

1 Exploring the sensory characteristics of Virginia ciders through descriptive analysis and 2 external preference mapping

3
4 Elizabeth Cole¹, Amanda C. Stewart¹, Elizabeth A. B. Chang¹, Jacob Lahne^{1*}

5
6 Department of Food Science and Technology, Virginia Tech, Blacksburg, VA 24060 USA

7
8 *email: jlahne@vt.edu, phone: +1-540-231-7428

9 10 Abstract

11
12 The cider industry has experienced recent growth within the USA and Virginia in
13 particular. However, the sensory characteristics and drivers of consumer acceptance of ciders
14 are largely uncharacterized. Therefore, this work describes the sensory profiles of commercial
15 Virginia ciders and links these to consumer acceptance. In study 1, a descriptive analysis (DA)
16 of 24 representative ciders from 16 producers in Virginia was conducted: 6 panelists defined 48
17 descriptive terms for ciders. In study 2, a consumer acceptance study was conducted on 8
18 ciders from the DA with 67 subjects. For the DA study, 22 descriptors were found to be
19 significant, and multivariate analyses identified 6 groups. In the consumer study, external
20 preference mapping was conducted to identify 3 clusters of consumers with distinctive patterns
21 of sensor preference. The largest cluster favored sweet ciders without off-flavors; a second,
22 smaller cluster favored sweetness even in the presence of off-flavors; and the smallest cluster
23 disliked sweetness in ciders and was intolerant of off-flavors. We describe these groups'
24 demographic and consumption profiles. All ciders' basic chemistry was within previously
25 reported ranges, and expected relationships between flavor and chemistry were observed. We
26 were able to establish sensory profiles for Virginia ciders, and tentatively link sensory profiles
27 and consumer acceptance. Overall, this work adds to a small-but-growing body of knowledge
28 about ciders' sensory properties. Producers can use the sensory profiles in comparison to other
29 regions' ciders to establish regional sensory profiles, and the consumer preference map to
30 understand how to capitalize on their ciders' distinct profiles.

31
32 **Keywords:** cider; descriptive analysis; sensory evaluation; consumer acceptance; preference
33 mapping

34
35 **Word Count:** 6835

1
2
3
4 **37 1. Introduction**
5 **38**

6 **39** Cider was once the most popular alcoholic beverage in North America in the 18th and 19th
7 **40** centuries (34). In the modern US, “cider” typically refers to the unfiltered sweet juice made from
8 **41** apples, whereas “hard cider” refers to the fermented, alcoholic product made from apples, but in
9 **42** the rest of the world “cider” refers to the alcoholic beverage (12,32). In deference to the majority
10 **43** usage, in this manuscript we adopt the latter terminology: “cider” will refer to the alcoholic
11 **44** beverage. Over the intervening two and a half centuries, due to factors including urbanization
12 **45** due to industrialization, Prohibition, and the increased mass-production of competitive products
13 **46** such as beer, cider fell out of popularity, until it experienced a popular resurgence in the last two
14 **47** decades (32,34). Cider is a growing industry, and is a preferred beverage among younger
15 **48** consumers (16). The cider industry in the United States generated an annual revenue of
16 **49** \$517.26 million USD between 2016 and 2021, with much consumer interest focusing on “craft”
17 **50** or locally produced ciders (6).
18 **51**

19 **52** Virginia is the sixth largest producer of apples within the United States, and Virginia lists
20 **53** apples as its sixteenth top agricultural commodity (31). There are more than 200 apple varieties
21 **54** grown in the state of Virginia, including both cider and dessert apples (2,3). In the state of
22 **55** Virginia, there are currently 32 cider producers. Six of these producers also act as wineries,
23 **56** breweries, or distilleries. This information was collected by performing a web search for Virginia
24 **57** cider producers with the key words: “Virginia”, “cider”, “hard cider”, “cider producer”, and “craft
25 **58** cider”. Results were crosschecked with information from the Virginia Association of Cidermakers
26 **59** (30).
27 **60**

28 **61** Despite the growing popularity of cider in Virginia and the US as a whole, there is very little
29 **62** published knowledge on the nature, origins, or importance of sensory profiles of cider. Early
30 **63** work by Williams (36) produced a sensory lexicon for British cider; while this work showed the
31 **64** diverse possible sensory profiles in ciders, it is more than half a century old and applies largely
32 **65** to cider produced with different apple cultivars and with different processing methods and
33 **66** traditions than are currently used in Virginia and the US as a whole.

34 **67** Currently, there is a knowledge gap in terms of defining descriptive language for not only
35 **68** Virginia ciders, but all ciders. Williams (1975) created a flavor wheel, but little work on
36 **69** descriptive language for cider has been completed since. Further research on European cider
37 **70** varieties demonstrated that there is a broad range of cider flavors, and that ciders differ in
38 **71** flavors based on production method (11) and place of origin (22); these conclusions highlight
39 **72** the need for more research into American ciders. In the US, Tozer et al. (27) demonstrated that
40 **73** consumers were not able to describe their sensory experience of ciders consistently, which led
41 **74** to a mismatch between their expectations and experiences. Fabien-Ouellet and Conner (4), in
42 **75** qualitative research with cider producers, identify this mismatch as a key barrier to continued
43 **76** growth of the US cider market sector.

44 **77** The American Cider Association called for work to be conducted to develop a sensory
45 **78** lexicon for American ciders in 2019, but this has not yet been accomplished (15). However,
46 **79** several pilot studies exploring the diversity of flavors in American ciders illustrate the need for
47 **80** this work. For example, Jamir et al. (9) used rapid sensory methods to produce flavor profiles for
48 **81** a set of ciders from two different cultural groups (American and Chinese college students). The
49 **82** researchers found strong diversity in flavors both within and between groups, and highlighted
50 **83** the need for a standardized lexicon (9). Phetxumphou et al. (19) created a functional preliminary
51 **84** lexicon for Virginia ciders using open comments and Check-All-That-Apply (CATA) and
52 **85** suggested a descriptive analysis could help produce a broader and more detailed lexicon for all
53 **86** cider. Kessinger et al. (10) used sorting methods to show that Virginia ciders are diverse in
54 **87** flavors, and that without a standardized lexicon consumers and producers use different terms to
55
56
57
58
59
60
61
62
63
64
65

1
2
3
4 87 describe the same ciders. Littleson et al. (14) used descriptive analysis (DA) to define a lexicon
5 88 and quantify the sensory profiles of 4 experimental ciders produced with different varieties and
6 89 fermentation protocols. To our knowledge, these authors were the first to report a DA approach
7 90 with American ciders, and they were able to demonstrate quantitative, significant differences
8 91 among their experimental ciders. Thus, it is clear that Virginian (and American) ciders have
9 92 diverse sensory profiles, that DA is an effective tool to define these sensory profiles, and that
10 93 these sensory profiles are key to allowing producers and consumers to effectively communicate
11 94 and match expectations to experiences.

12 95 To address this knowledge gap, we report two main and one supplementary study on
13 96 Virginia ciders. In the first study, a descriptive analysis (DA) was completed using $n = 6$
14 97 panelists who defined and evaluated a total of 48 attributes for $k = 24$ Virginia ciders. Next, a
15 98 consumer study was completed to understand the relationships between these sensory
16 99 attributes and overall liking, willingness to pay and purchasing intent for Virginia ciders: a subset
17 100 of $k = 8$ representative ciders from those used in the DA were evaluated by $k = 67$ cider
18 101 consumers, and external preference mapping was conducted. Finally, to supplement the
19 102 sensory analyses, a standard panel of cider chemistry was measured on all $k = 24$ ciders used
20 103 in the DA.
21 104

24 105 **2. Materials and Methods**

26 107 **2.1. Study 1: Descriptive analysis of Virginia hard ciders**

28 109 *2.1.1. Samples*

30 110 For the DA study, samples were chosen by contacting the 32 known Virginia cider
31 111 producers identified in a web search (30). Each cidery was requested to suggest their “flagship”
32 112 cider that was “most typical” and “best represented” their cidery. Out of the 32 producers, 16
33 113 producers responded with 1-2 suggested ciders to include in the study. In the end, a total of 24
34 114 Virginia ciders were identified and purchased from retailers in the Blacksburg, VA area or
35 115 shipped from producers’ online shops. Samples are described in Table 1; we have anonymized
36 116 producers and ciders. Based on information from packaging or website descriptions, 17 of these
37 117 ciders were blends, 5 of them were single cultivars, and 2 could not be determined. Additionally,
38 118 13 were packed in 750mL bottles, 2 in 500mL bottles, 4 in 16oz cans, 3 in 12 oz cans, 2 in 12
39 119 oz bottles.
40 120

42 121 *2.1.2. Subjects*

43 122 Panelists were recruited from Virginia Tech and the Blacksburg, VA, USA communities.
44 123 Panelists were screened to ensure that they were over the age of 21, not currently pregnant,
45 124 had previously consumed alcoholic beverages, no known allergies to alcohol, apple cider, or
46 125 any other fermented beverage, and were fully vaccinated against COVID-19. Because of
47 126 restrictions on gatherings imposed by the COVID-19 pandemic, a total of 6 panelists
48 127 participated in this study (4 male, 2 female). All panelists were between the ages of 21-30.
49 128 Panelists did not receive compensation for participating in the study but were able to take
50 129 snacks at the end of every training and evaluation session. Subjects gave informed signed
51 130 consent for their participation. This study was approved by the Virginia Tech Institutional Review
52 131 Board (IRB 19-1067).
53 132

55 133 *2.1.3. Experimental Design*

56 134 For all sessions, ciders were placed in a commercial refrigerator a day before the sessions
57 135 to ensure each of the ciders were chilled to approximately 2 °C. For each session, 1.5 oz of
58 136 each cider sample used in that session was poured 10 minutes before the session started into
59 137 black wine glasses labeled with blinding codes and covered with a watch glass. Panelists were
60 138
61
62
63
64
65

1
2
3
4 138 instructed to smell and taste the ciders and expectorate the sample after tasting. Panelists were
5 139 also instructed to clean their palates between samples by taking a sip of water and a bite of an
6 140 unsalted saltine cracker.

7 141 Training and data collection followed the guidelines for DA laid out by Heymann et al. (7).
8 142 Briefly, panelists participated in 8, 1-hour training sessions. In training sessions, panelists were
9 143 served with 3-4 cider samples from the sample set in Table 1 per session, and were exposed to
10 144 all samples at least once. Panelists generated descriptors for the ciders and suggested and
11 145 approved reference standards (see Table 2).

12 146 After training was completed, data collection was accomplished in individual booths with
13 147 neutral lighting, using Compusense Cloud (Guelph, ON, Canada). A design was adapted from a
14 148 previous study on sparkling wines by Hood White & Heymann (8) to minimize both product
15 149 waste and sensory changes from carbonation loss. All panelists evaluated all samples in
16 150 duplicate, in a randomized, Williams Block Design. However, each panelist received the same
17 151 samples on the same day of testing, so presentation order randomization was between
18 152 replicates, rather than between each panelist. This was done in an effort to present samples on
19 153 the day the bottle or can was opened, while also limiting the cost of samples, due to some of the
20 154 more expensive samples evaluated being available in larger format bottles.

21 155 Ciders were poured 10 minutes prior to a panelist's arrival, and then the remainder of the
22 156 bottle or can was transferred to an air-tight, 1000 mL glass flask equipped with a nalgene cap.
23 157 All panelist sessions on a given day were in a 3-hour block. Six (6) cider samples were
24 158 presented to panelists per session, and the sample set was evaluated in duplicate over the
25 159 course of the individual sessions. Panelists rated the intensity of each descriptor in each cider
26 160 on a 15-point line scale ranging from "None" to "Very High". Panelists were presented with all
27 161 references standards and were asked to review them once a week during evaluation sessions.

31 162 2.1.4. Data Analysis

32 163 All statistical analyses were completed in R (23) according to the standard methods laid out
33 164 by Heymann et al. (7). The data from the descriptive analysis was first analyzed by a three-way
34 165 multivariate analysis of variance (MANOVA) (*sample x panelists x replication*) with two-way
35 166 interactions. A three-way univariate analysis of variance (ANOVA) (*sample x panelists x*
36 167 *replication*) was completed for each of the individual descriptive terms, with two-way
37 168 interactions. For each descriptor, if *sample x subject* or *sample x rep interactions* were
38 169 significant, a pseudomixed test was conducted using the larger interaction effect as the error
39 170 term (7). Following these omnibus tests, Tukey's Honestly Significant Differences (HSD) test
40 171 was used to identify significant pairwise differences for each descriptor among samples. For all
41 172 tests, significance was defined as $p < 0.05$. Principal Component Analysis (PCA) was used to
42 173 visualize relationships among both the cider samples and sensory attributes. Groups of ciders
43 174 were identified using Hierarchical Cluster Analysis (HCA) with Ward's method on the PCA
44 175 space.
45 176
46 177

48 178 2.2. Study 2: Consumer acceptance and preference mapping

49 179 2.2.1. Samples

50 180 In order to select a representative sample of ciders from the DA study for further evaluation,
51 181 the PCA plot was used to choose eight samples: two from every quadrant of the first two
52 182 dimensions of the PCA (see Figure 1 and Table 1). Within each quadrant, samples that were
53 183 not close to each other were selected to maximize sample variation among those select for this
54 184 subset. Samples were purchased from retailers in the Blacksburg, VA, USA area or shipped
55 185 from producers' online shops
56 186
57 187

58 188 2.2.2. Subjects

1
2
3
4 189 Subjects (N = 67) were recruited from the Blacksburg, VA, USA and Virginia Tech
5 190 community. Subjects were screened to ensure that they were over the age of 21, not currently
6 191 pregnant, had previously consumed alcoholic beverages, had no known allergies to alcohol,
7 192 apples, apple cider, or any other fermented beverage, and were fully vaccinated against
8 193 COVID-19. This study was approved by the Virginia Tech Institutional Review Board (IRB 21-
9 194 1045).

11 195 *2.2.3. Experimental Design*

12 196 Subjects were presented a total of 8 cider samples in randomized, sequential, monadic
13 197 order as 1.5 oz pours in black wine glasses which completely obscured the appearance of the
14 198 ciders. The cider was chilled at in the refrigerator at 1 °C, and serving commenced only as
15 199 panelists entered the booths. On each study day, as the first panelists came in, cider was
16 200 transferred from original packaging into air-tight, 1000 mL glass flasks equipped with airtight
17 201 screw caps. The flasks were subsequently stored in the refrigerator for 3 hours after first filling.
18 202 After that time period (or if the volume was exhausted), the flasks were emptied and refilled to
19 203 maintain approximately consistent carbonation (8).
20 204

21 205 Subjects were first asked a series of demographic and consumption questions: age range,
22 206 gender identity, income range, education level, and cider consumption frequency. For each of
23 207 the 8 cider samples, subjects rated liking on a standard 9-point hedonic scale. Then, subjects
24 208 were asked to rate their purchasing intent on a 5-point scale, ranging from “definitely will not
25 209 buy” to “definitely will buy”. Finally, subjects used a marked line scale to indicate how much they
26 210 would be willing to pay for a 6-pack of 12oz cans of that particular cider, with prices ranging
27 211 from \$11-\$15 USD in \$0.50 increments. This packaging size was chosen because 12 oz 6-
28 212 packs accounted for the plurality (47%) of all off-premise cider sale shares in 2021 (17). The
29 213 price range was based on the median of the price range for this volume of cider for all 24 ciders
30 214 in the study. All data was collected using Compusense Cloud (Guelph, Ontario, Canada).

31 215 *2.2.4. Data Analysis*

32 216 All statistical analyses were completed in R (23). Consumer data was treated in several
33 217 ways. First, external preference mapping and clustering was accomplished using the Clustering
34 218 around Latent Variables (CLV) approach (29). Briefly, CLV simultaneously identifies clusters of
35 219 consumers with similar patterns of liking for a particular set of products and sets of products with
36 220 a similar set of attributes that fit those consumer liking patterns in an iterative, optimization
37 221 framework (28). Following CLV, Partial Least Squares Regression (PLS-R) was used to
38 222 visualize the relationships among the identified consumer clusters, the products, and the
39 223 sensory attributes.

40 224 For each cluster, demographic and purchasing data were tabulated as proportions. Fisher’s
41 225 Exact Test was used to test for significant differences in patterns between clusters. Purchasing
42 226 intent was treated as numerical, and is reported as mean and standard deviation for each cider
43 227 for each cluster. For each subject and cider, willingness-to-pay (WTP) was only considered for
44 228 ciders rated 3-5 on the 5-pt purchase scale; after that filtering, WTP was calculated as mean
45 229 and standard deviation for each cider for each cluster.

46 230 **2.3. Study 3: Supplemental chemical analysis of Virginia ciders**

47 231 *2.3.1. Samples*

48 232 All 24 ciders from the DA (Table 1) were analyzed for basic cider chemistry parameters
49 233 (see below).
50 234

51 235 *2.3.2. Experimental Design*

1
2
3
4 238 The following analyses were completed on each of the cider samples, pH (Ion probe, AOAC
5 239 Official Method 960.19); Titratable Acidity (Titration, AOAC Method 960.12); Volatile Acidity
6 240 (Cash Still and Titration, AOAC Method 964.08, TTB Method SSD:TM:502 modifications); Total
7 241 SO₂ (Aeration & Oxidation, modifications for Free Sulfite Quantification SSD:TM:500); Free SO₂
8 242 (Aeration & Oxidation, modifications for Free Sulfite Quantification SSD:TM:500); Residual
9 243 Sugars (Megazyme Sucrose/D-Fructose/D-Glucose Assay Kit Assay Kit, Megazyme
10 244 International, Wicklow, Ireland); Total Polyphenols (Folin-Ciocalteu (F-C)); Malic Acid
11 245 (Megazyme Malic Acid Enzymatic Kit, Megazyme International, Wicklow, Ireland); CO₂ (Anton
12 246 Paar: PBA (Package Beverage Analyzer)); ABV (Anton Paar: PBA (Package Beverage
13 247 Analyzer)).
14 248

15 248 16 249 2.3.3. Data Analysis

17 250 All statistical analyses were completed in R (23). For each measurement, a one-way
18 251 univariate analysis of variance (ANOVA) was performed with sample as the independent
19 252 variable to identify any significant differences. For each measurement, Tukey's Honestly
20 253 Significant Differences (HSD) test was used to identify any pairwise differences among
21 254 samples. Significance was identified at $p < 0.05$. The chemical analysis data was expressed in
22 255 mean \pm standard deviation. Alcohol and CO₂ were not measured in duplicate because of limited
23 256 sample quantity, and so were not included in ANOVA and posthoc testing.
24 257

25 257 26 258 3. Results and Discussion

27 259 28 259 29 260 3.1. Descriptive analysis

30 261
31 262 A descriptive analysis (DA) was conducted with 6 trained panelists to determine the
32 263 sensory attributes of 24 Virginia ciders. The panel defined and approved a total of 48 attributes
33 264 for the Virginia ciders: 13 flavor (retronasal) attributes, 20 aroma (orthonasal) attributes, 3 taste
34 265 attributes, and 12 mouthfeel attributes (see Table 2). Each of the attributes was anchored by a
35 266 reference that was approved and defined by the 6 panelists in consensus (Table 1).

