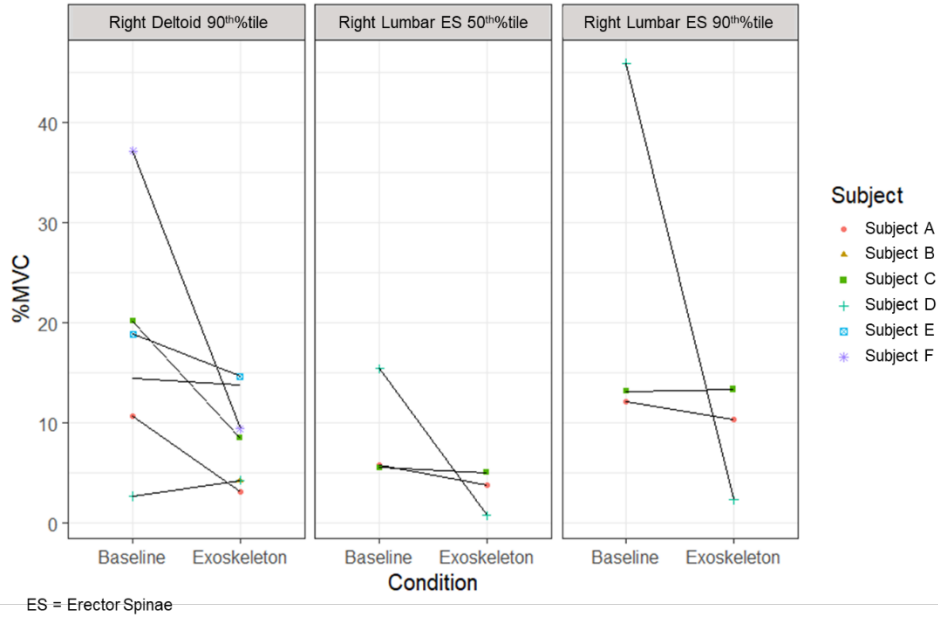
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Figure A2: Subject-specific responses with and without exoskeleton regarding muscle activity metrics of left trapezius. Comparisons were not possible for one subject due to missing data.



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Figure A3: Subject-specific responses with and without exoskeleton regarding muscle activity metrics of 90th%tile right deltoid and 50th%tile and 90th%tile right lumbar erector spinae. Comparisons were not possible for one subject for the right deltoid and four participants for the right erector spinae due to missing data.



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