36 267
37 267 A three-way MANOVA showed there was not a significant interaction between samples
38 268 and replicates (approx. $F_{1104,1567} = 0.99, NS$) but that there was a significant interaction between
39 269 samples and subjects (approx. $F_{5520,3798} = 1.38, p < 0.05$), which is common in DA studies. To
40 270 account for this, 3-way pseudomixed univariate ANOVA was conducted for each of the 48
41 271 attributes, resulting in a finding of significant differences among samples for 22 of these
42 272 attributes (see Table 2).
43 273

44 274 Principal Component Analysis (PCA) was used to visualize the overall pattern of
45 275 variation among samples in mean attribute intensity for the significant attributes. Figure 1 shows
46 276 the PCA score (product) and loading (attribute) plots for the first two dimensions of the PCA
47 277 analysis, accounting for a total of 59.96% of variance. The expected variance explained by any
48 278 principal component in the absence of variable correlation would be $100/22 = 4.09\%$, making
49 279 these two dimensions highly effective in explaining a much greater than expected amount of
50 280 variation. Non-significant attributes were projected into the PCA space as supplementary
51 281 variables in order to help explain the space (1). The first dimension was most positively
52 282 correlated with attributes *sour*, *tingly*, *sharp*, *sour candy*, and *bubbly*, and most negatively
53 283 correlated with attributes *smooth*, *flat*, *watery*, *sweet*, and *earthy*. The second dimension was
54 284 most positively correlated with terms like *smokey*, *bitter*, *pungent*, *urine*, and *sulfur*, and most
55 285 negatively correlated with *apple juice*, *green apple*, *sweet*, *smooth*, and *bubbly*. The second
56 286 dimension particularly was positively correlated with a number of potential off-flavors in cider,
57 287 although it is interesting to note that the presence of the potentially desirable *bitter* taste is
58 288 correlated with these same terms. The cider samples themselves can also be understood in
59 287 terms of their association with the flavor terms: C9, C16 and C15 were given high intensity
60 288
61
62
63
64
65

1
2
3
4 289 ratings for *smokey, bitter pungent, grapefruit, alcohol, and citrus*; C6, C5, C4, C13, C2, C19,
5 290 C21, C11 and C3 were characterized by descriptors such as *apple juice, green apple, bubbly,*
6 291 *sour candy, sharp, sour, and tingly*; C8, C7, C18, C1, C20, C22, and C24 were described as
7 292 *sweet, smooth, and watery*; and lastly C14, C23, C10, C17 and C12 were characterized as *rot,*
8 293 *sulfur, urine, earthy, flat, and green vegetable.*

10 294 The cider samples were clustered into six groups using Hierarchical Cluster Analysis
11 295 (HCA) based on the distances among the samples in the space defined by the PCA. Six
12 296 clusters were selected manually because of the presence of two clear isolates in the main
13 297 descriptive space of the PCA: C15 and C12. As is evident from the PCA scores and loadings
14 298 plots (Figures 1), specifying 6 clusters produces compact clusters with reasonably well-defined
15 299 sensory characteristics. The two outliers (C15 and C12) are already well separated in the first
16 300 two dimensions, but can be even more clearly distinguished in Dimension 3 (results not shown).

17 301 The clusters represent groups of ciders with similar sensory attributes—these are
18 302 possible prototypes for cider characters in Virginia (see Figure 1 for reference to the following).
19 303 The ciders in Cluster 1 were mostly associated with *sweet, smooth, watery, flat, and apple juice.*
20 304 Cluster 2 was associated with *sweet, smooth, rot, earthy, green vegetable, flat,* and to a lesser
21 305 degree *urine* and *sulfur*. Cluster 3 was associated with *citrus* and *alcohol* attributes, as well as to
22 306 a lesser degree the cluster of attributes *sharp, tingly, sour, bubbly,* etc. Cluster 4 is the singular
23 307 C12, which is associated with a number of potential off-flavors associated with fermentation
24 308 problems and/or and microbiological instability, such as *sweet, urine,* and *sulfur*. Cluster 5 is
25 309 associated with *sour, tingly, sharp, sour candy, green apple, and bubbly.* Lastly, cluster 6
26 310 contains the other singular sample, C15, which is associated with *smokey, bitter, grapefruit,*
27 311 *alcohol, and pungent.*

30 312 Interestingly, 5 of the ciders contained the apple variety Virginia Hewes Crab, which is a
31 313 crab apple grown in Virginia. While the current study was not designed to assess cultivar
32 314 characteristics, it is worth considering whether ciders made with the same apple have similar
33 315 flavors. Samples C2, C4, C5, and C17 were described as single cultivar ciders containing
34 316 Virginia Hewes Crab, while C16 was blended with a total of seven other apple varieties in
35 317 addition to the Virginia Hewes Crab. In the PCA plot it is apparent that 4 of these ciders have
36 318 relatively similar characteristics: C2, C4, C5, and C16. However, one of the single-cultivar ciders
37 319 containing this apple (C17) is quite distinct from the other 4. Therefore, it is fair to conclude that
38 320 even though all these ciders contain the same cider apple, their flavor profiles are not
39 321 predictably similar. This could be due to a variety of reasons, such as but not limited to
40 322 fermentation method, adjuncts, cider style, apple maturity, filtration, chemical and
41 323 microbiological stabilization, or packaging method and materia (35).

44 325 **3.2. Consumer studies**

45 326
46 327 In Study 2, 67 cider consumers rated their overall liking for 8 representative ciders from the
47 328 DA sample set (Table 1), and answered questions about demographics and purchasing and
48 329 consumption habits (Table 3). This was a relatively small sample size for a consumer study, as
49 330 recruitment and sampling efforts were hindered by the continued impact of the COVID-19
50 331 pandemic. However, results can still provide some insight into possible preference and
51 332 consumption patterns for cider consumers.
52 333

54 334 **3.2.1 Preference mapping and clustering**

55 335 Using the Clustering around Latent Variables (CLV; 29) technique, consumers were
56 336 clustered into groups based on their patterns of liking for ciders with distinct sensory profiles.
57 337 Here, we report the patterns of liking for the ciders in general and in the identified clusters;
58 338 below (section 3.2.2 and 3.2.3) we discuss the demographic and purchasing patterns in the
59 339 identified clusters.
60 339

1
2
3
4 340 The CLV analysis identified 3 clusters of consumers based on patterns of liking (Figure 2).
5 341 In cluster 1 ($n = 32$), the samples that were most liked overall were C1, C3, C7, and C21. The
6 342 attributes that were most positively loaded for consumers in cluster 1 were *apple juice*, *smooth*,
7 343 *sweet*, and *green apple*. The second largest cluster, cluster 2 ($n = 21$) most preferred ciders C7
8 344 and C12, with a mild liking for C23, and consumers in this cluster showed strong preferences for
9 345 the attributes *sweet* and *smooth*, and in contrast to the other two clusters also showed (smaller)
10 346 positive loadings for flaws such as *urine*, *sulfur*, and *earthy*. The third and smallest group of
11 347 consumers, cluster 3 ($n = 14$) preferred a distinct set of samples: C3, C9, C16, and C21. The
12 348 attributes that were most positively loaded for cluster 3 were *sour*, *sour candy*, *sharp*, *green*
13 349 *apple*, *tingly*, *bubbly*, and *grapefruit*. Because CLV provides both patterns of liking (the ciders
14 350 liked by each cluster) and explanations based on the attributes describing those patterns, we
15 351 are able to draw some conclusions about the type of consumers in each cluster. Cluster 1 might
16 352 be termed “modern cider” drinkers who prefer sweeter ciders, but had low tolerance for potential
17 353 flaws and off flavors. Meanwhile, cluster 2 also preferred sweeter ciders, but did not mind the
18 354 presence of potential off-flavors—we could call these cider drinkers “casual” or “novice” cider
19 355 drinkers. Finally, cluster 3 actively disliked sweetness in ciders, but was also generally intolerant
20 356 of potential flaws and off-flavors: we call these cider drinkers “craft cider” drinkers since their
21 357 liking was driven by tart and complex ciders.

22 358 In order to visualize the relationship between consumers, attributes, and products, Partial
23 359 Least Squares Regression (PLS-R) was used to explain the pattern of consumer preferences
24 360 simultaneously with the sensory attributes identified through the DA (Figure 3). Consumers were
25 361 colored according to their cluster from CLV. This figure is particularly helpful for elucidating the
26 362 preferences of the two smaller clusters (clusters 2 and 3). While no consumers actively prefer
27 363 potential flaws like *rot* or *sulfur* (in the negative direction on dimension 2 of Figure 3), consumers
28 364 from cluster 2 are much likelier to rate ciders with these attributes more favorably than other
29 365 groups. Conversely, *only* consumers from cluster 3 are likely to rate ciders with low *sweetness*
30 366 and other related attributes highly (in the positive direction of dimension 2 of Figure 3).
31 367 Interestingly, as can be seen by looking at Figures 2 and 3, only *smokey* was disliked by all
32 368 clusters.

33 369 Mean liking scores overall and by cluster are given in Table 4. While overall sample C7 was
34 370 the most liked sample, which was closely associated with attributes of *sweetness* and *smooth*,
35 371 cluster 3 did not prefer this sample. Instead, Cluster 3 overall preferred C16, which is associated
36 372 attributes with *sharp*, *citrus*, and *tingly*. Meanwhile, C12, which was highly disliked overall and
37 373 by both cluster 1 and 3, and which was most associated with the cluster of potential off-flavors,
38 374 is the second most liked cider in cluster 2 (Figure 2).
39 375

40 376 3.2.2 Consumer cluster demographics and purchasing behavior

41 377 For each demographic and consumption question, proportions are reported overall and by
42 378 cluster from CLV in Table 3. Clusters did not differ by age range or gender identity (Fisher’s
43 379 Exact Test, $p > 0.05$). Given the small sample size and because a general population sample
44 380 was recruited, this was not surprising. Overall, subjects were mostly female (62.1%) young
45 381 (73.1% age 21-30), highly educated (more than 52% holding at least a US bachelor’s degree),
46 382 and with relatively low household income (the plurality of 38.8% reported income of less than
47 383 \$25,000 USD). This sample makes sense given the university population in Blacksburg, VA,
48 384 USA where the study was conducted. The sample size was too small to detect significant
49 385 patterns between the clusters, which are reported in Table 3 for completeness.
50 386

51 387 3.2.3. Purchasing intent and willingness-to-pay

52 388 Overall and within-cluster purchasing intent (on a scale of 1 to 5) for each cider is reported
53 389 in Table 4. Overall, cider C7 was rated on average highest on the scale, with a mean rating of
54 390 3.75—this was the sweetest cider according to both DA and cider chemistry (measured residual
55
56
57
58
59
60
61
62
63
64
65

1
2
3
4 391 sugar, Table 5). This result is not surprising, since overall, it had the highest mean overall liking
5 392 score among all consumers. The within-cluster results closely followed the patterns of liking—
6 393 this is also unsurprising, as liking and purchasing intent are nearly perfectly correlated ($r =$
7 394 0.91). However, it is important to note that a reported purchase intent of 3 is “neutral”, so
8 395 despite the strong correlation it is not entirely clear that any cluster was strongly enthusiastic
9 396 about any particular cider besides C7 in cluster 1 (Table 4).

10 397 Overall and within-cluster willingness-to-pay (WTP) for each cider sample is reported in
11 398 Table 4. WTP was only collected from consumers who indicated a neutral to positive purchasing
12 399 intent (3, 4, or 5 on the given scale) for each cider. The results indicate that on average no
13 400 consumer was willing to pay above \$13.00 for a 6-pack of 12-ounce cans of any of these ciders.
14 401 For all 67 subjects, all the ciders were within the \$12.00 range, with sample C7 receiving the
15 402 highest WTP at \$12.80, and C9 the lowest at \$12.00. There was variation within clusters for
16 403 these results, which reflects a lower correlation between overall liking and WTP ($r = 0.69$) and
17 404 purchase intent and WTP ($r = 0.75$). For example, in cluster 1, C7 received the highest
18 405 purchasing intent rating, but C7 was rated the second highest price at \$12.80, while C1 was
19 406 rated at \$12.90. This is interesting as C1 has both a lower mean purchasing intent rating and
20 407 overall liking within this cluster. In cluster 2, consumers were likewise most willing to spend the
21 408 most on sample C7, but they were also willing to spend more on purchasing C12, which
22 409 received the lowest WTP from cluster 1 and which no-one from cluster 3 was willing to
23 410 purchase. Following their inferred preferences from CLV, subjects from cluster 3 differed in their
24 411 patterns, being willing to spend the most on sample C3, which was neither the most liked
25 412 sample nor had a high purchasing intent rating overall. As noted above, in cluster 3 no
26 413 consumer indicated that they would even consider purchasing sample C12 on the purchasing
27 414 intent scale, so WTP could not be calculated. The low cost for each of the samples could be
28 415 since these ciders were not overall well liked among the consumers. The most liked cider was
29 416 rated a 7 on average on the 9-point hedonic scale among all consumers, which was sample C7.
30 417 Additionally, since WTP was calculated only for subjects who rated their purchasing intent for a
31 418 sample above 2, these prices may only reflect a small number of consumers overall and in each
32 419 cluster.

37 420 **3.3. Cider chemistry**

38 421 **3.3.1. Basic cider chemistry**

39 422
40 423 A comprehensive cider chemistry panel was conducted on all 24 ciders from the DA
41 424 study to enable comparison of basic quality metrics between Virginia ciders in this study and
42 425 those reported in the literature for ciders produced elsewhere worldwide. In addition, these
43 426 results could be used qualitatively to provide context for the DA results, and to compare those
44 427 results to generally understood relationships between sensory and chemical data for cider.
45 428 Results for analyses are given in Table 8. All analyses were conducted in duplicate except for
46 429 alcohol and CO₂. One-way ANOVA for all analyses with replication indicated that samples
47 430 varied significantly in the measured chemistry (Table 8). This is to be expected for the diverse
48 431 range of ciders included in the study.

49 432
50 433 The alcohol content for these ciders ranged from 4.81% to 9.86% ABV. These ranges
51 434 were high compared to previous reports in the literature (e.g., 26). Symoneaux et al. (26) did not
52 435 report any cider with ABV over 6.3%, while 18 of the ciders used in this study had an ABV%
53 436 over 7.0%. This could be due to apples in Virginia being grown in warmer climates than those
54 437 used to make the ciders studied by Symoneaux et al (26), which would cause a higher sugar
55 438 content in the apples (and associated higher potential alcohol content). There could also be
56 439 stylistic and production process differences between the ciders in our study compared to the
57 440 French ciders studied by Symoneaux et al (26). Malic acid range was also found to higher
58 441 compared to results reported from the study by Qin et al. (22). Qin et al. reported malic acid

1
2
3
4 442 concentration from 0.02 to 3.56 g/L, while in this study malic acid ranged from < 0.020 g/L to
5 443 8.44 g/L. This can be attributed to variation across apple cultivars, as well as the fact that
6 444 several ciders from the former study underwent malolactic fermentation. It is also possible that
7 445 exogenous malic acid additions were made in the production of some of the Virginia ciders,
8 446 which would elevate the malic acid concentration. As malic acid is the main fruit acid present in
9 447 apples and ciders, we focus on this chemical, but it is worth noting that the titratable acidity
10 448 ranges of ciders in this study follow the same pattern. In these ciders, TA ranged from 2.60 to
11 449 8.28 g/L malic acid equivalents, whereas in the Qin et al (22) study the range was smaller and
12 450 lower, from 2.41 to 6.39 g/L malic acid equivalents. Meanwhile, pHs ranged from 3.61 to 4.09,
13 451 which is consistent with the commercial ciders reported in previous studies (9,22,26).

14 452 Residual Sugar (RS) levels, measured in g/L, were quite different than those reported in
15 453 previous studies (22,26). These previous studies reported much higher RS than the range
16 454 reported in Table 8, indicating that the ciders used in those studies were likely to be perceived
17 455 as more sweet, and possibly more full-bodied and less sour or bitter. In this study, RS ranged
18 456 from below the level of detection to 38 g/L, whereas Symoneaux et al (26) reported RS from
19 457 12.7 to 52.1 g/L, and Qin et al (22) reported RS from 8.87 to 75.44 g/L. Given that these
20 458 previous studies included or even focused on European styles that are not generally fermented
21 459 to dryness (22,26), this is unsurprising, and indicates the need for much more work to
22 460 characterize cider styles so that sensible comparisons can be made.

23 461 Measured polyphenol concentration ranged from 144 to 778 mg/L gallic acid equivalents
24 462 (GAE), which was consistent with range determined by the Folin-Ciocalteu method on a sample
25 463 set of 17 commercial ciders from the Eastern USA from Ma et al. (2019). Volatile acidity (VA)
26 464 ranged from 0.21 to 2.15 g/L acetic acid equivalents in this study. The range of VA for these
27 465 ciders were consistent with a previous study on Asturian ciders (20). All ciders this study were
28 466 carbonated, and the CO₂ readings ranged from 1.48 g/L to 7.89 g/L, showing a broad range of
29 467 carbonation among the ciders in this study. Both free and total SO₂ were measured in all cider
30 468 samples. Analysis of total SO₂ confirmed that all samples were well below the regulatory limit.
31 469 Likewise, free SO₂ levels were within a normal-to-low range, and therefore unlikely to cause
32 470 deleterious sensory effects in any sample. However, other studies did not report this potentially
33 471 informative measurement, so we did not compare the measured range in these ciders (Table 8).

34 472 The results from the chemical analysis indicate that Virginia ciders are generally within
35 473 the expected range of cider chemistry reported in other studies, with some specific and
36 474 potentially important differences. Specifically, the ciders in this study were higher in alcohol and
37 475 lower in residual sugar than ciders in other, similar studies, which may indicate a tendency
38 476 towards higher sugar content in Virginia-grown apples and/or more complete fermentations
39 477 (conversion of sugar in juice to alcohol) in Virginia ciders that is distinct from cider fermentations
40 478 in other regions.

41 479 3.3.2. Connecting cider chemistry to sensory outcomes

42 480 It is possible to find associations among the measured cider chemistry and the
43 481 quantitative results of the DA, which provides support for the quality and utility of the DA results.
44 482 For example, in the DA analysis Samples C9, C15, and C16 were closely related to the alcohol
45 483 attribute (Figure 1). All three of these ciders had an ABV above 7%, with C15 and C16 having
46 484 the highest ABV among all the samples at 9.68% and 8.99%. Further, C16 had the highest
47 485 mean reading of VA among all samples, at 2.15 g/L. Since high levels of VA can be perceived
48 486 as nail polish or vinegar, this could explain why panelists associated it with descriptors like
49 487 pungent, sharp, and sour (33).

50 488 Titratable acidity (TA) can be an indicator of sensory sourness or tartness within
51 489 samples (33). The terms *sour*, *sour candy*, *sharp* and *green apple* are all closely related
52 490 attributes according to the PCA (Figure 1), and samples, C5, C2, and C11 among others were
53 491 found to be associated with these descriptors. C2 had the highest mean intensity rating of *sharp*
54 492

1
2
3
4 493 and *sour* among panelists, and was also found to have a mean TA reading of 6.16 g/L malic
5 494 acid equivalents (Table 5). Similarly, sample C5 was found to have the highest mean TA among
6 495 all other samples (Table 5) and was closely associated with the *sharp* and *sour* descriptors.

7 496 Sweetness perception in DA is also associated with cider chemistry, in this case
8 497 measured residual sugar (RS). Ciders C7, C8, and C24 had measured RS over 25.0 g/L (Table
9 498 5), and were also most closely associated with the *sweet* and *smooth* attributes in the DA
10 499 (Figure 1). However, it is interesting to note that RS does not *solely* explain sensory sweetness:
11 500 C22, C20, and C18 were associated with *sweet* (Figure 1), but had undetectable levels of RS
12 501 (Table 5). This is very likely due to interactions between taste and aroma (21).

13 502 CO₂ is known to impact the sensory profiles of beverages (8), with high concentrations of
14 503 CO₂ correlated to perceived sourness (37). All ciders described as *bubbly* were also described
15 504 as *sour*, and *sour candy*. Among these, C11 and C9 had the highest concentrations of CO₂
16 505 (Table 5), and were also described using the *sour* and *sour candy* attributes (Figure 1).
17 506 Conversely, sweetness perception can reduce the overall carbonation mouthfeel in beverages
18 507 (37). This effect can be observed in this study: most ciders with a high intensity rating in *sweet*
19 508 did not have high rating of *bubbly* or *sour* (Figure 1).

20 509 It has long been thought that polyphenol content in fermented beverages is related to
21 510 total polyphenols (13,34). Samples C9, C15, and C16 were closely associated with the *bitter*
22 511 attribute, with high mean intensity ratings (Figure 1). However, the polyphenol content for these
23 512 samples were solidly in the middle of the range of the samples in the current study (Table 5).
24 513 This shows that within these samples, bitterness perception may not be only impacted by
25 514 polyphenol concentration—there are presumably both interactions with other sensory attributes
26 515 (such as *sweet*) and other causes that can be traced to cider chemistry (5).

27 516 Overall, the observation of the expected associations between cider chemistry and the
28 517 measured sensory attributes from the DA provide a measure of assurance that the panel was
29 518 well-trained, and that DA results can reliably inform and contribute to the advancement of
30 519 research on cider production factors.

31 520 **3.4. Limitations and Future Work**

32 521 A major limitation of the current work is the sample size used in the consumer study. A
33 522 sample of $n = 67$ consumers is obviously not a fully representative sample. In part this sample
34 523 size is due to the difficulty of conducting consumer research during the COVID-19 pandemic.
35 524 Thus, this part of the research should be treated as exploratory, rather than confirmatory: the
36 525 patterns of consumer liking observed can be used as hypotheses to test in future research.
37 526 However, the clear and provocative patterns of reported liking, which to some degree align with
38 527 those hinted at in previous research (4,27) indicate that these will be productive avenues for
39 528 further, better-powered consumer research. In particular, research to explore the “modern” vs
40 529 “craft” segments that emerged in this small sample should be encouraged.

41 530 A second limitation of the current study is the selection of cider chemistry to associate with
42 531 sensory outcomes. In this study, the cider chemistry measured was based in large part on
43 532 producer-relevant analyses, but these are unlikely to be able to explain the full range of flavors
44 533 and aromas in cider identified by DA, which are likely to originate from volatile aroma
45 534 compounds that require different analytical strategies (33). Future studies that aim to better
46 535 characterize and identify the highest impact odorants in Virginia ciders should consider
47 536 employing flavor-chemistry approaches like gas chromatography-olfactometry (GC-O).

48 537 Further research should also be undertaken to survey the flavor profiles of American ciders
49 538 beyond Virginia. While Virginia is a major producer of cider with a broad range of producers and
50 539 products, the current study cannot compare these products to other ciders produced in the
51 540 United States simply because there is no published research on those products. Therefore, it
52 541
53 542

1
2
3
4
5
6
7
8
9
10
11
12
13
14
15
16
17
18
19
20
21
22
23
24
25
26
27
28
29
30
31
32
33
34
35
36
37
38
39
40
41
42
43
44
45
46
47
48
49
50
51
52
53
54
55
56
57
58
59
60
61
62
63
64
65

would be of interest to determine the sensory profiles of ciders in the United States and, from the perspective of Virginia producers, what makes Virginia ciders distinctive.

Finally, it would benefit both researchers and producers to compile sensory research from this and other studies into a usable, comprehensive sensory lexicon for ciders in the style of the widely adopted wine wheel (18). The wine wheel, as noted by Sela Bowen et al. (24) and Shapin (25) is a powerful tool for producers and consumers to communicate the often ineffable flavor of wines. As the US cider industry grows, a similar tool for these products would help consumers, who clearly can have distinct sensory preferences and expectations, understand how to select ciders; it would also help producers target their products appropriately. The current research is a key contribution towards such a tool, which is critical future work.

4. Conclusions

In this research, a trained panel employed descriptive analysis to quantify the sensory profile of 24 Virginia ciders using 48 attributes, 22 of which were found to differ significantly among the samples. A representative subset of 8 of these ciders were evaluated for liking and willingness-to-purchase by a panel of 67 consumers. Using external preference mapping, 3 distinct clusters of consumers were identified with quite distinct liking profiles. Finally, producer-relevant cider chemistry was found to be associated with sensory profiles, which supports the quality of the sensory profiling work through the DA.

This research contributes to the larger project of understanding the origin and significance of flavors in ciders produced in Virginia and the United States as a whole. The terms that were used in the descriptive analysis are consistent with but expand on previous studies on Virginia ciders (10,10,14). This indicates that there is an underlying, common set of attributes which can ultimately be catalogued to create a sensory lexicon for American ciders, analogous to the famous wine wheel (18). Uniquely, this research investigated the connections among sensory profile and consumer preference: the finding that distinct consumer segments exist for different cider sensory profiles further supports the need to investigate and develop a consistent sensory lexicon for cider.

Acknowledgements

This work was funded by the Virginia Department of Agriculture and Consumer Services (VDACS) and the United States Department of Agriculture (USDA) through Specialty Crop Block Grant #301-20-026. The authors would also like to thank Ann Sandbrook and Ken Hurley of the VA Tech Enology Services lab for their assistance with chemical analyses of cider.

Interest Statement

No potential conflict of interest was reported by the authors.

Data Availability Statement

Data and code are available from the corresponding author upon reasonable request.

References

1. Abdi, H., and Williams, L. J. Principal Component Analysis. 2 :433–459 2010.
2. Albemarle Cider Works. 2021.
3. Bold Rock Hard Cider. Cider-101. 2021.
4. Fabien-Ouellet, N., and Conner, D. S. The Identity Crisis of Hard Cider. *JFR* (online). 10.5539/jfr.v7n2p54, 2018.
5. Fischer, U., and Noble, A. C. The Effect of Ethanol, Catechin Concentration, and pH on Sourness and Bitterness of Wine. 45 (1) :6 1994.
6. Grace Wood. *Cider Production*. 2021.
7. Hildegard Heymann, Ellena S. King, and Helene Hopfer. Classical Descriptive Analysis. In: *Novel Techniques in Sensory Characterization and Consumer Preference*. CRC Press, Taylor & Francis Group, Boca Raton, FL London New York, pp.9–36. 2014.
8. Hood White, M. R., and Heymann, H. Assessing the Sensory Profiles of Sparkling Wine over Time. *Am J Enol Vitic.* (online). 10.5344/ajev.2014.14091, 2015.
9. Jamir, S. M. R., Stelick, A., and Dando, R. Cross-cultural examination of a product of differing familiarity (Hard Cider) by American and Chinese panelists using rapid profiling techniques. *Food Quality and Preference* (online). 10.1016/j.foodqual.2019.103783, 2020.
10. Kessinger, J., Earnhart, G., Hamilton, L., Phetxumphou, K., Neill, C., Stewart, A. C., et al. Exploring Perceptions and Categorization of Virginia Hard Ciders through the Application of Sorting Tasks. *Journal of the American Society of Brewing Chemists* (online). 10.1080/03610470.2020.1843927, 2021.
11. Le Quéré, J.-M., Husson, F., Renard, C. M. G. C., and Primault, J. French cider characterization by sensory, technological and chemical evaluations. *LWT - Food Science and Technology* (online). 10.1016/j.lwt.2006.02.018, 2006.
12. Lea, A. *Craft Cider Making*. The Crowood Press. 2018.
13. Lesschaeve, I., and Noble, A. C. Polyphenols: factors influencing their sensory properties and their effects on food and beverage preferences. *The American Journal of Clinical Nutrition* (online). 10.1093/ajcn/81.1.330S, 2005.
14. Littleton, B., Lahne, J., Stewart, A. C., and Chang, E. Virginia-grown Cider: How do Cultivar and Fermentation Strategies affect Cider Chemistry and Flavor? 2021.
15. McGrath, M. Test Driving a Cider Lexicon. 2019.
16. Miles, C. A., Alexander, T. R., Peck, G., Galinato, S. P., Gottschalk, C., and van Nocker, S. Growing Apples for Hard Cider Production in the United States—Trends and Research Opportunities. *hortte* (online). 10.21273/HORTTECH04488-19, 2020.
17. Nielsen Consumer LLC. USACM 2021 Q2 Trends. 2021.
18. Noble, A. C., Arnold, R. A., Buechsenstein, J., Leach, E. J., Schmidt, J. O., and Stern, P. M. Modification of a Standardized System of Wine Aroma Terminology. 38 (2) :143–146 1987.
19. Phetxumphou, K., Cox, A. N., and Lahne, J. Development and Characterization of a Check-All-That-Apply (CATA) Lexicon for Virginia Hard (Alcoholic) Ciders. *Journal of the American Society of Brewing Chemists* (online). 10.1080/03610470.2020.1768784, 2020.
20. Picinelli, A., Suárez, B., Moreno, J., Rodríguez, R., Caso-García, L. M., and Mangas, J. J. Chemical Characterization of Asturian Cider. *J. Agric. Food Chem.* (online). 10.1021/jf991284d, 2000.
21. Poinot, P., Arvisenet, G., Ledauphin, J., Gaillard, J.-L., and Prost, C. How can aroma-related cross-modal interactions be analysed? A review of current methodologies. *Food Quality and Preference* (online). 10.1016/j.foodqual.2012.10.007, 2013.

1
2
3
4
5
6
7
8
9
10
11
12
13
14
15
16
17
18
19
20
21
22
23
24
25
26
27
28
29
30
31
32
33
34
35
36
37
38
39
40
41
42
43
44
45
46
47
48
49
50
51
52
53
54
55
56
57
58
59
60
61
62
63
64
65

22. Qin, Z., Petersen, M. A., and Bredie, W. L. P. Flavor profiling of apple ciders from the UK and Scandinavian region. *Food Research International* (online). 10.1016/j.foodres.2017.12.003, 2018.

23. R Core Team. *R: A Language and Environment for Statistical Computing*. R Foundation for Statistical Computing, Vienna, Austria. 2020.

24. Sela Bowen, J. T., Cantu, A., Lestringant, P., Sokolowsky, M., and Heymann, H. Wine Sensory Reference Standards to Align Wine Tasters on a Shared Terminology. *Catalyst: Discovery into Practice* (online). 10.5344/catalyst.2018.18005, 2018.

25. Shapin, S. A taste of science: Making the subjective objective in the California wine world. *Social Studies of Science* (online). 10.1177/0306312716651346, 2016.

26. Symoneaux, R., Guichard, H., Le Quéré, J.-M., Baron, A., and Chollet, S. Could cider aroma modify cider mouthfeel properties? *Food Quality and Preference* (online). 10.1016/j.foodqual.2015.04.004, 2015.

27. Tozer, P. R., Galinato, S. P., Ross, C. F., Miles, C. A., and McCluskey, J. J. Sensory Analysis and Willingness to Pay for Craft Cider. *J Wine Econ* (online). 10.1017/jwe.2015.30, 2015.

28. Vigneau, E., Chen, M., and Qannari, E., Mostafa. ClustVarLV: An R Package for the Clustering of Variables Around Latent Variables. *The R Journal* (online). 10.32614/RJ-2015-026, 2015.

29. Vigneau, E., Endrizzi, I., and Qannari, E. M. Finding and explaining clusters of consumers using the CLV approach. *Food Quality and Preference* (online). 10.1016/j.foodqual.2011.01.004, 2011.

30. Virginia Association of Cider Makers. Virginia Cider. 2022.

31. Virginia Department of Agriculture and Consumer Services. VIRGINIA'S TOP 20 FARM COMMODITIES. 2021.

32. Washington State University Extension. History of Cider. 2021.

33. Waterhouse, A. L., Sacks, G. L., and Jeffery, D. W. *Understanding Wine Chemistry*. John Wiley & Sons, Ltd, Chichester, UK. 2016.

34. Watson, B. *Cider, hard & sweet: history, traditions, and making your own*. Countryman Press, Wodstock, Vt. 2013.

35. Wicklund, T., Skottheim, E. R., and Remberg, S. F. Various factors affect product properties in apple cider production. *Int. J. Food Stud.* (online). 10.7455/ijfs/9.SI.2020.a7, 2020.

36. Williams, A. A. The development of a vocabulary and profile assessment method for evaluating the flavour contribution of cider and perry aroma constituents. *J. Sci. Food Agric.* (online). 10.1002/jsfa.2740260503, 1975.

37. Yau, N. J. N., and McDANIEL, M. R. Carbonation Interactions with Sweetness and Sourness. *J Food Science* (online). 10.1111/j.1365-2621.1992.tb06871.x, 1992.

14
15
16
17
18
19
20
21
22
23
24
25
26
27
28
29
30
31
32
33
34
35
36
37
38
39
40
41
42
43
44
45
46
47
48
49
50
51
52
53
54
55
56
57
58
59
60
61
62
63
64
65

674 **Tables**

675

676 **Table 1.** Cider sample descriptions; please note that the ciders and producers have been anonymized.

Sample	Packaging Format	Blend or Single Cultivar	Apple Varieties	Location in Virginia
C1*	750 mL Bottle	Blend	Albemarle Pippin, Gold Rush, Pink Lady, Virginia Gold, undesignated	North Garden
C2	750 mL Bottle	Single	Virginia Hewes Crab	North Garden
C3*	750 mL Bottle	Blend	N/A	Monterey
C4	750 mL Bottle	Single	Virginia Hewes Crab	Monterey
C5	750 mL Bottle	Single	Virginia Hewes Crab	Richmond
C6	750 mL Bottle	Single	Harrison	Richmond
C7*	12 oz Bottle	Blend	N/A	Nellysford
C8	12 oz Bottle	Blend	N/A	Nellysford
C9*	16 oz Can	N/A	N/A	Roseland
C10	12 oz Can	Blend	N/A	Richmond
C11	750 mL Bottle	Blend	Albemarle Pippin, Gold Rush	Keswick
C12*	16 oz Can	Blend	Granny Smith, undesignated	Mineral
C13	12 oz Can	Blend	N/A	Alexandria
C14	750 mL Bottle	Blend	N/A	Middleburg
C15	500 mL Bottle	Blend	N/A	Middleburg
C16*	750 mL Bottle	Blend	Harrison, Ashmead's Kernel, Winesap, Golden Russet, Arkansas Black, Black Twig, Albemarle Pippin, Virginia Hewes Crab	Warm Springs
C17	750 mL Bottle	Single	Virginia Hewes Crab	Warm Springs
C18	750 mL Bottle	N/A	N/A	Abingdon
C19	750 mL Bottle	Blend	N/A	Abingdon
C20	12 oz Can	Blend	N/A	Leesburg
C21*	16 oz Can	Blend	N/A	Winchester
C22	500 mL Bottle	Blend	N/A	Winchester
C23*	750 mL Bottle	Blend	Gold Rush, Albemarle Pippin, Winesap	Charlottesville
C24	16 oz Can	Blend	Golden Delicious, Red Delicious and Granny Smith	Roseland

*Cider was selected for use in study 2 (consumer preference mapping study).

677

14
15
16
17
18
19
20
21
22
23
24
25
26
27
28
29
30
31
32
33
34
35
36
37
38
39
40
41
42
43
44
45
46
47
48
49
50
51
52
53
54
55
56
57
58
59
60
61
62
63
64
65

678 **Table 2.** Sensory attributes and reference standards as defined by the DA panel.

Aroma (orthonasal aroma)		Fruity	2 oz fruit smoothie (Bolthouse Farms Berry Boost)
Alcohol*	15% ABV EtOH	Grape	2 green grapes, sliced in half
Cinnamon Spice Apple	Canned apple pie filling (Kroger)	Green Apple*	2 1" slices granny smith apple (Simple Truth)
Citrus*	1" lemon peel, 1" lime peel in 0.5 oz 5% ABV EtOH	Maple Syrup	1 tbsp Vermont maple syrup (Kroger)
Earthy*	Handful of grass plucked from outside	Red Wine	2 oz cabernet sauvignon wine (Bay Bridge)
Fermented	1 tbsp 2% Greek yogurt (Fage), 1/8 tsp apple cider vinegar, 1/8 tsp white vinegar	Red Apple	2 1" slices honey crisp apple
Fermented/Yeast	1 packet of dry active yeast in 500mL water	Sour Candy*	1 piece sour candy (WarHead Black Cherry)
Floral	¼ tsp of rose water (Heritage Store)	Watery*	1 oz apple juice (Simple Truth Organic), 1 oz water
Grassy	Clumps of cut grass with dirt from outside	White Wine	2 oz pinot grigio wine (Dark House)
Grapefruit*	1" grapefruit peel in 0.5 oz 5% ABV	Taste	
Green Apple Jolly Rancher	1 Green Apple Jolly Rancher. 0.5 oz 5% EtOH	Bitter*	2 oz caffeine solution (1.6 mg/mL)
Green Vegetable*	Frozen broccoli (Kroger), microwaved 6 mins	Sour*	2 oz citric acid solution (0.005 mg/mL)
Lemon	1" lemon slice, 0.5 oz 5% EtOH	Sweet*	2 oz sucrose solution (30 mg/mL)
Metallic	2 pennies, panelists instructed to rub pennies on hands, and smell their hands	Mouthfeel	
Peach	2 fresh peach slices	Bubbly*	2 oz citrus soda (Sprite)
Petroleum	Verbal anchor	Dry	1 oz 100% cranberry juice (Ocean Spray), 1 oz 100% pomegranate juice (POM Wonderful)
Pear	2 fresh pear slices	Flat*	2 oz seltzer water (San Pellegrino), poured an hour before panelist arrival
Rot*	2 slices of red apples (microwaved 2 mins), 1/8 tsp apple cider vinegar	Full-Bodied	2 oz merlot wine (Dark Horse)
Smokey*	1/8 tsp "liquid smoke" (Colgan), 500mL water	Heavy	2 oz of apple juice (100 mL Simple Truth Organic) thickened with ¼ tsp of cornstarch
Sulfur*	Hard-boiled egg (Simple Truth), microwaved for 2 mins	Pungent*	1 tsp wasabi sauce (Snow Fox)
Urine*	Verbal anchor	Mouth-Watering	2 oz 100% cranberry juice (Ocean Spray)
Flavor (retronasal aroma)		Sharp*	2 oz of apple juice (400 mL Simple Truth Organic) with added 1.4 tsp brewer's grade Malic Acid
Acidic	1 tbsp apple cider vinegar, 8 oz water juice	Linger	2 oz black tea (1 bag Lipton black tea, brewed 5 minutes in 16 oz water)
Apple Juice*	2 oz apple juice (Simple Truth)	Smooth*	2 oz chardonnay wine (Flip Flop)
Beer	2 oz Coors Light	Sticky	2 oz of drink mix (200 mL Grape Kool-Aid) thickened with ¼ tsp of cornstarch
Champagne	2 oz prosecco (Lamarca)	Tingly*	¼ tsp popping candy (Strawberry Pop Rocks)

*This descriptor was found to be significantly different among samples in pseudomixed, 3-way ANOVA ($p < 0.05$).

14
15
16
17
18
19
20
21
22
23
24
25
26
27
28
29
30
31
32
33
34
35
36
37
38
39
40
41
42
43
44
45
46
47
48
49
50
51
52
53
54
55
56
57
58
59
60
61
62
63
64
65

679 **Table 3.** Demographic and consumption behavior questions, given as proportions of all subjects and of the clusters found from
680 external preference mapping via CLV.

Question	Response	Overall (n = 67)	Cluster 1 (n = 32)	Cluster 2 (n = 21)	Cluster 3 (n = 14)
Gender	<i>Male</i>	35.8	28.1	47.6	35.7
	<i>Female</i>	61.2	68.8	52.4	57.1
	<i>Non-Binary</i>	2.99	3.12	0	7.14
	<i>Prefer to Self-Describe</i>	0	0	0	0
Age	<i>21-30</i>	73.1	78.1	71.4	64.3
	<i>31-40</i>	8.96	6.25	4.76	21.4
	<i>41-50</i>	0	0	0	0
	<i>51-60</i>	11.9	9.38	14.3	14.3
	<i>60+</i>	5.97	6.25	9.25	0
Education	<i>Some High School</i>	0	0	0	0
	<i>High School Graduate</i>	1.49	0	0	7.14
	<i>Some College</i>	7.46	15.6	0	0
	<i>Associate Degree</i>	2.99	3.12	4.76	0
	<i>Bachelor's Degree</i>	52.2	56.2	42.9	57.1
	<i>Master's Degree</i>	26.9	18.8	42.9	21.4
Cider Consumption Frequency	<i>Doctorate</i>	8.96	6.25	9.52	14.3
	<i>Everyday</i>	0	0	0	0
	<i>A Few Times a Week</i>	4.48	6.25	4.76	0
	<i>Once a Week</i>	8.96	15.6	4.76	0
	<i>Once or Twice a Month</i>	34.3	18.8	38.1	64.3
Income*	<i>Occasionally</i>	52.2	59.4	52.4	35.7
	<i>Less than \$25,000</i>	38.8	40.6	42.9	28.6
	<i>\$25,000 - \$49,000</i>	20.9	25	19.0	14.3
	<i>\$50,000 - \$75,000</i>	14.9	9.38	9.52	35.7
	<i>\$76,000 - \$99,999</i>	2.99	3.12	0	7.14
	<i>\$100,000 - 150,000</i>	4.48	6.25	4.76	0
	<i>Greater than \$150,000</i>	10.4	9.38	9.52	14.3
	<i>Prefer not to answer</i>	7.46	6.25	14.3	0

*All values are in \$USD.

681
682

14
15
16
17
18
19
20
21
22
23
24
25
26
27
28
29
30
31
32
33
34
35
36
37
38
39
40
41
42
43
44
45
46
47
48
49
50
51
52
53
54
55
56
57
58
59
60
61
62
63
64
65

683 **Table 4.** Mean and standard deviation for liking (1-9 scale), purchase intent (1-5 scale), and willingness to pay (WTP in \$USD; \$11-
684 \$15 scale) for ciders overall and in each cluster identified in external preference mapping with CLV.

Sample	Liking	Overall			Cluster 1 (n = 32)			Cluster 2 (n = 21)			Cluster 3 (n = 14)		
		Purchase intent	WTP	Liking	Purchase intent	WTP	Liking	Purchase intent	WTP	Liking	Purchase intent	WTP	
C1	3.87 ± 2.06	2.01 ± 1.01	12.50 ± 1.04	3.66 ± 2.22	2.06 ± 1.16	12.90 ± 1.33	3.95 ± 1.99	2.00 ± 0.89	12.30 ± 0.65	4.21 ± 1.85	1.93 ± 0.83	12.00 ± 0.67	
C3	5.55 ± 2.14	2.94 ± 1.18	12.70 ± 1.17	5.47 ± 1.97	3.00 ± 1.22	12.70 ± 1.26	5.24 ± 2.51	2.67 ± 1.15	12.80 ± 0.98	6.21 ± 1.93	3.21 ± 1.12	12.60 ± 1.29	
C7	7.00 ± 1.72	3.75 ± 1.15	12.80 ± 1.07	7.53 ± 1.24	4.00 ± 1.05	12.80 ± 1.01	7.14 ± 1.56	3.86 ± 1.01	12.90 ± 1.26	5.57 ± 2.17	3.00 ± 1.3	12.30 ± 0.73	
C9	4.61 ± 1.87	2.34 ± 0.95	12.00 ± 0.66	4.41 ± 1.66	2.31 ± 0.82	11.80 ± 0.72	4.48 ± 1.94	2.14 ± 0.91	12.20 ± 0.77	5.29 ± 2.20	2.71 ± 1.2	12.00 ± 0.45	
C12	3.88 ± 2.32	2.04 ± 1.15	12.30 ± 0.99	2.78 ± 1.62	1.59 ± 0.91	11.80 ± 0.82	6.38 ± 1.77	3.19 ± 0.93	12.50 ± 1.01	2.64 ± 1.22	1.36 ± 0.5	N/A*	
C16	4.18 ± 2.43	2.21 ± 1.21	12.20 ± 0.95	2.94 ± 1.90	1.59 ± 0.67	11.60 ± 0.48	4.19 ± 2.29	2.24 ± 1.37	12.10 ± 0.67	7.00 ± 0.96	3.57 ± 0.76	12.30 ± 1.14	
C21	5.79 ± 1.85	2.99 ± 1.12	12.50 ± 0.98	6.12 ± 1.93	3.19 ± 1.00	12.50 ± 0.96	5.00 ± 1.05	2.57 ± 1.16	12.80 ± 1.11	6.21 ± 1.63	3.14 ± 1.23	12.10 ± 0.92	
C23	5.55 ± 1.77	2.96 ± 1.02	12.50 ± 1.06	5.44 ± 1.83	3.03 ± 0.97	12.60 ± 1.25	5.62 ± 1.77	2.81 ± 1.08	12.50 ± 0.85	5.71 ± 1.73	3.00 ± 1.11	12.20 ± 0.77	

*N/A indicates that no subject in this cluster indicated intent to purchase this sample.

14
15
16
17
18
19
20
21
22
23
24
25
26
27
28
29
30
31
32
33
34
35
36
37
38
39
40
41
42
43
44
45
46
47
48
49
50
51
52
53
54
55
56
57
58
59
60
61
62
63
64
65

687 **Table 5.** Mean and standard deviation for cider chemistry parameters.

Sample	ABV (% v/v)	CO ₂ (g/L)	Malic Acid (g/L)	pH	FSO ₂ (mg/L)	TSO ₂ (mg/L)	TA (g/L)*	VA (g/L)†	RS (g/L)	Glucose (g/L)	Fructose (g/L)	Sucrose (g/L)	TPH (mg/L)§
C1	7.58	4.97	4.72 ± 0 ^g	3.82 ± 0.01 ^{ef}	0.5 ± 0.71 ^f	32 ± 0 ^{lm}	4.41 ± 0.03 ⁱ	0.21 ± 0.02 ^g	8.8 ± 0 ^f	4.1 ± 0 ^f	4.7 ± 0 ^{fg}	ND ^e	298 ± 1.41 ^{fg}
C2	8.1	5.01	6.16 ± 0 ^c	3.66 ± 0.01 ^{ijk}	2 ± 0 ^f	29 ± 1.41 ^{mn}	6.5 ± 0.01 ^d	0.3 ± 0.02 ^{fg}	6.6 ± 0 ^g	3 ± 0 ^g	3.6 ± 0 ^h	ND ^e	778 ± 12.73 ^a
C3	7.52	4.35	5.52 ± 0 ^d	3.67 ± 0.04 ^{hij}	2 ± 0 ^f	40.5 ± 0.71 ^k	5.98 ± 0.1 ^f	0.03 ± 0 ^h	9.3 ± 0.14 ^f	3.5 ± 0 ^{fg}	3.7 ± 0.14 ^h	2.1 ± 0 ^b	632.5 ± 21.92 ^c
C4	7.56	4.08	4.33 ± 0 ⁱ	3.9 ± 0.01 ^d	2 ± 0 ^f	29 ± 1.41 ^{mn}	5.3 ± 0.02 ^g	0.28 ± 0.01 ^{fg}	9.6 ± 0.14 ^f	3.1 ± 0 ^{fg}	5.3 ± 0.14 ^f	1.2 ± 0 ^{cd}	351 ± 7.07 ^e
C5	7.95	4.65	8.44 ± 0 ^a	3.73 ± 0 ^{gh}	1 ± 0 ^f	20 ± 1.41 ^{op}	7.84 ± 0.04 ^b	0.23 ± 0 ^g	ND ^h	ND ^h	ND ⁱ	ND ^e	427.5 ± 3.54 ^d
C6	7.82	4.99	5.09 ± 0 ^f	3.69 ± 0.03 ^{hij}	2 ± 0 ^f	38.5 ± 4.95 ^{kl}	5.48 ± 0.13 ^g	0.28 ± 0 ^{fg}	ND ^h	ND ^h	ND ⁱ	ND ^e	349 ± 5.66 ^e
C7	4.93	3.86	2.46 ± 0 ^m	3.71 ± 0.01 ^{ghi}	19 ± 1.41 ^b	94.5 ± 0.71 ^f	3.86 ± 0.02 ^{lmn}	0.31 ± 0 ^{efg}	38 ± 0 ^a	16 ± 0 ^a	22 ± 0 ^b	ND ^e	163.5 ± 2.12 ^{klm}
C8	4.88	3.79	2.55 ± 0 ^l	3.8 ± 0 ^{ef}	18 ± 1.41 ^b	131.5 ± 2.12 ^d	3.79 ± 0.07 ^{mno}	0.32 ± 0.03 ^{efg}	36.5 ± 0.71 ^a	13.5 ± 0.71 ^b	23 ± 0 ^a	ND ^e	233.5 ± 3.54 ⁱ
C9	7.21	4.99	0.02 ± 0 ^v	3.91 ± 0.03 ^d	2 ± 0 ^f	37.5 ± 2.12 ^{kl}	3.42 ± 0.01 ^q	0.45 ± 0.02 ^d	ND ^h	ND ^h	ND ⁱ	ND ^e	151 ± 1.41 ^{lm}
C10	5.46	4.22	0.42 ± 0 ^r	3.98 ± 0 ^c	15.5 ± 2.12 ^{bc}	62 ± 0 ⁱ	2.6 ± 0.03 ^r	0.38 ± 0.01 ^{def}	20 ± 1.41 ^d	6.5 ± 0.71 ^e	13.5 ± 0.71 ^d	ND ^e	161 ± 2.83 ^{klm}
C11	7.5	7.87	6.42 ± 0 ^b	3.83 ± 0.01 ^e	2 ± 0 ^f	144 ± 0 ^c	6.24 ± 0.04 ^e	0.3 ± 0.01 ^{efg}	10 ± 0 ^f	1 ± 0 ^h	8 ± 0 ^e	1 ± 0 ^{cd}	242 ± 9.9 ^{hi}
C12	6.06	3.94	1.54 ± 0 ^p	3.99 ± 0.01 ^c	13 ± 2.83 ^c	109.5 ± 3.54 ^e	3.38 ± 0.04 ^q	0.68 ± 0.04 ^c	29 ± 0 ^b	11.5 ± 0.71 ^c	16.5 ± 0.71 ^c	1 ± 0 ^{cd}	142.5 ± 7.78 ^m
C13	8.5	5.54	0.15 ± 0 ^s	4.02 ± 0.03 ^{bc}	3 ± 0 ^{ef}	11 ± 0 ^q	3.52 ± 0.03 ^{pq}	0.86 ± 0.01 ^b	1 ± 0 ^h	ND ^h	ND ⁱ	1 ± 0 ^{cd}	281 ± 4.24 ^{fg}
C14	8.09	5.11	0.05 ± 0 ^t	4.09 ± 0.01 ^a	7 ± 0 ^{de}	70.5 ± 4.95 ^h	2.58 ± 0.01 ^r	0.42 ± 0.01 ^{de}	1 ± 0 ^h	ND ^h	ND ⁱ	1 ± 0 ^{cd}	144 ± 7.07 ^m

14
15
16
17
18
19
20
21
22
23
24
25
26
27
28
29
30
31
32
33
34
35
36
37
38
39
40
41
42
43
44
45
46
47
48
49
50
51
52
53
54
55
56
57
58
59
60
61
62
63
64
65

C15	9.68	4.23	5.18 ± 0 ^e	3.65 ± 0.01 ^{jk}	4.5 ± 2.12 ^{def}	53 ± 2.83 ^j	6.78 ± 0.02 ^c	0.29 ± 0.01 ^{fg}	1.5 ± 0.71 ^h	ND ^h	ND ⁱ	1.5 ± 0.71 ^{bc}	397.5 ± 3.54 ^d
C16	8.99	4.85	<0.020 ^w	3.76 ± 0.02 ^{fg}	< 1 ^f	2.5 ± 0.7 ¹	8.28 ± 0.04 ^a	2.15 ± 0.11 ^a	ND ^h	ND ^h	ND ⁱ	ND ^e	283 ± 8.49 ^{fg}
C17	8.63	1.48	<0.020 ^w	4.06 ± 0.01 ^{ab}	2 ± 0 ^f	9 ± 1.41 ^{qr}	4.12 ± 0.01 ^{jk}	0.96 ± 0.01 ^b	ND ^h	ND ^h	ND ⁱ	ND ^e	702.5 ± 20.51 ^b
C18	7.19	4.26	1.13 ± 0 ^q	3.82 ± 0.01 ^d	2 ± 0 ^f	22 ± 0 ^{no}	4.04 ± 0.09 ^{kl}	0.28 ± 0.03 ^{fg}	14.85 ± 0.07 ^e	4 ± 0.14 ^{fg}	4 ± 0 ^{gh}	6.85 ± 0.2 ^a	269.5 ± 2.12 ^{gh}
C19	7.22	4.86	2.81 ± 0 ^k	3.91 ± 0.01 ^d	2 ± 0 ^f	156.5 ± 0.71 ^b	4.32 ± 0.13 ^{ij}	0.3 ± 0.03 ^{fg}	ND ^h	0 ± 0 ^h	ND ⁱ	ND ^e	222.5 ± 0.71 ^{ij}
C20	8.5	3.77	3.64 ± 0 ^j	3.9 ± 0.01 ^d	8 ± 0 ^d	82 ± 0 ^g	4 ± 0.01 ^{klm}	0.38 ± 0.02 ^{def}	ND ^h	0 ± 0 ^h	ND ⁱ	ND ^e	307.5 ± 2.12 ^f
C21	7.07	7.31	4.56 ± 0 ^h	3.7 ± 0.02 ^{ghij}	< 1 ^f	44 ± 0 ^k	5.78 ± 0 ^f	0.31 ± 0 ^{efg}	ND ^h	0 ± 0 ^h	ND ⁱ	ND ^e	179 ± 7.07 ^{kl}
C22	5.45	2.94	0.04 ± 0 ^u	3.8 ± 0.01 ^{ef}	< 1 ^f	12 ± 0 ^{pq}	3.56 ± 0.02 ^{opq}	0.45 ± 0.01 ^d	ND ^h	0 ± 0 ^h	ND ⁱ	ND ^e	190 ± 2.83 ^{jk}
C23	7.36	4.85	1.91 ± 0 ^o	3.8 ± 0.01 ^{ef}	3 ± 0 ^{ef}	27 ± 1.41 ^{mno}	3.72 ± 0.04 ^{nop}	0.32 ± 0.01 ^{efg}	ND ^h	0 ± 0 ^h	ND ⁱ	ND ^e	175 ± 5.66 ^{klm}
C24	4.81	4.19	2.11 ± 0 ⁿ	3.61 ± 0 ^k	82 ± 2.83 ^a	190.5 ± 2.12 ^a	4.73 ± 0.08 ^h	0.28 ± 0.01 ^{fg}	26.5 ± 0.71 ^c	10 ± 0 ^e	16 ± 0 ^c	0.5 ± 0.71 ^{de}	170.5 ± 9.19 ^{klm}

*Titratable Acidity (TA) is given as malic acid equivalents.

†Volatile Acidity (VA) is given as acetic acid equivalents.

§Total Polyphenol Content (TPH) is given as gallic acid equivalents.

^{a-z}Superscript letters indicate group separation according to Tukey's HSD; means with different superscripts are significantly different at a $p < 0.05$ level.

ND indicates "not detected", and was treated as "0" in calculation of ANOVA and Tukey's HSD.

688

1
2
3
4
5
6
7
8
9
10
11
12
13
14
15
16
17
18
19
20
21
22
23
24
25
26
27
28
29
30
31
32
33
34
35
36
37
38
39
40
41
42
43
44
45
46
47
48
49
50
51
52
53
54
55
56
57
58
59
60
61
62
63
64
65

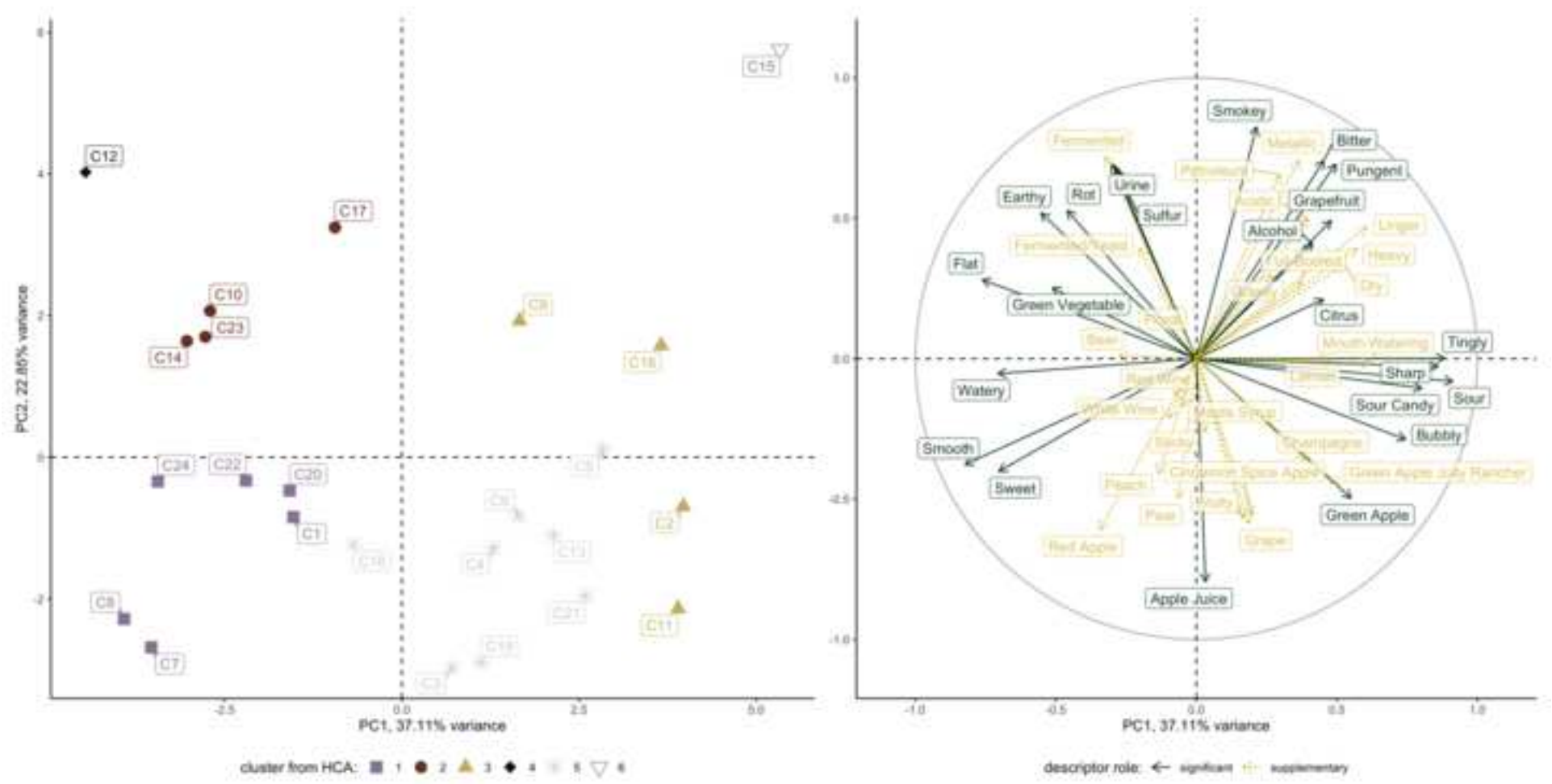
Figures

Figure 1. Principal Components Analysis (PCA) plots of Principal Components 1 and 2 for results from the DA study. On the left, samples are plotted with colors and shapes representing membership of clusters from HCA on the same space. On the right, descriptors are plotted as correlations with the space, colored by whether they are significant (contributing to the PCA) or supplementary (projected into the PCA).

Figure 2. Clustering around Latent Variables (CLV) plot showing the resulting 3 clusters of (Caption) PCA Plot of Significant and Non-Significant Descriptors, Dimension 1, and Dimension 2. Significant descriptors are represented in purple, and non-significant attributes are represented in green.

Figure 3. Partial Least Squares Regression (PLS-R) showing the relationships among descriptors from the DA, consumer liking from the consumer study, and products from the consumer study.

Figure 1



1 **Exploring the sensory characteristics of Virginia ciders through descriptive analysis and**
2 **external preference mapping**

3

4 Elizabeth Cole¹, Amanda C. Stewart¹, Elizabeth A. B. Chang¹, Jacob Lahne^{1*}

5

6 Department of Food Science and Technology, Virginia Tech, Blacksburg, VA 24060 USA

7

8 *email: jlahne@vt.edu, phone: +1-540-231-7428

9

10 **Abstract**

11

12 The cider industry has experienced recent growth within the USA and Virginia in
13 particular. However, the sensory characteristics and drivers of consumer acceptance of ciders
14 are largely uncharacterized. Therefore, this work describes the sensory profiles of commercial
15 Virginia ciders and links these to consumer acceptance. In study 1, a descriptive analysis (DA)
16 of 24 representative ciders from 16 producers in Virginia was conducted: 6 panelists defined 48
17 descriptive terms for ciders. In study 2, a consumer acceptance study was conducted on 8
18 ciders from the DA with 67 subjects. For the DA study, 22 descriptors were found to be
19 significant, and multivariate analyses identified 6 groups. In the consumer study, external
20 preference mapping was conducted to identify 3 clusters of consumers with distinctive patterns
21 of sensor preference. The largest cluster favored sweet ciders without off-flavors; a second,
22 smaller cluster favored sweetness even in the presence of off-flavors; and the smallest cluster
23 disliked sweetness in ciders and was intolerant of off-flavors. We describe these groups'
24 demographic and consumption profiles. All ciders' basic chemistry was within previously
25 reported ranges, and expected relationships between flavor and chemistry were observed. We
26 were able to establish sensory profiles for Virginia ciders, and tentatively link sensory profiles
27 and consumer acceptance. Overall, this work adds to a small-but-growing body of knowledge
28 about ciders' sensory properties. Producers can use the sensory profiles in comparison to other
29 regions' ciders to establish regional sensory profiles, and the consumer preference map to
30 understand how to capitalize on their ciders' distinct profiles.

31

32 **Keywords:** cider; descriptive analysis; sensory evaluation; consumer acceptance; preference
33 mapping

34

35 **Word Count:** 6835

36

37 **1. Introduction**

38
39 Cider was once the most popular alcoholic beverage in North America in the 18th and 19th
40 centuries (34). In the modern US, “cider” typically refers to the unfiltered sweet juice made from
41 apples, whereas “hard cider” refers to the fermented, alcoholic product made from apples, but in
42 the rest of the world “cider” refers to the alcoholic beverage (12,32). In deference to the majority
43 usage, in this manuscript we adopt the latter terminology: “cider” will refer to the alcoholic
44 beverage. Over the intervening two and a half centuries, due to factors including urbanization
45 due to industrialization, Prohibition, and the increased mass-production of competitive products
46 such as beer, cider fell out of popularity, until it experienced a popular resurgence in the last two
47 decades (32,34). Cider is a growing industry, and is a preferred beverage among younger
48 consumers (16). The cider industry in the United States generated an annual revenue of
49 \$517.26 million USD between 2016 and 2021, with much consumer interest focusing on “craft”
50 or locally produced ciders (6).

51
52 Virginia is the sixth largest producer of apples within the United States, and Virginia lists
53 apples as its sixteenth top agricultural commodity (31). There are more than 200 apple varieties
54 grown in the state of Virginia, including both cider and dessert apples (2,3). In the state of
55 Virginia, there are currently 32 cider producers. Six of these producers also act as wineries,
56 breweries, or distilleries. This information was collected by performing a web search for Virginia
57 cider producers with the key words: “Virginia”, “cider”, “hard cider”, “cider producer”, and “craft
58 cider”. Results were crosschecked with information from the Virginia Association of Cidermakers
59 (30).

60 Despite the growing popularity of cider in Virginia and the US as a whole, there is very little
61 published knowledge on the nature, origins, or importance of sensory profiles of cider. Early
62 work by Williams (36) produced a sensory lexicon for British cider; while this work showed the
63 diverse possible sensory profiles in ciders, it is more than half a century old and applies largely
64 to cider produced with different apple cultivars and with different processing methods and
65 traditions than are currently used in Virginia and the US as a whole.

66 Currently, there is a knowledge gap in terms of defining descriptive language for not only
67 Virginia ciders, but all ciders. Williams (1975) created a flavor wheel, but little work on
68 descriptive language for cider has been completed since. Further research on European cider
69 varieties demonstrated that there is a broad range of cider flavors, and that ciders differ in
70 flavors based on production method (11) and place of origin (22); these conclusions highlight
71 the need for more research into American ciders. In the US, Tozer et al. (27) demonstrated that
72 consumers were not able to describe their sensory experience of ciders consistently, which led
73 to a mismatch between their expectations and experiences. Fabien-Ouellet and Conner (4), in
74 qualitative research with cider producers, identify this mismatch as a key barrier to continued
75 growth of the US cider market sector.

76 The American Cider Association called for work to be conducted to develop a sensory
77 lexicon for American ciders in 2019, but this has not yet been accomplished (15). However,
78 several pilot studies exploring the diversity of flavors in American ciders illustrate the need for
79 this work. For example, Jamir et al. (9) used rapid sensory methods to produce flavor profiles for
80 a set of ciders from two different cultural groups (American and Chinese college students). The
81 researchers found strong diversity in flavors both within and between groups, and highlighted
82 the need for a standardized lexicon (9). Phetxumphou et al. (19) created a functional preliminary
83 lexicon for Virginia ciders using open comments and Check-All-That-Apply (CATA) and
84 suggested a descriptive analysis could help produce a broader and more detailed lexicon for all
85 cider. Kessinger et al. (10) used sorting methods to show that Virginia ciders are diverse in
86 flavors, and that without a standardized lexicon consumers and producers use different terms to

87 describe the same ciders. Littleson et al. (14) used descriptive analysis (DA) to define a lexicon
88 and quantify the sensory profiles of 4 experimental ciders produced with different varieties and
89 fermentation protocols. To our knowledge, these authors were the first to report a DA approach
90 with American ciders, and they were able to demonstrate quantitative, significant differences
91 among their experimental ciders. Thus, it is clear that Virginian (and American) ciders have
92 diverse sensory profiles, that DA is an effective tool to define these sensory profiles, and that
93 these sensory profiles are key to allowing producers and consumers to effectively communicate
94 and match expectations to experiences.

95 To address this knowledge gap, we report two main and one supplementary study on
96 Virginia ciders. In the first study, a descriptive analysis (DA) was completed using $n = 6$
97 panelists who defined and evaluated a total of 48 attributes for $k = 24$ Virginia ciders. Next, a
98 consumer study was completed to understand the relationships between these sensory
99 attributes and overall liking, willingness to pay and purchasing intent for Virginia ciders: a subset
100 of $k = 8$ representative ciders from those used in the DA were evaluated by $k = 67$ cider
101 consumers, and external preference mapping was conducted. Finally, to supplement the
102 sensory analyses, a standard panel of cider chemistry was measured on all $k = 24$ ciders used
103 in the DA.

104 **2. Materials and Methods**

105 **2.1. Study 1: Descriptive analysis of Virginia hard ciders**

106 *2.1.1. Samples*

107 For the DA study, samples were chosen by contacting the 32 known Virginia cider
108 producers identified in a web search (30). Each cidery was requested to suggest their “flagship”
109 cider that was “most typical” and “best represented” their cidery. Out of the 32 producers, 16
110 producers responded with 1-2 suggested ciders to include in the study. In the end, a total of 24
111 Virginia ciders were identified and purchased from retailers in the Blacksburg, VA area or
112 shipped from producers’ online shops. Samples are described in Table 1; we have anonymized
113 producers and ciders. Based on information from packaging or website descriptions, 17 of these
114 ciders were blends, 5 of them were single cultivars, and 2 could not be determined. Additionally,
115 13 were packed in 750mL bottles, 2 in 500mL bottles, 4 in 16oz cans, 3 in 12 oz cans, 2 in 12
116 oz bottles.

117 *2.1.2. Subjects*

118 Panelists were recruited from Virginia Tech and the Blacksburg, VA, USA communities.
119 Panelists were screened to ensure that they were over the age of 21, not currently pregnant,
120 had previously consumed alcoholic beverages, no known allergies to alcohol, apple cider, or
121 any other fermented beverage, and were fully vaccinated against COVID-19. Because of
122 restrictions on gatherings imposed by the COVID-19 pandemic, a total of 6 panelists
123 participated in this study (4 male, 2 female). All panelists were between the ages of 21-30.
124 Panelists did not receive compensation for participating in the study but were able to take
125 snacks at the end of every training and evaluation session. Subjects gave informed signed
126 consent for their participation. This study was approved by the Virginia Tech Institutional Review
127 Board (IRB 19-1067).

128 *2.1.3. Experimental Design*

129 For all sessions, ciders were placed in a commercial refrigerator a day before the sessions
130 to ensure each of the ciders were chilled to approximately 2 °C. For each session, 1.5 oz of
131 each cider sample used in that session was poured 10 minutes before the session started into
132 black wine glasses labeled with blinding codes and covered with a watch glass. Panelists were
133

138 instructed to smell and taste the ciders and expectorate the sample after tasting. Panelists were
139 also instructed to clean their palates between samples by taking a sip of water and a bite of an
140 unsalted saltine cracker.

141 Training and data collection followed the guidelines for DA laid out by Heymann et al. (7).
142 Briefly, panelists participated in 8, 1-hour training sessions. In training sessions, panelists were
143 served with 3-4 cider samples from the sample set in Table 1 per session, and were exposed to
144 all samples at least once. Panelists generated descriptors for the ciders and suggested and
145 approved reference standards (see Table 2).

146 After training was completed, data collection was accomplished in individual booths with
147 neutral lighting, using Compusense Cloud (Guelph, ON, Canada). A design was adapted from a
148 previous study on sparkling wines by Hood White & Heymann (8) to minimize both product
149 waste and sensory changes from carbonation loss. All panelists evaluated all samples in
150 duplicate, in a randomized, Williams Block Design. However, each panelist received the same
151 samples on the same day of testing, so presentation order randomization was between
152 replicates, rather than between each panelist. This was done in an effort to present samples on
153 the day the bottle or can was opened, while also limiting the cost of samples, due to some of the
154 more expensive samples evaluated being available in larger format bottles.

155 Ciders were poured 10 minutes prior to a panelist's arrival, and then the remainder of the
156 bottle or can was transferred to an air-tight, 1000 mL glass flask equipped with a nalgene cap.
157 All panelist sessions on a given day were in a 3-hour block. Six (6) cider samples were
158 presented to panelists per session, and the sample set was evaluated in duplicate over the
159 course of the individual sessions. Panelists rated the intensity of each descriptor in each cider
160 on a 15-point line scale ranging from "None" to "Very High". Panelists were presented with all
161 references standards and were asked to review them once a week during evaluation sessions.

162 2.1.4. Data Analysis

163 All statistical analyses were completed in R (23) according to the standard methods laid out
164 by Heymann et al. (7). The data from the descriptive analysis was first analyzed by a three-way
165 multivariate analysis of variance (MANOVA) (*sample x panelists x replication*) with two-way
166 interactions. A three-way univariate analysis of variance (ANOVA) (*sample x panelists x*
167 *replication*) was completed for each of the individual descriptive terms, with two-way
168 interactions. For each descriptor, if *sample x subject* or *sample x rep interactions* were
169 significant, a pseudomixed test was conducted using the larger interaction effect as the error
170 term (7). Following these omnibus tests, Tukey's Honestly Significant Differences (HSD) test
171 was used to identify significant pairwise differences for each descriptor among samples. For all
172 tests, significance was defined as $p < 0.05$. Principal Component Analysis (PCA) was used to
173 visualize relationships among both the cider samples and sensory attributes. Groups of ciders
174 were identified using Hierarchical Cluster Analysis (HCA) with Ward's method on the PCA
175 space.

176

177 2.2. Study 2: Consumer acceptance and preference mapping

178

179 2.2.1. Samples

180 In order to select a representative sample of ciders from the DA study for further evaluation,
181 the PCA plot was used to choose eight samples: two from every quadrant of the first two
182 dimensions of the PCA (see Figure 1 and Table 1). Within each quadrant, samples that were
183 not close to each other were selected to maximize sample variation among those select for this
184 subset. Samples were purchased from retailers in the Blacksburg, VA, USA area or shipped
185 from producers' online shops

186

187 2.2.2. Subjects

188

189 Subjects (N = 67) were recruited from the Blacksburg, VA, USA and Virginia Tech
190 community. Subjects were screened to ensure that they were over the age of 21, not currently
191 pregnant, had previously consumed alcoholic beverages, had no known allergies to alcohol,
192 apples, apple cider, or any other fermented beverage, and were fully vaccinated against
193 COVID-19. This study was approved by the Virginia Tech Institutional Review Board (IRB 21-
194 1045).

195

196 2.2.3. Experimental Design

197 Subjects were presented a total of 8 cider samples in randomized, sequential, monadic
198 order as 1.5 oz pours in black wine glasses which completely obscured the appearance of the
199 ciders. The cider was chilled at in the refrigerator at 1 °C, and serving commenced only as
200 panelists entered the booths. On each study day, as the first panelists came in, cider was
201 transferred from original packaging into air-tight, 1000 mL glass flasks equipped with airtight
202 screw caps. The flasks were subsequently stored in the refrigerator for 3 hours after first filling.
203 After that time period (or if the volume was exhausted), the flasks were emptied and refilled to
204 maintain approximately consistent carbonation (8).

205 Subjects were first asked a series of demographic and consumption questions: age range,
206 gender identity, income range, education level, and cider consumption frequency. For each of
207 the 8 cider samples, subjects rated liking on a standard 9-point hedonic scale. Then, subjects
208 were asked to rate their purchasing intent on a 5-point scale, ranging from “definitely will not
209 buy” to “definitely will buy”. Finally, subjects used a marked line scale to indicate how much they
210 would be willing to pay for a 6-pack of 12oz cans of that particular cider, with prices ranging
211 from \$11-\$15 USD in \$0.50 increments. This packaging size was chosen because 12 oz 6-
212 packs accounted for the plurality (47%) of all off-premise cider sale shares in 2021 (17). The
213 price range was based on the median of the price range for this volume of cider for all 24 ciders
214 in the study. All data was collected using Compusense Cloud (Guelph, Ontario, Canada).

215 2.2.4. Data Analysis

216 All statistical analyses were completed in R (23). Consumer data was treated in several
217 ways. First, external preference mapping and clustering was accomplished using the Clustering
218 around Latent Variables (CLV) approach (29). Briefly, CLV simultaneously identifies clusters of
219 consumers with similar patterns of liking for a particular set of products and sets of products with
220 a similar set of attributes that fit those consumer liking patterns in an iterative, optimization
221 framework (28). Following CLV, Partial Least Squares Regression (PLS-R) was used to
222 visualize the relationships among the identified consumer clusters, the products, and the
223 sensory attributes.

224 For each cluster, demographic and purchasing data were tabulated as proportions. Fisher’s
225 Exact Test was used to test for significant differences in patterns between clusters. Purchasing
226 intent was treated as numerical, and is reported as mean and standard deviation for each cider
227 for each cluster. For each subject and cider, willingness-to-pay (WTP) was only considered for
228 ciders rated 3-5 on the 5-pt purchase scale; after that filtering, WTP was calculated as mean
229 and standard deviation for each cider for each cluster.

230

231 2.3. Study 3: Supplemental chemical analysis of Virginia ciders

232

233 2.3.1. Samples

234 All 24 ciders from the DA (Table 1) were analyzed for basic cider chemistry parameters
235 (see below).

236

237 2.3.2. Experimental Design

238 The following analyses were completed on each of the cider samples, pH (Ion probe, AOAC
239 Official Method 960.19); Titratable Acidity (Titration, AOAC Method 960.12); Volatile Acidity
240 (Cash Still and Titration, AOAC Method 964.08, TTB Method SSD:TM:502 modifications); Total
241 SO₂ (Aeration & Oxidation, modifications for Free Sulfite Quantification SSD:TM:500); Free SO₂
242 (Aeration & Oxidation, modifications for Free Sulfite Quantification SSD:TM:500); Residual
243 Sugars (Megazyme Sucrose/D-Fructose/D-Glucose Assay Kit Assay Kit, Megazyme
244 International, Wicklow, Ireland); Total Polyphenols (Folin-Ciocalteu (F-C)); Malic Acid
245 (Megazyme Malic Acid Enzymatic Kit, Megazyme International, Wicklow, Ireland); CO₂ (Anton
246 Paar: PBA (Package Beverage Analyzer)); ABV (Anton Paar: PBA (Package Beverage
247 Analyzer)).

248

249 2.3.3. Data Analysis

250 All statistical analyses were completed in R (23). For each measurement, a one-way
251 univariate analysis of variance (ANOVA) was performed with sample as the independent
252 variable to identify any significant differences. For each measurement, Tukey's Honestly
253 Significant Differences (HSD) test was used to identify any pairwise differences among
254 samples. Significance was identified at $p < 0.05$. The chemical analysis data was expressed in
255 mean \pm standard deviation. Alcohol and CO₂ were not measured in duplicate because of limited
256 sample quantity, and so were not included in ANOVA and posthoc testing.

257

258 3. Results and Discussion

259

260 3.1. Descriptive analysis

261

262 A descriptive analysis (DA) was conducted with 6 trained panelists to determine the
263 sensory attributes of 24 Virginia ciders. The panel defined and approved a total of 48 attributes
264 for the Virginia ciders: 13 flavor (retronasal) attributes, 20 aroma (orthonasal) attributes, 3 taste
265 attributes, and 12 mouthfeel attributes (see Table 2). Each of the attributes was anchored by a
266 reference that was approved and defined by the 6 panelists in consensus (Table 1).

267 A three-way MANOVA showed there was not a significant interaction between samples
268 and replicates (approx. $F_{1104,1567} = 0.99, NS$) but that there was a significant interaction between
269 samples and subjects (approx. $F_{5520,3798} = 1.38, p < 0.05$), which is common in DA studies. To
270 account for this, 3-way pseudomixed univariate ANOVA was conducted for each of the 48
271 attributes, resulting in a finding of significant differences among samples for 22 of these
272 attributes (see Table 2).

273

274 Principal Component Analysis (PCA) was used to visualize the overall pattern of
275 variation among samples in mean attribute intensity for the significant attributes. Figure 1 shows
276 the PCA score (product) and loading (attribute) plots for the first two dimensions of the PCA
277 analysis, accounting for a total of 59.96% of variance. The expected variance explained by any
278 principal component in the absence of variable correlation would be $100/22 = 4.09\%$, making
279 these two dimensions highly effective in explaining a much greater than expected amount of
280 variation. Non-significant attributes were projected into the PCA space as supplementary
281 variables in order to help explain the space (1). The first dimension was most positively
282 correlated with attributes *sour*, *tingly*, *sharp*, *sour candy*, and *bubbly*, and most negatively
283 correlated with attributes *smooth*, *flat*, *watery*, *sweet*, and *earthy*. The second dimension was
284 most positively correlated with terms like *smokey*, *bitter*, *pungent*, *urine*, and *sulfur*, and most
285 negatively correlated with *apple juice*, *green apple*, *sweet*, *smooth*, and *bubbly*. The second
286 dimension particularly was positively correlated with a number of potential off-flavors in cider,
287 although it is interesting to note that the presence of the potentially desirable *bitter* taste is
288 correlated with these same terms. The cider samples themselves can also be understood in
terms of their association with the flavor terms: C9, C16 and C15 were given high intensity

289 ratings for *smokey, bitter pungent, grapefruit, alcohol, and citrus*; C6, C5, C4, C13, C2, C19,
290 C21, C11 and C3 were characterized by descriptors such as *apple juice, green apple, bubbly,*
291 *sour candy, sharp, sour, and tingly*; C8, C7, C18, C1, C20, C22, and C24 were described as
292 *sweet, smooth, and watery*; and lastly C14, C23, C10, C17 and C12 were characterized as *rot,*
293 *sulfur, urine, earthy, flat, and green vegetable.*

294 The cider samples were clustered into six groups using Hierarchical Cluster Analysis
295 (HCA) based on the distances among the samples in the space defined by the PCA. Six
296 clusters were selected manually because of the presence of two clear isolates in the main
297 descriptive space of the PCA: C15 and C12. As is evident from the PCA scores and loadings
298 plots (Figures 1), specifying 6 clusters produces compact clusters with reasonably well-defined
299 sensory characteristics. The two outliers (C15 and C12) are already well separated in the first
300 two dimensions, but can be even more clearly distinguished in Dimension 3 (results not shown).

301 The clusters represent groups of ciders with similar sensory attributes—these are
302 possible prototypes for cider characters in Virginia (see Figure 1 for reference to the following).
303 The ciders in Cluster 1 were mostly associated with *sweet, smooth, watery, flat, and apple juice.*
304 Cluster 2 was associated with *sweet, smooth, rot, earthy, green vegetable, flat,* and to a lesser
305 degree *urine* and *sulfur*. Cluster 3 was associated with *citrus* and *alcohol* attributes, as well as to
306 a lesser degree the cluster of attributes *sharp, tingly, sour, bubbly,* etc. Cluster 4 is the singular
307 C12, which is associated with a number of potential off-flavors associated with fermentation
308 problems and/or and microbiological instability, such as *sweet, urine, and sulfur*. Cluster 5 is
309 associated with *sour, tingly, sharp, sour candy, green apple, and bubbly.* Lastly, cluster 6
310 contains the other singular sample, C15, which is associated with *smokey, bitter, grapefruit,*
311 *alcohol, and pungent.*

312 Interestingly, 5 of the ciders contained the apple variety Virginia Hewes Crab, which is a
313 crab apple grown in Virginia. While the current study was not designed to assess cultivar
314 characteristics, it is worth considering whether ciders made with the same apple have similar
315 flavors. Samples C2, C4, C5, and C17 were described as single cultivar ciders containing
316 Virginia Hewes Crab, while C16 was blended with a total of seven other apple varieties in
317 addition to the Virginia Hewes Crab. In the PCA plot it is apparent that 4 of these ciders have
318 relatively similar characteristics: C2, C4, C5, and C16. However, one of the single-cultivar ciders
319 containing this apple (C17) is quite distinct from the other 4. Therefore, it is fair to conclude that
320 even though all these ciders contain the same cider apple, their flavor profiles are not
321 predictably similar. This could be due to a variety of reasons, such as but not limited to
322 fermentation method, adjuncts, cider style, apple maturity, filtration, chemical and
323 microbiological stabilization, or packaging method and materia (35).

324

325 **3.2. Consumer studies**

326

327 In Study 2, 67 cider consumers rated their overall liking for 8 representative ciders from the
328 DA sample set (Table 1), and answered questions about demographics and purchasing and
329 consumption habits (Table 3). This was a relatively small sample size for a consumer study, as
330 recruitment and sampling efforts were hindered by the continued impact of the COVID-19
331 pandemic. However, results can still provide some insight into possible preference and
332 consumption patterns for cider consumers.

333

334 **3.2.1 Preference mapping and clustering**

335 Using the Clustering around Latent Variables (CLV; 29) technique, consumers were
336 clustered into groups based on their patterns of liking for ciders with distinct sensory profiles.
337 Here, we report the patterns of liking for the ciders in general and in the identified clusters;
338 below (section 3.2.2 and 3.2.3) we discuss the demographic and purchasing patterns in the
339 identified clusters.

340 The CLV analysis identified 3 clusters of consumers based on patterns of liking (Figure 2).
341 In cluster 1 ($n = 32$), the samples that were most liked overall were C1, C3, C7, and C21. The
342 attributes that were most positively loaded for consumers in cluster 1 were *apple juice*, *smooth*,
343 *sweet*, and *green apple*. The second largest cluster, cluster 2 ($n = 21$) most preferred ciders C7
344 and C12, with a mild liking for C23, and consumers in this cluster showed strong preferences for
345 the attributes *sweet* and *smooth*, and in contrast to the other two clusters also showed (smaller)
346 positive loadings for flaws such as *urine*, *sulfur*, and *earthy*. The third and smallest group of
347 consumers, cluster 3 ($n = 14$) preferred a distinct set of samples: C3, C9, C16, and C21. The
348 attributes that were most positively loaded for cluster 3 were *sour*, *sour candy*, *sharp*, *green*
349 *apple*, *tingly*, *bubbly*, and *grapefruit*. Because CLV provides both patterns of liking (the ciders
350 liked by each cluster) and explanations based on the attributes describing those patterns, we
351 are able to draw some conclusions about the type of consumers in each cluster. Cluster 1 might
352 be termed “modern cider” drinkers who prefer sweeter ciders, but had low tolerance for potential
353 flaws and off flavors. Meanwhile, cluster 2 also preferred sweeter ciders, but did not mind the
354 presence of potential off-flavors—we could call these cider drinkers “casual” or “novice” cider
355 drinkers. Finally, cluster 3 actively disliked sweetness in ciders, but was also generally intolerant
356 of potential flaws and off-flavors: we call these cider drinkers “craft cider” drinkers since their
357 liking was driven by tart and complex ciders.

358 In order to visualize the relationship between consumers, attributes, and products, Partial
359 Least Squares Regression (PLS-R) was used to explain the pattern of consumer preferences
360 simultaneously with the sensory attributes identified through the DA (Figure 3). Consumers were
361 colored according to their cluster from CLV. This figure is particularly helpful for elucidating the
362 preferences of the two smaller clusters (clusters 2 and 3). While no consumers actively prefer
363 potential flaws like *rot* or *sulfur* (in the negative direction on dimension 2 of Figure 3), consumers
364 from cluster 2 are much likelier to rate ciders with these attributes more favorably than other
365 groups. Conversely, *only* consumers from cluster 3 are likely to rate ciders with low *sweetness*
366 and other related attributes highly (in the positive direction of dimension 2 of Figure 3).
367 Interestingly, as can be seen by looking at Figures 2 and 3, only *smokey* was disliked by all
368 clusters.

369 Mean liking scores overall and by cluster are given in Table 4. While overall sample C7 was
370 the most liked sample, which was closely associated with attributes of *sweetness* and *smooth*,
371 cluster 3 did not prefer this sample. Instead, Cluster 3 overall preferred C16, which is associated
372 attributes with *sharp*, *citrus*, and *tingly*. Meanwhile, C12, which was highly disliked overall and
373 by both cluster 1 and 3, and which was most associated with the cluster of potential off-flavors,
374 is the second most liked cider in cluster 2 (Figure 2).

375

376 3.2.2 Consumer cluster demographics and purchasing behavior

377 For each demographic and consumption question, proportions are reported overall and by
378 cluster from CLV in Table 3. Clusters did not differ by age range or gender identity (Fisher’s
379 Exact Test, $p > 0.05$). Given the small sample size and because a general population sample
380 was recruited, this was not surprising. Overall, subjects were mostly female (62.1%) young
381 (73.1% age 21-30), highly educated (more than 52% holding at least a US bachelor’s degree),
382 and with relatively low household income (the plurality of 38.8% reported income of less than
383 \$25,000 USD). This sample makes sense given the university population in Blacksburg, VA,
384 USA where the study was conducted. The sample size was too small to detect significant
385 patterns between the clusters, which are reported in Table 3 for completeness.

386

387 3.2.3. Purchasing intent and willingness-to-pay

388 Overall and within-cluster purchasing intent (on a scale of 1 to 5) for each cider is reported
389 in Table 4. Overall, cider C7 was rated on average highest on the scale, with a mean rating of
390 3.75—this was the sweetest cider according to both DA and cider chemistry (measured residual

391 sugar, Table 5). This result is not surprising, since overall, it had the highest mean overall liking
392 score among all consumers. The within-cluster results closely followed the patterns of liking—
393 this is also unsurprising, as liking and purchasing intent are nearly perfectly correlated ($r =$
394 0.91). However, it is important to note that a reported purchase intent of 3 is “neutral”, so
395 despite the strong correlation it is not entirely clear that any cluster was strongly enthusiastic
396 about any particular cider besides C7 in cluster 1 (Table 4).

397 Overall and within-cluster willingness-to-pay (WTP) for each cider sample is reported in
398 Table 4. WTP was only collected from consumers who indicated a neutral to positive purchasing
399 intent (3, 4, or 5 on the given scale) for each cider. The results indicate that on average no
400 consumer was willing to pay above \$13.00 for a 6-pack of 12-ounce cans of any of these ciders.
401 For all 67 subjects, all the ciders were within the \$12.00 range, with sample C7 receiving the
402 highest WTP at \$12.80, and C9 the lowest at \$12.00. There was variation within clusters for
403 these results, which reflects a lower correlation between overall liking and WTP ($r = 0.69$) and
404 purchase intent and WTP ($r = 0.75$). For example, in cluster 1, C7 received the highest
405 purchasing intent rating, but C7 was rated the second highest price at \$12.80, while C1 was
406 rated at \$12.90. This is interesting as C1 has both a lower mean purchasing intent rating and
407 overall liking within this cluster. In cluster 2, consumers were likewise most willing to spend the
408 most on sample C7, but they were also willing to spend more on purchasing C12, which
409 received the lowest WTP from cluster 1 and which no-one from cluster 3 was willing to
410 purchase. Following their inferred preferences from CLV, subjects from cluster 3 differed in their
411 patterns, being willing to spend the most on sample C3, which was neither the most liked
412 sample nor had a high purchasing intent rating overall. As noted above, in cluster 3 no
413 consumer indicated that they would even consider purchasing sample C12 on the purchasing
414 intent scale, so WTP could not be calculated. The low cost for each of the samples could be
415 since these ciders were not overall well liked among the consumers. The most liked cider was
416 rated a 7 on average on the 9-point hedonic scale among all consumers, which was sample C7.
417 Additionally, since WTP was calculated only for subjects who rated their purchasing intent for a
418 sample above 2, these prices may only reflect a small number of consumers overall and in each
419 cluster.

420 421 **3.3. Cider chemistry**

422 423 *3.3.1. Basic cider chemistry*

424 A comprehensive cider chemistry panel was conducted on all 24 ciders from the DA
425 study to enable comparison of basic quality metrics between Virginia ciders in this study and
426 those reported in the literature for ciders produced elsewhere worldwide. In addition, these
427 results could be used qualitatively to provide context for the DA results, and to compare those
428 results to generally understood relationships between sensory and chemical data for cider.
429 Results for analyses are given in Table 8. All analyses were conducted in duplicate except for
430 alcohol and CO₂. One-way ANOVA for all analyses with replication indicated that samples
431 varied significantly in the measured chemistry (Table 8). This is to be expected for the diverse
432 range of ciders included in the study.

433 The alcohol content for these ciders ranged from 4.81% to 9.86% ABV. These ranges
434 were high compared to previous reports in the literature (e.g., 26). Symoneaux et al. (26) did not
435 report any cider with ABV over 6.3%, while 18 of the ciders used in this study had an ABV%
436 over 7.0%. This could be due to apples in Virginia being grown in warmer climates than those
437 used to make the ciders studied by Symoneaux et al (26), which would cause a higher sugar
438 content in the apples (and associated higher potential alcohol content). There could also be
439 stylistic and production process differences between the ciders in our study compared to the
440 French ciders studied by Symoneaux et al (26). Malic acid range was also found to higher
441 compared to results reported from the study by Qin et al. (22). Qin et al. reported malic acid

442 concentration from 0.02 to 3.56 g/L, while in this study malic acid ranged from < 0.020 g/L to
443 8.44 g/L. This can be attributed to variation across apple cultivars, as well as the fact that
444 several ciders from the former study underwent malolactic fermentation. It is also possible that
445 exogenous malic acid additions were made in the production of some of the Virginia ciders,
446 which would elevate the malic acid concentration. As malic acid is the main fruit acid present in
447 apples and ciders, we focus on this chemical, but it is worth noting that the titratable acidity
448 ranges of ciders in this study follow the same pattern. In these ciders, TA ranged from 2.60 to
449 8.28 g/L malic acid equivalents, whereas in the Qin et al (22) study the range was smaller and
450 lower, from 2.41 to 6.39 g/L malic acid equivalents. Meanwhile, pHs ranged from 3.61 to 4.09,
451 which is consistent with the commercial ciders reported in previous studies (9,22,26).

452 Residual Sugar (RS) levels, measured in g/L, were quite different than those reported in
453 previous studies (22,26). These previous studies reported much higher RS than the range
454 reported in Table 8, indicating that the ciders used in those studies were likely to be perceived
455 as more sweet, and possibly more full-bodied and less sour or bitter. In this study, RS ranged
456 from below the level of detection to 38 g/L, whereas Symoneaux et al (26) reported RS from
457 12.7 to 52.1 g/L, and Qin et al (22) reported RS from 8.87 to 75.44 g/L. Given that these
458 previous studies included or even focused on European styles that are not generally fermented
459 to dryness (22,26), this is unsurprising, and indicates the need for much more work to
460 characterize cider styles so that sensible comparisons can be made.

461 Measured polyphenol concentration ranged from 144 to 778 mg/L gallic acid equivalents
462 (GAE), which was consistent with range determined by the Folin-Ciocalteu method on a sample
463 set of 17 commercial ciders from the Eastern USA from Ma et al. (2019). Volatile acidity (VA)
464 ranged from 0.21 to 2.15 g/L acetic acid equivalents in this study. The range of VA for these
465 ciders were consistent with a previous study on Asturian ciders (20). All ciders this study were
466 carbonated, and the CO₂ readings ranged from 1.48 g/L to 7.89 g/L, showing a broad range of
467 carbonation among the ciders in this study. Both free and total SO₂ were measured in all cider
468 samples. Analysis of total SO₂ confirmed that all samples were well below the regulatory limit.
469 Likewise, free SO₂ levels were within a normal-to-low range, and therefore unlikely to cause
470 deleterious sensory effects in any sample. However, other studies did not report this potentially
471 informative measurement, so we did not compare the measured range in these ciders (Table 8).

472 The results from the chemical analysis indicate that Virginia ciders are generally within
473 the expected range of cider chemistry reported in other studies, with some specific and
474 potentially important differences. Specifically, the ciders in this study were higher in alcohol and
475 lower in residual sugar than ciders in other, similar studies, which may indicate a tendency
476 towards higher sugar content in Virginia-grown apples and/or more complete fermentations
477 (conversion of sugar in juice to alcohol) in Virginia ciders that is distinct from cider fermentations
478 in other regions.

479 3.3.2. *Connecting cider chemistry to sensory outcomes*

481 It is possible to find associations among the measured cider chemistry and the
482 quantitative results of the DA, which provides support for the quality and utility of the DA results.
483 For example, in the DA analysis Samples C9, C15, and C16 were closely related to the alcohol
484 attribute (Figure 1). All three of these ciders had an ABV above 7%, with C15 and C16 having
485 the highest ABV among all the samples at 9.68% and 8.99%. Further, C16 had the highest
486 mean reading of VA among all samples, at 2.15 g/L. Since high levels of VA can be perceived
487 as nail polish or vinegar, this could explain why panelists associated it with descriptors like
488 pungent, sharp, and sour (33).

489 Titratable acidity (TA) can be an indicator of sensory sourness or tartness within
490 samples (33). The terms *sour*, *sour candy*, *sharp* and *green apple* are all closely related
491 attributes according to the PCA (Figure 1), and samples, C5, C2, and C11 among others were
492 found to be associated with these descriptors. C2 had the highest mean intensity rating of *sharp*

493 and *sour* among panelists, and was also found to have a mean TA reading of 6.16 g/L malic
494 acid equivalents (Table 5). Similarly, sample C5 was found to have the highest mean TA among
495 all other samples (Table 5) and was closely associated with the *sharp* and *sour* descriptors.

496 Sweetness perception in DA is also associated with cider chemistry, in this case
497 measured residual sugar (RS). Ciders C7, C8, and C24 had measured RS over 25.0 g/L (Table
498 5), and were also most closely associated with the *sweet* and *smooth* attributes in the DA
499 (Figure 1). However, it is interesting to note that RS does not *solely* explain sensory sweetness:
500 C22, C20, and C18 were associated with *sweet* (Figure 1), but had undetectable levels of RS
501 (Table 5). This is very likely due to interactions between taste and aroma (21).

502 CO₂ is known to impact the sensory profiles of beverages (8), with high concentrations of
503 CO₂ correlated to perceived sourness (37). All ciders described as *bubbly* were also described
504 as *sour*, and *sour candy*. Among these, C11 and C9 had the highest concentrations of CO₂
505 (Table 5), and were also described using the *sour* and *sour candy* attributes (Figure 1).
506 Conversely, sweetness perception can reduce the overall carbonation mouthfeel in beverages
507 (37). This effect can be observed in this study: most ciders with a high intensity rating in *sweet*
508 did not have high rating of *bubbly* or *sour* (Figure 1).

509 It has long been thought that polyphenol content in fermented beverages is related to
510 total polyphenols (13,34). Samples C9, C15, and C16 were closely associated with the *bitter*
511 attribute, with high mean intensity ratings (Figure 1). However, the polyphenol content for these
512 samples were solidly in the middle of the range of the samples in the current study (Table 5).
513 This shows that within these samples, bitterness perception may not be only impacted by
514 polyphenol concentration—there are presumably both interactions with other sensory attributes
515 (such as *sweet*) and other causes that can be traced to cider chemistry (5).

516 Overall, the observation of the expected associations between cider chemistry and the
517 measured sensory attributes from the DA provide a measure of assurance that the panel was
518 well-trained, and that DA results can reliably inform and contribute to the advancement of
519 research on cider production factors.

520

521 **3.4. Limitations and Future Work**

522

523 A major limitation of the current work is the sample size used in the consumer study. A
524 sample of $n = 67$ consumers is obviously not a fully representative sample. In part this sample
525 size is due to the difficulty of conducting consumer research during the COVID-19 pandemic.
526 Thus, this part of the research should be treated as exploratory, rather than confirmatory: the
527 patterns of consumer liking observed can be used as hypotheses to test in future research.
528 However, the clear and provocative patterns of reported liking, which to some degree align with
529 those hinted at in previous research (4,27) indicate that these will be productive avenues for
530 further, better-powered consumer research. In particular, research to explore the “modern” vs
531 “craft” segments that emerged in this small sample should be encouraged.

532 A second limitation of the current study is the selection of cider chemistry to associate with
533 sensory outcomes. In this study, the cider chemistry measured was based in large part on
534 producer-relevant analyses, but these are unlikely to be able to explain the full range of flavors
535 and aromas in cider identified by DA, which are likely to originate from volatile aroma
536 compounds that require different analytical strategies (33). Future studies that aim to better
537 characterize and identify the highest impact odorants in Virginia ciders should consider
538 employing flavor-chemistry approaches like gas chromatography-olfactometry (GC-O).

539 Further research should also be undertaken to survey the flavor profiles of American ciders
540 beyond Virginia. While Virginia is a major producer of cider with a broad range of producers and
541 products, the current study cannot compare these products to other ciders produced in the
542 United States simply because there is no published research on those products. Therefore, it

543 would be of interest to determine the sensory profiles of ciders in the United States and, from
544 the perspective of Virginia producers, what makes Virginia ciders distinctive.

545 Finally, it would benefit both researchers and producers to compile sensory research from
546 this and other studies into a usable, comprehensive sensory lexicon for ciders in the style of the
547 widely adopted wine wheel (18). The wine wheel, as noted by Sela Bowen et al. (24) and
548 Shapin (25) is a powerful tool for producers and consumers to communicate the often ineffable
549 flavor of wines. As the US cider industry grows, a similar tool for these products would help
550 consumers, who clearly can have distinct sensory preferences and expectations, understand
551 how to select ciders; it would also help producers target their products appropriately. The
552 current research is a key contribution towards such a tool, which is critical future work.

553 **4. Conclusions**

554
555 In this research, a trained panel employed descriptive analysis to quantify the sensory
556 profile of 24 Virginia ciders using 48 attributes, 22 of which were found to differ significantly
557 among the samples. A representative subset of 8 of these ciders were evaluated for liking and
558 willingness-to-purchase by a panel of 67 consumers. Using external preference mapping, 3
559 distinct clusters of consumers were identified with quite distinct liking profiles. Finally, producer-
560 relevant cider chemistry was found to be associated with sensory profiles, which supports the
561 quality of the sensory profiling work through the DA.

562 This research contributes to the larger project of understanding the origin and significance of
563 flavors in ciders produced in Virginia and the United States as a whole. The terms that were
564 used in the descriptive analysis are consistent with but expand on previous studies on Virginia
565 ciders (10,10,14). This indicates that there is an underlying, common set of attributes which can
566 ultimately be catalogued to create a sensory lexicon for American ciders, analogous to the
567 famous wine wheel (18). Uniquely, this research investigated the connections among sensory
568 profile and consumer preference: the finding that distinct consumer segments exist for different
569 cider sensory profiles further supports the need to investigate and develop a consistent sensory
570 lexicon for cider.

571 **Acknowledgements**

572
573 This work was funded by the Virginia Department of Agriculture and Consumer Services
574 (VDACS) and the United States Department of Agriculture (USDA) through Specialty Crop
575 Block Grant #301-20-026. The authors would also like to thank Ann Sandbrook and Ken Hurley
576 of the VA Tech Enology Services lab for their assistance with chemical analyses of cider.

577 **Interest Statement**

578
579 No potential conflict of interest was reported by the authors.

580 **Data Availability Statement**

581
582 Data and code are available from the corresponding author upon reasonable request.

583
584
585

586 **References**

- 587 1. Abdi, H., and Williams, L. J. Principal Component Analysis. 2 :433–459 2010.
- 588 2. Albemarle Cider Works. 2021.
- 589 3. Bold Rock Hard Cider. Cider-101. 2021.
- 590 4. Fabien-Ouellet, N., and Conner, D. S. The Identity Crisis of Hard Cider. *JFR* (online).
- 591 10.5539/jfr.v7n2p54, 2018.
- 592 5. Fischer, U., and Noble, A. C. The Effect of Ethanol, Catechin Concentration, and pH on
- 593 Sourness and Bitterness of Wine. 45 (1) :6 1994.
- 594 6. Grace Wood. *Cider Production*. 2021.
- 595 7. Hildegard Heymann, Ellena S. King, and Helene Hopfer. Classical Descriptive Analysis. In:
- 596 *Novel Techniques in Sensory Characterization and Consumer Preference*. CRC Press,
- 597 Taylor & Francis Group, Boca Raton, FL London New York, pp.9–36. 2014.
- 598 8. Hood White, M. R., and Heymann, H. Assessing the Sensory Profiles of Sparkling Wine over
- 599 Time. *Am J Enol Vitic.* (online). 10.5344/ajev.2014.14091, 2015.
- 600 9. Jamir, S. M. R., Stelick, A., and Dando, R. Cross-cultural examination of a product of differing
- 601 familiarity (Hard Cider) by American and Chinese panelists using rapid profiling
- 602 techniques. *Food Quality and Preference* (online). 10.1016/j.foodqual.2019.103783,
- 603 2020.
- 604 10. Kessinger, J., Earnhart, G., Hamilton, L., Phetxumphou, K., Neill, C., Stewart, A. C., et al.
- 605 Exploring Perceptions and Categorization of Virginia Hard Ciders through the Application
- 606 of Sorting Tasks. *Journal of the American Society of Brewing Chemists* (online).
- 607 10.1080/03610470.2020.1843927, 2021.
- 608 11. Le Quéré, J.-M., Husson, F., Renard, C. M. G. C., and Primault, J. French cider
- 609 characterization by sensory, technological and chemical evaluations. *LWT - Food*
- 610 *Science and Technology* (online). 10.1016/j.lwt.2006.02.018, 2006.
- 611 12. Lea, A. *Craft Cider Making*. The Crowood Press. 2018.
- 612 13. Lesschaeve, I., and Noble, A. C. Polyphenols: factors influencing their sensory properties
- 613 and their effects on food and beverage preferences. *The American Journal of Clinical*
- 614 *Nutrition* (online). 10.1093/ajcn/81.1.330S, 2005.
- 615 14. Littleton, B., Lahne, J., Stewart, A. C., and Chang, E. Virginia-grown Cider: How do Cultivar
- 616 and Fermentation Strategies affect Cider Chemistry and Flavor? 2021.
- 617 15. McGrath, M. Test Driving a Cider Lexicon. 2019.
- 618 16. Miles, C. A., Alexander, T. R., Peck, G., Galinato, S. P., Gottschalk, C., and van Nocker, S.
- 619 Growing Apples for Hard Cider Production in the United States—Trends and Research
- 620 Opportunities. *hortte* (online). 10.21273/HORTTECH04488-19, 2020.
- 621 17. Nielsen Consumer LLC. USACM 2021 Q2 Trends. 2021.
- 622 18. Noble, A. C., Arnold, R. A., Buechsenstein, J., Leach, E. J., Schmidt, J. O., and Stern, P. M.
- 623 Modification of a Standardized System of Wine Aroma Terminology. 38 (2) :143–146
- 624 1987.
- 625 19. Phetxumphou, K., Cox, A. N., and Lahne, J. Development and Characterization of a Check-
- 626 All-That-Apply (CATA) Lexicon for Virginia Hard (Alcoholic) Ciders. *Journal of the*
- 627 *American Society of Brewing Chemists* (online). 10.1080/03610470.2020.1768784,
- 628 2020.
- 629 20. Picinelli, A., Suárez, B., Moreno, J., Rodríguez, R., Caso-García, L. M., and Mangas, J. J.
- 630 Chemical Characterization of Asturian Cider. *J. Agric. Food Chem.* (online).
- 631 10.1021/jf991284d, 2000.
- 632 21. Poinot, P., Arvisenet, G., Ledauphin, J., Gaillard, J.-L., and Prost, C. How can aroma-
- 633 related cross-modal interactions be analysed? A review of current methodologies. *Food*
- 634 *Quality and Preference* (online). 10.1016/j.foodqual.2012.10.007, 2013.

- 635 22. Qin, Z., Petersen, M. A., and Bredie, W. L. P. Flavor profiling of apple ciders from the UK
636 and Scandinavian region. *Food Research International* (online).
637 10.1016/j.foodres.2017.12.003, 2018.
- 638 23. R Core Team. *R: A Language and Environment for Statistical Computing*. R Foundation for
639 Statistical Computing, Vienna, Austria. 2020.
- 640 24. Sela Bowen, J. T., Cantu, A., Lestringant, P., Sokolowsky, M., and Heymann, H. Wine
641 Sensory Reference Standards to Align Wine Tasters on a Shared Terminology. *Catalyst:
642 Discovery into Practice* (online). 10.5344/catalyst.2018.18005, 2018.
- 643 25. Shapin, S. A taste of science: Making the subjective objective in the California wine world.
644 *Social Studies of Science* (online). 10.1177/0306312716651346, 2016.
- 645 26. Symoneaux, R., Guichard, H., Le Quéré, J.-M., Baron, A., and Chollet, S. Could cider aroma
646 modify cider mouthfeel properties? *Food Quality and Preference* (online).
647 10.1016/j.foodqual.2015.04.004, 2015.
- 648 27. Tozer, P. R., Galinato, S. P., Ross, C. F., Miles, C. A., and McCluskey, J. J. Sensory
649 Analysis and Willingness to Pay for Craft Cider. *J Wine Econ* (online).
650 10.1017/jwe.2015.30, 2015.
- 651 28. Vigneau, E., Chen, M., and Qannari, E., Mostafa. ClustVarLV: An R Package for the
652 Clustering of Variables Around Latent Variables. *The R Journal* (online). 10.32614/RJ-
653 2015-026, 2015.
- 654 29. Vigneau, E., Endrizzi, I., and Qannari, E. M. Finding and explaining clusters of consumers
655 using the CLV approach. *Food Quality and Preference* (online).
656 10.1016/j.foodqual.2011.01.004, 2011.
- 657 30. Virginia Association of Cider Makers. Virginia Cider. 2022.
- 658 31. Virginia Department of Agriculture and Consumer Services. VIRGINIA'S TOP 20 FARM
659 COMMODITIES. 2021.
- 660 32. Washington State University Extension. History of Cider. 2021.
- 661 33. Waterhouse, A. L., Sacks, G. L., and Jeffery, D. W. *Understanding Wine Chemistry*. John
662 Wiley & Sons, Ltd, Chichester, UK. 2016.
- 663 34. Watson, B. *Cider, hard & sweet: history, traditions, and making your own*. Countryman
664 Press, Wodstock, Vt. 2013.
- 665 35. Wicklund, T., Skottheim, E. R., and Remberg, S. F. Various factors affect product properties
666 in apple cider production. *Int. J. Food Stud.* (online). 10.7455/ijfs/9.SI.2020.a7, 2020.
- 667 36. Williams, A. A. The development of a vocabulary and profile assessment method for
668 evaluating the flavour contribution of cider and perry aroma constituents. *J. Sci. Food
669 Agric.* (online). 10.1002/jsfa.2740260503, 1975.
- 670 37. Yau, N. J. N., and McDANIEL, M. R. Carbonation Interactions with Sweetness and
671 Sourness. *J Food Science* (online). 10.1111/j.1365-2621.1992.tb06871.x, 1992.
672
673

674 **Tables**

675

676 **Table 1.** Cider sample descriptions; please note that the ciders and producers have been anonymized.

Sample	Packaging Format	Blend or Single Cultivar	Apple Varieties	Location in Virginia
C1*	750 mL Bottle	Blend	Albemarle Pippin, Gold Rush, Pink Lady, Virginia Gold, undesignated	North Garden
C2	750 mL Bottle	Single	Virginia Hewes Crab	North Garden
C3*	750 mL Bottle	Blend	N/A	Monterey
C4	750 mL Bottle	Single	Virginia Hewes Crab	Monterey
C5	750 mL Bottle	Single	Virginia Hewes Crab	Richmond
C6	750 mL Bottle	Single	Harrison	Richmond
C7*	12 oz Bottle	Blend	N/A	Nellysford
C8	12 oz Bottle	Blend	N/A	Nellysford
C9*	16 oz Can	N/A	N/A	Roseland
C10	12 oz Can	Blend	N/A	Richmond
C11	750 mL Bottle	Blend	Albemarle Pippin, Gold Rush	Keswick
C12*	16 oz Can	Blend	Granny Smith, undesignated	Mineral
C13	12 oz Can	Blend	N/A	Alexandria
C14	750 mL Bottle	Blend	N/A	Middleburg
C15	500 mL Bottle	Blend	N/A	Middleburg
C16*	750 mL Bottle	Blend	Harrison, Ashmead's Kernel, Winesap, Golden Russet, Arkansas Black, Black Twig, Albemarle Pippin, Virginia Hewes Crab	Warm Springs
C17	750 mL Bottle	Single	Virginia Hewes Crab	Warm Springs
C18	750 mL Bottle	N/A	N/A	Abingdon
C19	750 mL Bottle	Blend	N/A	Abingdon
C20	12 oz Can	Blend	N/A	Leesburg
C21*	16 oz Can	Blend	N/A	Winchester
C22	500 mL Bottle	Blend	N/A	Winchester
C23*	750 mL Bottle	Blend	Gold Rush, Albemarle Pippin, Winesap	Charlottesville
C24	16 oz Can	Blend	Golden Delicious, Red Delicious and Granny Smith	Roseland

*Cider was selected for use in study 2 (consumer preference mapping study).

677

Table 2. Sensory attributes and reference standards as defined by the DA panel.

Aroma (orthonasal aroma)		Fruity	2 oz fruit smoothie (Bolthouse Farms Berry Boost)
Alcohol*	15% ABV EtOH	Grape	2 green grapes, sliced in half
Cinnamon Spice Apple	Canned apple pie filling (Kroger)	Green Apple*	2 1" slices granny smith apple (Simple Truth)
Citrus*	1" lemon peel, 1" lime peel in 0.5 oz 5% ABV EtOH	Maple Syrup	1 tbsp Vermont maple syrup (Kroger)
Earthy*	Handful of grass plucked from outside	Red Wine	2 oz cabernet sauvignon wine (Bay Bridge)
Fermented	1 tbsp 2% Greek yogurt (Fage), 1/8 tsp apple cider vinegar, 1/8 tsp white vinegar	Red Apple	2 1" slices honey crisp apple
Fermented/Yeast	1 packet of dry active yeast in 500mL water	Sour Candy*	1 piece sour candy (WarHead Black Cherry)
Floral	¼ tsp of rose water (Heritage Store)	Watery*	1 oz apple juice (Simple Truth Organic), 1 oz water
Grassy	Clumps of cut grass with dirt from outside	White Wine	2 oz pinot grigio wine (Dark House)
Grapefruit*	1" grapefruit peel in 0.5 oz 5% ABV	Taste	
Green Apple Jolly Rancher	1 Green Apple Jolly Rancher. 0.5 oz 5% EtOH	Bitter*	2 oz caffeine solution (1.6 mg/mL)
Green Vegetable*	Frozen broccoli (Kroger), microwaved 6 mins	Sour*	2 oz citric acid solution (0.005 mg/mL)
Lemon	1" lemon slice, 0.5 oz 5% EtOH	Sweet*	2 oz sucrose solution (30 mg/mL)
Metallic	2 pennies, panelists instructed to rub pennies on hands, and smell their hands	Mouthfeel	
Peach	2 fresh peach slices	Bubbly*	2 oz citrus soda (Sprite)
Petroleum	Verbal anchor	Dry	1 oz 100% cranberry juice (Ocean Spray), 1 oz 100% pomegranate juice (POM Wonderful)
Pear	2 fresh pear slices	Flat*	2 oz seltzer water (San Pellegrino), poured an hour before panelist arrival
Rot*	2 slices of red apples (microwaved 2 mins), 1/8 tsp apple cider vinegar	Full-Bodied	2 oz merlot wine (Dark Horse)
Smokey*	1/8 tsp "liquid smoke" (Colgan), 500mL water	Heavy	2 oz of apple juice (100 mL Simple Truth Organic) thickened with ¼ tsp of cornstarch
Sulfur*	Hard-boiled egg (Simple Truth), microwaved for 2 mins	Pungent*	1 tsp wasabi sauce (Snow Fox)
Urine*	Verbal anchor	Mouth-Watering	2 oz 100% cranberry juice (Ocean Spray)
Flavor (retronasal aroma)		Sharp*	2 oz of apple juice (400 mL Simple Truth Organic) with added 1.4 tsp brewer's grade Malic Acid
Acidic	1 tbsp apple cider vinegar, 8 oz water juice	Linger	2 oz black tea (1 bag Lipton black tea, brewed 5 minutes in 16 oz water)
Apple Juice*	2 oz apple juice (Simple Truth)	Smooth*	2 oz chardonnay wine (Flip Flop)
Beer	2 oz Coors Light	Sticky	2 oz of drink mix (200 mL Grape Kool-Aid) thickened with ¼ tsp of cornstarch
Champagne	2 oz prosecco (Lamarca)	Tingly*	¼ tsp popping candy (Strawberry Pop Rocks)

*This descriptor was found to be significantly different among samples in pseudomixed, 3-way ANOVA ($p < 0.05$).

679 **Table 3.** Demographic and consumption behavior questions, given as proportions of all subjects and of the clusters found from
 680 external preference mapping via CLV.

Question	Response	Overall (n = 67)	Cluster 1 (n = 32)	Cluster 2 (n = 21)	Cluster 3 (n = 14)
Gender	<i>Male</i>	35.8	28.1	47.6	35.7
	<i>Female</i>	61.2	68.8	52.4	57.1
	<i>Non-Binary</i>	2.99	3.12	0	7.14
	<i>Prefer to Self-Describe</i>	0	0	0	0
Age	<i>21-30</i>	73.1	78.1	71.4	64.3
	<i>31-40</i>	8.96	6.25	4.76	21.4
	<i>41-50</i>	0	0	0	0
	<i>51-60</i>	11.9	9.38	14.3	14.3
	<i>60+</i>	5.97	6.25	9.25	0
Education	<i>Some High School</i>	0	0	0	0
	<i>High School Graduate</i>	1.49	0	0	7.14
	<i>Some College</i>	7.46	15.6	0	0
	<i>Associate Degree</i>	2.99	3.12	4.76	0
	<i>Bachelor's Degree</i>	52.2	56.2	42.9	57.1
	<i>Master's Degree</i>	26.9	18.8	42.9	21.4
Cider Consumption Frequency	<i>Doctorate</i>	8.96	6.25	9.52	14.3
	<i>Everyday</i>	0	0	0	0
	<i>A Few Times a Week</i>	4.48	6.25	4.76	0
	<i>Once a Week</i>	8.96	15.6	4.76	0
	<i>Once or Twice a Month</i>	34.3	18.8	38.1	64.3
Income*	<i>Occasionally</i>	52.2	59.4	52.4	35.7
	<i>Less than \$25,000</i>	38.8	40.6	42.9	28.6
	<i>\$25,000 - \$49,000</i>	20.9	25	19.0	14.3
	<i>\$50,000 - \$75,000</i>	14.9	9.38	9.52	35.7
	<i>\$76,000 - \$99,999</i>	2.99	3.12	0	7.14
	<i>\$100,000 - 150,000</i>	4.48	6.25	4.76	0
	<i>Greater than \$150,000</i>	10.4	9.38	9.52	14.3
	<i>Prefer not to answer</i>	7.46	6.25	14.3	0

*All values are in \$USD.

681
682

683
684

Table 4. Mean and standard deviation for liking (1-9 scale), purchase intent (1-5 scale), and willingness to pay (WTP in \$USD; \$11-\$15 scale) for ciders overall and in each cluster identified in external preference mapping with CLV.

Sample	Liking	Overall			Cluster 1 (n = 32)			Cluster 2 (n = 21)			Cluster 3 (n = 14)		
		Purchase intent	WTP	Liking	Purchase intent	WTP	Liking	Purchase intent	WTP	Liking	Purchase intent	WTP	
C1	3.87 ± 2.06	2.01 ± 1.01	12.50 ± 1.04	3.66 ± 2.22	2.06 ± 1.16	12.90 ± 1.33	3.95 ± 1.99	2.00 ± 0.89	12.30 ± 0.65	4.21 ± 1.85	1.93 ± 0.83	12.00 ± 0.67	
C3	5.55 ± 2.14	2.94 ± 1.18	12.70 ± 1.17	5.47 ± 1.97	3.00 ± 1.22	12.70 ± 1.26	5.24 ± 2.51	2.67 ± 1.15	12.80 ± 0.98	6.21 ± 1.93	3.21 ± 1.12	12.60 ± 1.29	
C7	7.00 ± 1.72	3.75 ± 1.15	12.80 ± 1.07	7.53 ± 1.24	4.00 ± 1.05	12.80 ± 1.01	7.14 ± 1.56	3.86 ± 1.01	12.90 ± 1.26	5.57 ± 2.17	3.00 ± 1.3	12.30 ± 0.73	
C9	4.61 ± 1.87	2.34 ± 0.95	12.00 ± 0.66	4.41 ± 1.66	2.31 ± 0.82	11.80 ± 0.72	4.48 ± 1.94	2.14 ± 0.91	12.20 ± 0.77	5.29 ± 2.20	2.71 ± 1.2	12.00 ± 0.45	
C12	3.88 ± 2.32	2.04 ± 1.15	12.30 ± 0.99	2.78 ± 1.62	1.59 ± 0.91	11.80 ± 0.82	6.38 ± 1.77	3.19 ± 0.93	12.50 ± 1.01	2.64 ± 1.22	1.36 ± 0.5	N/A*	
C16	4.18 ± 2.43	2.21 ± 1.21	12.20 ± 0.95	2.94 ± 1.90	1.59 ± 0.67	11.60 ± 0.48	4.19 ± 2.29	2.24 ± 1.37	12.10 ± 0.67	7.00 ± 0.96	3.57 ± 0.76	12.30 ± 1.14	
C21	5.79 ± 1.85	2.99 ± 1.12	12.50 ± 0.98	6.12 ± 1.93	3.19 ± 1.00	12.50 ± 0.96	5.00 ± 1.05	2.57 ± 1.16	12.80 ± 1.11	6.21 ± 1.63	3.14 ± 1.23	12.10 ± 0.92	
C23	5.55 ± 1.77	2.96 ± 1.02	12.50 ± 1.06	5.44 ± 1.83	3.03 ± 0.97	12.60 ± 1.25	5.62 ± 1.77	2.81 ± 1.08	12.50 ± 0.85	5.71 ± 1.73	3.00 ± 1.11	12.20 ± 0.77	

*N/A indicates that no subject in this cluster indicated intent to purchase this sample.

685
686

687 **Table 5.** Mean and standard deviation for cider chemistry parameters.

Sample	ABV (% v/v)	CO ₂ (g/L)	Malic Acid (g/L)	pH	FSO ₂ (mg/L)	TSO ₂ (mg/L)	TA (g/L)*	VA (g/L)†	RS (g/L)	Glucose (g/L)	Fructose (g/L)	Sucrose (g/L)	TPH (mg/L)§
C1	7.58	4.97	4.72 ± 0 ^g	3.82 ± 0.01 ^{ef}	0.5 ± 0.71 ^f	32 ± 0 ^{lm}	4.41 ± 0.03 ⁱ	0.21 ± 0.02 ^g	8.8 ± 0 ^f	4.1 ± 0 ^f	4.7 ± 0 ^{fg}	ND ^e	298 ± 1.41 ^{fg}
C2	8.1	5.01	6.16 ± 0 ^c	3.66 ± 0.01 ^{ijk}	2 ± 0 ^f	29 ± 1.41 ^{mn}	6.5 ± 0.01 ^d	0.3 ± 0.02 ^{fg}	6.6 ± 0 ^g	3 ± 0 ^g	3.6 ± 0 ^h	ND ^e	778 ± 12.73 ^a
C3	7.52	4.35	5.52 ± 0 ^d	3.67 ± 0.04 ^{hij}	2 ± 0 ^f	40.5 ± 0.71 ^k	5.98 ± 0.1 ^f	0.03 ± 0 ^h	9.3 ± 0.14 ^f	3.5 ± 0 ^{fg}	3.7 ± 0.14 ^h	2.1 ± 0 ^b	632.5 ± 21.92 ^c
C4	7.56	4.08	4.33 ± 0 ⁱ	3.9 ± 0.01 ^d	2 ± 0 ^f	29 ± 1.41 ^{mn}	5.3 ± 0.02 ^g	0.28 ± 0.01 ^{fg}	9.6 ± 0.14 ^f	3.1 ± 0 ^{fg}	5.3 ± 0.14 ^f	1.2 ± 0 ^{cd}	351 ± 7.07 ^e
C5	7.95	4.65	8.44 ± 0 ^a	3.73 ± 0 ^{gh}	1 ± 0 ^f	20 ± 1.41 ^{op}	7.84 ± 0.04 ^b	0.23 ± 0 ^g	ND ^h	ND ^h	ND ⁱ	ND ^e	427.5 ± 3.54 ^d
C6	7.82	4.99	5.09 ± 0 ^f	3.69 ± 0.03 ^{hij}	2 ± 0 ^f	38.5 ± 4.95 ^{kl}	5.48 ± 0.13 ^g	0.28 ± 0 ^{fg}	ND ^h	ND ^h	ND ⁱ	ND ^e	349 ± 5.66 ^e
C7	4.93	3.86	2.46 ± 0 ^m	3.71 ± 0.01 ^{ghi}	19 ± 1.41 ^b	94.5 ± 0.71 ^f	3.86 ± 0.02 ^{lmn}	0.31 ± 0 ^{efg}	38 ± 0 ^a	16 ± 0 ^a	22 ± 0 ^b	ND ^e	163.5 ± 2.12 ^{klm}
C8	4.88	3.79	2.55 ± 0 ^l	3.8 ± 0 ^{ef}	18 ± 1.41 ^b	131.5 ± 2.12 ^d	3.79 ± 0.07 ^{mno}	0.32 ± 0.03 ^{efg}	36.5 ± 0.71 ^a	13.5 ± 0.71 ^b	23 ± 0 ^a	ND ^e	233.5 ± 3.54 ⁱ
C9	7.21	4.99	0.02 ± 0 ^v	3.91 ± 0.03 ^d	2 ± 0 ^f	37.5 ± 2.12 ^{kl}	3.42 ± 0.01 ^q	0.45 ± 0.02 ^d	ND ^h	ND ^h	ND ⁱ	ND ^e	151 ± 1.41 ^{lm}
C10	5.46	4.22	0.42 ± 0 ^r	3.98 ± 0 ^c	15.5 ± 2.12 ^{bc}	62 ± 0 ⁱ	2.6 ± 0.03 ^r	0.38 ± 0.01 ^{def}	20 ± 1.41 ^d	6.5 ± 0.71 ^e	13.5 ± 0.71 ^d	ND ^e	161 ± 2.83 ^{klm}
C11	7.5	7.87	6.42 ± 0 ^b	3.83 ± 0.01 ^e	2 ± 0 ^f	144 ± 0 ^c	6.24 ± 0.04 ^e	0.3 ± 0.01 ^{efg}	10 ± 0 ^f	1 ± 0 ^h	8 ± 0 ^e	1 ± 0 ^{cd}	242 ± 9.9 ^{hi}
C12	6.06	3.94	1.54 ± 0 ^p	3.99 ± 0.01 ^c	13 ± 2.83 ^c	109.5 ± 3.54 ^e	3.38 ± 0.04 ^q	0.68 ± 0.04 ^c	29 ± 0 ^b	11.5 ± 0.71 ^c	16.5 ± 0.71 ^c	1 ± 0 ^{cd}	142.5 ± 7.78 ^m
C13	8.5	5.54	0.15 ± 0 ^s	4.02 ± 0.03 ^{bc}	3 ± 0 ^{ef}	11 ± 0 ^q	3.52 ± 0.03 ^{pq}	0.86 ± 0.01 ^b	1 ± 0 ^h	ND ^h	ND ⁱ	1 ± 0 ^{cd}	281 ± 4.24 ^{fg}
C14	8.09	5.11	0.05 ± 0 ^t	4.09 ± 0.01 ^a	7 ± 0 ^{de}	70.5 ± 4.95 ^h	2.58 ± 0.01 ^r	0.42 ± 0.01 ^{de}	1 ± 0 ^h	ND ^h	ND ⁱ	1 ± 0 ^{cd}	144 ± 7.07 ^m

C15	9.68	4.23	5.18 ± 0 ^e	3.65 ± 0.01 ^{jk}	4.5 ± 2.12 ^{def}	53 ± 2.83 ^j	6.78 ± 0.02 ^c	0.29 ± 0.01 ^{fg}	1.5 ± 0.71 ^h	ND ^h	ND ⁱ	1.5 ± 0.71 ^{bc}	397.5 ± 3.54 ^d
C16	8.99	4.85	<0.020 ^w	3.76 ± 0.02 ^{fg}	< 1 ^f	2.5 ± 0.7 ¹	8.28 ± 0.04 ^a	2.15 ± 0.11 ^a	ND ^h	ND ^h	ND ⁱ	ND ^e	283 ± 8.49 ^{fg}
C17	8.63	1.48	<0.020 ^w	4.06 ± 0.01 ^{ab}	2 ± 0 ^f	9 ± 1.41 ^{qr}	4.12 ± 0.01 ^{jk}	0.96 ± 0.01 ^b	ND ^h	ND ^h	ND ⁱ	ND ^e	702.5 ± 20.51 ^b
C18	7.19	4.26	1.13 ± 0 ^q	3.82 ± 0.01 ^d	2 ± 0 ^f	22 ± 0 ^{no}	4.04 ± 0.09 ^{kl}	0.28 ± 0.03 ^{fg}	14.85 ± 0.07 ^e	4 ± 0.14 ^{fg}	4 ± 0 ^{gh}	6.85 ± 0.2 ^a	269.5 ± 2.12 ^{gh}
C19	7.22	4.86	2.81 ± 0 ^k	3.91 ± 0.01 ^d	2 ± 0 ^f	156.5 ± 0.71 ^b	4.32 ± 0.13 ^{ij}	0.3 ± 0.03 ^{fg}	ND ^h	0 ± 0 ^h	ND ⁱ	ND ^e	222.5 ± 0.71 ^{ij}
C20	8.5	3.77	3.64 ± 0 ^j	3.9 ± 0.01 ^d	8 ± 0 ^d	82 ± 0 ^g	4 ± 0.01 ^{klm}	0.38 ± 0.02 ^{def}	ND ^h	0 ± 0 ^h	ND ⁱ	ND ^e	307.5 ± 2.12 ^f
C21	7.07	7.31	4.56 ± 0 ^h	3.7 ± 0.02 ^{ghij}	< 1 ^f	44 ± 0 ^k	5.78 ± 0 ^f	0.31 ± 0 ^{efg}	ND ^h	0 ± 0 ^h	ND ⁱ	ND ^e	179 ± 7.07 ^{kl}
C22	5.45	2.94	0.04 ± 0 ^u	3.8 ± 0.01 ^{ef}	< 1 ^f	12 ± 0 ^{pq}	3.56 ± 0.02 ^{opq}	0.45 ± 0.01 ^d	ND ^h	0 ± 0 ^h	ND ⁱ	ND ^e	190 ± 2.83 ^{jk}
C23	7.36	4.85	1.91 ± 0 ^o	3.8 ± 0.01 ^{ef}	3 ± 0 ^{ef}	27 ± 1.41 ^{mno}	3.72 ± 0.04 ^{nop}	0.32 ± 0.01 ^{efg}	ND ^h	0 ± 0 ^h	ND ⁱ	ND ^e	175 ± 5.66 ^{klm}
C24	4.81	4.19	2.11 ± 0 ⁿ	3.61 ± 0 ^k	82 ± 2.83 ^a	190.5 ± 2.12 ^a	4.73 ± 0.08 ^h	0.28 ± 0.01 ^{fg}	26.5 ± 0.71 ^c	10 ± 0 ^e	16 ± 0 ^c	0.5 ± 0.71 ^{de}	170.5 ± 9.19 ^{klm}

*Titratable Acidity (TA) is given as malic acid equivalents.

†Volatile Acidity (VA) is given as acetic acid equivalents.

§Total Polyphenol Content (TPH) is given as gallic acid equivalents.

^{a-z}Superscript letters indicate group separation according to Tukey's HSD; means with different superscripts are significantly different at a $p < 0.05$ level.

ND indicates "not detected", and was treated as "0" in calculation of ANOVA and Tukey's HSD.

689 **Figures**

690

691 **Figure 1.** Principal Components Analysis (PCA) plots of Principal Components 1 and 2 for
692 results from the DA study. On the left, samples are plotted with colors and shapes representing
693 membership of clusters from HCA on the same space. On the right, descriptors are plotted as
694 correlations with the space, colored by whether they are significant (contributing to the PCA) or
695 supplementary (projected into the PCA).

696

697 **Figure 2.** Clustering around Latent Variables (CLV) plot showing the resulting 3 clusters of
698 (Caption) PCA Plot of Significant and Non-Significant Descriptors, Dimension 1, and Dimension
699 2. Significant descriptors are represented in purple, and non-significant attributes are
700 represented in green.

701

702 **Figure 3.** Partial Least Squares Regression (PLS-R) showing the relationships among
703 descriptors from the DA, consumer liking from the consumer study, and products from the
704 consumer study.

705